

PIPE TOOLS & VISES
SINCE 1896



THE PROFESSIONAL'S FIRST CHOICE

Quality. Service. Performance.



BENEFITS FOR REED CUSTOMERS & COMMUNITY

PIPE TOOLS & VISES SINCE 1896



(L-R) Scott Wright (5th generation), Ralph Wright (4th -Chairman Emeritus - deceased), and Mark Wright (5th) Reed Manufacturing has been producing fine tools for worldwide professional trades since its founding, in 1896, by Carl Reed. The company was purchased in 1902 by Reuben Wright with money he made selling water and hardware during the 1849 California Gold Rush, followed by successful timber businesses in Wisconsin, Michigan, and Western Pennsylvania. The company continues to be operated by his descendants: fifth generation members of the Wright family. Mark Wright and Scott Wright serve as President, Manufacturing & Product Development and President, Sales & Finance, respectively. At Reed in several roles for more than 28 years each, Mark and Scott uphold the family traditions of product innovation, highest quality pipe tools, great customer service, a cutting edge factory

and extra value to customers.

Five generations of Wrights have also provided a great place to work and exceptional contributions to the community.

Reed Manufacturing is a big supporter of the Erie County United Way (\$3,235 per capita for 2017), the Second Harvest Food Bank along with WQLN Public Television, among others.

Additionally, Reed Associates are encouraged to give back to the community through gifts of money and service.

BEST EVERI



L to R - Debbie Sulecki, Jeff Esmont, Pat Reinke



L to R - Mike Pruzinsky, Bill Stevens, Hector Angel Andrade, Todd Gilpatrick, Tom Fess, Steve Angermeier, Marnie Caldwell



L to R - Minnie Franz, Joyce Carr, Julie Machinski, Tim Donohue Gene Lachman, Brian Gunderson, Gou-Dong "Jason" Cao, Carrie Applequist, Wan-Xin Werstler, Yousef Hamdan





Chris Reger

REED ASSOCIATES

The secret of Reed's continuing, increasing success can be attributed to its corporate culture of excellence and the quality of its Associates, who are individually committed to exceptional performance and service. Reed engineers developed many of the most innovative and effective tools in the industry − such as the Quick Release™ Tubing Cutter, the Hinged Cutter™, the Rotary™ Cutter and the Universal Pipe Cutter. Many of these tools have been copied by others, but through continuous improvements and everyday dedication to quality workmanship, Reed products remain the finest in the world.

The goals of each Reed Associate are to ship 95% of orders within three business days, to provide immediate, informed responses to customer inquiries and to produce 100% error-free work. Reed works diligently to cultivate relationships with dependable distributors to reach the end-user market. Selling through traditional, local distributors is the best avenue to strengthen ties with Reed tool users. The strong links in the customer service chain – from product development and manufacturing, through order processing and inquiry fulfillment, to distribution – make Reed a leader in customer satisfaction. Reed identifies the best people to provide the best quality tools which results in the best service available.









PIPE TOOLS & VISES SINCE 1896



NEW

Cutters & Cutter Wheels

Deburring Tool - Inner / Outer.....2a

Plastic Pipe Tools

Water Services Tools & Machines

Vises

Mid-Line Vise......7a

Wrenches

Aluminum Strap Wrenches7a

NEW TOOLS

Quality. Service. Performance.

CUTTERS & CUTTER WHEELS



DEBURRING TOOL INNER / OUTTER

FEATURES

- Deburr inner and outer diameters with one tool.
- Knurled hand grip keeps tool secure in operator's hand.
- Used for water service lines, copper pipe installations, plumbing lines, radiant heating and gas lines.

Reed's Inner/Outer Deburring Tool, **DEB200**, deburrs and reams both the inner and outer diameters using one tool. This double-ended deburring tool works for copper, aluminum, steel and stainless tubing. Multiple cutting edges on the inside of either end provide smooth deburring operation. Knurled rings on the surface allow operator a firm grip during use. The tool is used for copper pipe installation, plus with metal pipe found in water service lines, plumbing lines, radiant heating and gas lines.

CATALOG	ITEM	CAPA	CITY		WEI	GHT
NO.	CODE	in	mm	APPLICATION	lbs	kg
DEB200	04431	³ / ₈ - 2 CTS I.D./O.D. ³ / ₈ - 1 ¹ / ₂ IPS I.D/O.D.	10 - 54 I.D./O.D.	Copper, Aluminum, Steel, Stainless Steel	1.1	0.5



PLASTIC PIPE TOOLS



DEB1 SERIES DEBURRING TOOLS

DRILL-POWERED

FEATURES

- Integrated shaft for drill power operation.
- Knurled grip for slip-resistance and durable aluminum body for longevity.
- Deburr and chamfer in the same rotation.
- Three sizes of pipe accommodated per tool.

Reed's popular DEB1 Series deburring tools are offered with an integral shaft to allow the operator to use with a drill. Make short work of deburring jobs, especially when working on multiple lengths of pipe. Patented DEB1 tools deburr and chamfer to pipe manufacturers' recommendations in seconds. Plastic pipe joints get proper fit from smooth, chamfered ends delivered by DEB1 models. Use for PVC, CPVC, ABS, PE and PP pipe. Find three sizes in one tool. All DEB1 models have internal pipe guides, knurled grip for slip-resistance and a sharpenable and/or replaceable blade.

CATALOG	ITEM	NOMINAL PIPE	APPLICATION	PIPE/	WEI	GHT
NO.	CODE	CAPACITY		TUBING	lbs	kg
PDEB1IPS	04651	¹ / ₂ ", ³ / ₄ ", 1" O.D.	PVC, CPVC, PE, ABS, PP	IPS	0.6	0.3
PDEB1-2IPS	04657	1 ¹ / ₄ ", 1 ¹ / ₂ ", 2" 0.D.	PVC, CPVC, PE, ABS, PP	IPS	1.0	0.4





CLEAN REAM EXTREME™ TOILET CLOSET FLANGE REAMER

FEATURES

- Removes toilet flange from inside 4" Schedule 40 PVC pipe.
- Eliminate the hassle and labor time of sawing and chiseling out the old closet flange.
- Fits into standard ½" drills.

Reed's Toilet Closet Flange Reamer removes the toilet flange and saves the sewer pipe for reuse. Clean out the old, damaged closet flange, install a new one and complete the project in minutes. Engineered to fit 4" internal flange, the toilet closet flange reamer saves time and material costs for the plumbing project. Built to the same standards as Reed's other Clean Ream Extreme™ reamers, this new application meets the specific clean-out need for internal flange to sewer drain connection.

CATALOG NO.	ITEM CODE	DESCRIPTION	SHAFT SIZE	WE	GHT	
NO.	CODE		SIZE	lbs	kg	
TFR400	04564	Removes 4" Internal Toilet Closet Flange on 4" Sch. 40 PVC	3/8" Hex	1.4	0.6	



CLEAN REAM PLUS™ PLASTIC PIPE FITTING REAMERS

FEATURES

- Reliable Clean Ream Plus is engineered for 250 or more reams far more than the
- Mid-priced model gives exceptional service which means less downtime.
- Save time and materials by eliminating the need to replace entire sections of pipe.
 Designed to ream-out Schedule 40 PVC, CPVC & ABS fittings.
- Heat-treated for long life, the cutting disc may be sharpened and/or replaced.

Clean Ream Plus™ Plastic Pipe Fitting Reamers are inserted into a drill (not provided) to clean out the old or broken pipe and leftover solvent cement from a fitting so the fitting can be reused. Reed's Clean Ream Plus line offers durable, price competitive tools. These are used for reaming drain and waste piping, vent intake, as well as plumbing fittings. Units feature a red, anodized aluminum guide and black cutting disc. The disc is heattreated for long life and is sharpenable and/or replaceable.

NOTE: Not recommended for pressurized systems.

CATALOG	G ITEM DESCRIPTION	SHAFT	WEI	GHT	
NO.		DESCRIPTION	SIZE	lbs	kg
CRP150	04517	Reams 1 1/2" Sch. 40 PVC, CPVC & ABS Fittings	3/8" Hex	0.3	0.1
CRP200	04518	Reams 2" Sch. 40 PVC, CPVC & ABS Fittings	3/8" Hex	0.4	0.18



Fitting Reamers on P. 27 of Reed's catalog.

RATCHET SHEARS

FEATURES

- Pointed blade in one-hand, ratcheting RSP2 helps start the cut in tough plastics and helps Pointed Blade avoid bounce in thin wall material.
- V-shaped cradle supports pipe giving 3 touch points 2 at bottom and main one on blade.
- Hardened steel blade makes RSP2 ideal for cutting PE, PP, PEX and ABS.
- Quick release lever to open blade, along with safety latch to keep tool closed when not in use.
- Sharpen or replace blade for best performance.

Ratchet shears with hardened steel blades are ideal for cutting PE. PP. PEX and ABS pipe. Pointed blade in one-hand model **RSP2** helps start the cut in tough plastics and helps avoid bounce in thin wall material.

NOTE: Not recommended to cut PVC or CPVC for solvent cement weld connections. Instead use Reed Quick Release™ Tubing Cutters.

CATALOG	ITEM	CAP	ACITY	LE	NGTH	WE	IGHT
NO.		actual O.D. in	actual O.D. mm	in	mm	lbs	kg
RSP2	04277	2" nom. IPS (2.5" actual O.D.)	63	11.5	292	1.56	0.7





CPBKIT Bevel in the field RBIT1 efficiently as cordless unit allows operator to move freely. **CPBIDKIT** in use Exterior **Bevel Result**

videos.reedmfgco.com/cpb

CONE CHAMFER TOOL

DRILL-POWERED OR MANUAL

FEATURES

- Chamfer pipe and have it ready for glue in seconds.
- Cone shape chamfers full range of $3/4" 2 \frac{1}{2}"$ nominal plastic pipe sizes.
- Power or manual operation possible due to removeable shaft.
- Works great for PE water service lines.

Cone Chamfer Tool efficiently chamfers the inside or outside diameter of multiple pipe sizes, including metric pipe sizes, with one tool. Chamfer pipe and be ready for glue in seconds. Generally used with a drill, the removable 3/8" hex shaft also permits manual operation. The cone chamfer tool is designed for PE. PVC. CPVC. PEX. ABS and PP pipe. The tool's hardened steel blade is sharp and durable, providing a fast chamfer result in seconds, with smooth edges. For best results, replace blade as needed.

CATALOG NO.	ITEM CODE	CAPA	CITY	WEI	GHT
CAIALUG NO.	TIEWI CODE	in	mm	lbs	kg
PDEB250	04438	3/4 - 2 1/2	40 - 75	0.2	0.1

REPLACEMENT BLADES

CATALOG NO.	ITEM CODE	DESCRIPTION
PDFB250B	94440	PDFB250 Blades, 2/pk.

CORDLESS POWER PIPE BEVELER

FEATURES

- Cordless power tool deburrs and bevels plastic pipe quickly.
- Adjustable CPB beveler creates 15° external bevel, up to 5/8" long on plastic pipe.
 Long-lasting carbide router bit with four flutes and high RPMs for fast, smooth cuts.
- Ideal for large diameter plastic pipe.
- Optional accessory beveler shroud CPBIDS rapidly bevels 2" and larger internal diameters.

Reed's Cordless Power Pipe Beveler quickly and easily deburrs and bevels plastic pipe of 2" and larger diameter. This lightweight tool creates fast, smooth cuts in the field with ease. Extremely useful on most PVC glued joints and some sizes of bell and gasket joints. Easily adjustable for bevel length, **RBIT1** router bit evenly cuts a 15° external bevel up to $\frac{5}{6}$ " long. Or use the optional **RBIT2** router bit to create 12° bevels up to 1" long. Always defer to pipe manufacturer specifications for bevel recommendations.

For internal bevels on plastic conduit of 2" or more, electrical and utility contractors appreciate the ability to make pipe interiors snag-free. The **CPBIDKIT** is a complete kit for ID beveling. The **CPBKIT** can be converted to an internal beveler with the optional ID Beveler Shroud

tThe Cordless Power Beveler Kit (**CPBKIT**) consists of the beveler attachment powered by a 22,000 RPM, 18V cordless die grinder with a 4 Amp Lithium-ion battery. The grinder has more than sufficient RPMs to provide smooth cuts. The included RBIT1 cutting tool is a four flute, carbide router bit which delivers consistent, quick cuts.

CATALOG	ITEM			CAPA	CITY	GRO WEI	
NO.	CODE	DESCRIPTION	LENGTH*	in- nom	mm	lbs	kg
CPBKIT	04640	Kit with CPB Beveler Attachment, RBIT1 Router Bit, Bosch® Die Grinder, Battery & Charger, 120 V, 60 Hz	Adjustable 1/8" - 5/8"	2" and up	50	11.9	5.4
CPBEKIT	04642	Kit with CPB Beveler Attachment, RBIT1 Router Bit, Bosch® Die Grinder - for export	,	2" and up	50	8.3	3.8
CPBIDKIT	04643	Kit for interior diameter with CPBIDS Shroud, Beveler Attachment, RBIT1 Router Bit, Bosch® Die Grinder, Battery & Charger, 120 V, 60 Hz	Adjustable 1/8" - 5/8"	2" and up	50	11.9	5.4

*Add RBIT2 for bevel lenath of 7/16" - 1"

NOTE: Battery & Charger Kit: Bosch® SKC181-101 18V Lithium-ion.

ACCESSORIES

CATALOG NO.	ITEM CODE	DESCRIPTION
RBIT1	44644	Carbide Router Bit, 15°
RBIT2	44648	Carbide Router Bit, 12°
CPBIDS	94644	Beveler Shroud for internal bevel on plastic pipe 2" or larger



WATER SERVICES TOOLS & MACHINES

TAPPING COMPOUND

FEATURES

- Squeeze bottle with flip cap facilitates jobsite use.
 New formula as of September 2016.
- Fully synthetic formula holds up well under temperature extremes.
- Formula **resists water** washout.

Tapping Compound is a cutting lubricant. Fully synthetic and rated H1 food grade, Reed Tapping Compound is impact resistant and resists water washout. Applied liberally to drill taps, it extends tool life and produces fast, smooth taps. Tapping Compound requires direct hand application by the user.

CATALOG No.	ITEM CODE	DESCRIPTION
TMTC6	99140	6 oz. (170 g) Squeezable Bottle





WHY REED? Food-grade compound that does not contaminate water, making this compound environmentally friendly.

PIVOT HEAD VALVE & CURB KEYS

- Pivoting head fits difficult-to-reach 2" operating nuts.
- Heavy gauge, mechanical steel tubing shafts support a maximum torque of 200 foot-pounds.
- Made in USA, Reed valve keys feature **strong welds** at critical points.
- As a **safety feature**, Reed valve keys bend before they break.
- Use manually with included handle or add Reed's 700PD power drive and clutch for power valve operation.

Reed Valve and Curb Keys are built for strength and durability. All of Reed's key assemblies will support a maximum torque of 200 foot-pounds. Upper shafts are made from heavygauge, mechanical steel tubing plus curb key ends are machined from solid steel for strength. As a safety feature, keys bend before breaking to indicate overload. Made in USA, Reed valve and curb keys also feature strong welds at critical points.

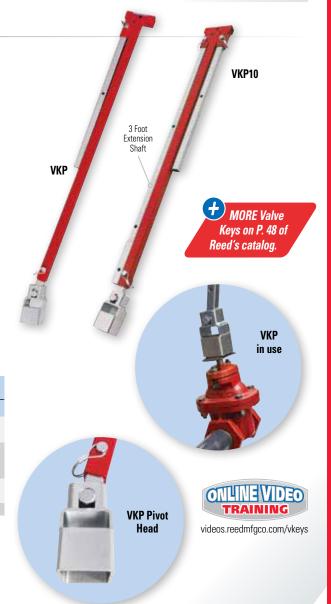
Valve and curb keys have a telescoping design. When telescoped in, they are under 4 feet long and fit easily in small utility trucks, behind pickup seats, and in car trunks. When telescoped out, lengths of 5 feet to 10 feet are possible. **VKP** and **VKP10** feature a pivot head used for leaning or unparallel valves which can occur over time as lines settle.

For greater control and versatility, a variety of tools fit the end of these T handles to turn curb stops. Optional clip-on tools turn small valve wheels and curb box rods. Valve keys may be used manually or with Reed's 700PD power drive and clutch for electric or pneumatic power. With this wide variety, operators choose valve keys according to the needs of their systems.

CATALOG	ITEM	DECODIDETON	CLO: LEN			EN Igth	WEIG	GHT
NO.	CODE	DESCRIPTION	in	mm	in	mm	lbs	kg
VKP	02341	Pivoting Valve Key for 2" Operating Nut, Adjustable Length	46.5	1181	82	2083	16	7.3
VKP10	02345	Pivoting Valve Key with 3-foot Extension for 2" Operating Nut, Adjustable Length	46.5	1181	118	2997	21	9.5
VKP3CK1CK2	02369	Pivoting Valve Key + 1" Curb Key + 2" Curb Key	46.5	1181	82	2083	20.1	9.1
VKPLS	92344	Lower Shaft with Pivot Key Head	-	-	43.5	1105	5.8	2.6



When it comes to turning gate valves in the street and curb stop valves to buildings, Reed's selection of Valve Keys is the most complete and compact around.





CORPORATION STOP KEY SOCKETS

FEATURES

- Universal slot fits most standard corp stops and meter keys in the field.
- Corporation Socket for ¾" − 2" corp stops.
- Attaches to 1/2" drive wrench.
- Use with a wrench extension for deep service boxes.

Reed's Corporation Stop Key Sockets and disc fit most standard corp stops and meter keys in the field. They are a great help for opening and closing the corp stop key. Choose from steel or cast iron construction. Check the slot width for the right size for the job. Use with a ratchet wrench for tight quarters applications.

CATALOG NO.	ITEM	DESCRIPTION	WEIG	GHT
CAIALUG NO.	CODE	DESCRIPTION	lbs	kg
CSK	02237	Steel, Slot width 0.54"	0.15	0.07
L25	02272 Cast iron, Uses drive wrench or socket wrench, Slot width 0.48"		0.45	0.20
CSK3	02118	Steel, Rotate handle end for three different slots: .450", .390", .312"	0.55	0.30

VALVE OPERATORS

FEATURES

- Digital counter makes the job simpler by tracking turns for the operator.
- Clutch with counter can be retrofit to Reed Valve Operators already in the field.
- Choose from electric or pneumatic power to exercise the valves.

A Valve Operator provides power to make valve turns easy. This portable and economical tool is great for preventive maintenance in valve exercising. Individuals working alone can isolate a leak by shutting multiple valves with this time-saving tool. **VOK700PDCC** uses electricity to drive the clutch whereas pneumatic **VOK700APD** uses compressed air. The **VOKCC** clutch with digital counter applies up to 150 ft-lbs of torque and disengages when torque exceeds preset value. The clutch accepts 1" square shafts. The included Valve Key extends from 4 to 9 feet and recommended operation is at chest height for best leverage.

CATALOG NO.	NO. ITEM DESCRIPTION —		GRO WEIG	
CATALOG NO.	CODE	DESCRIPTION	lbs	kg
VOKCC	05284	Spring-Loaded Valve Key Clutch with Digital Counter	10.5	4.8
VOK700PDCC	05285	Kit includes 700PD electric power drive, VOKCC, 2" valve key, and valve key extension	65.4	29.7
VOK700APDCC	05286	Kit includes 700APD pneumatic power drive, VOKCC clutch, 2" valve key, and valve key extension	80.0	36.4

^{*}GROSS WEIGHT includes all components plus packaging.











VISES

MID-LINE VISE

FEATURES

- Heavy-duty, cast iron, main body parts.
- Throat depth designed for use with pipe.
- Hardened, reversible, replaceable steel jaws with machined serrations.
- Enclosed, lubricated spindle design.
- 360 degree, slip-proof swivel base with double lockdowns.

Mid-line vises are of strength and price between the Combination Vise and Utility Vise. Design features a machined work surface. The main screw and nut are totally enclosed to keep out dirt and eliminate wear. Straight line pull through the bar and the body greatly reduces wear on main vise nut. Mid-line vises are imported and have replaceable, hardened steel jaw facings and replaceable pipe jaws which are serrated and heat-treated. The base swivels 360° and has two swivel base locking clamps with toothed engagement. Built for a lifetime of service.

CATALOG ITEM		THROA	T DEPTH*	JAW \	NIDTH	JAWS	OPEN	PIPE CAPACITY	WEI	GHT
NO.	CODE	in	mm	in	mm	in	mm	in-nom.	lbs	kg
708**	01390	4.75	120.7	8	203	8.25	209.6	1/4 - 3 1/2	91.5	41.6

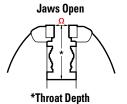
^{*}See illustration



Vises have enclosed screw assembly for all-weather protection.









WRENCHES

ALUMINUM STRAP WRENCHES

FEATURES

- Aluminum construction for lighter weight.
- Some models with longer straps for even greater capacity.
- Gripping power without scratching or deforming plastic or polished metal pipe.

Strap wrenches provide gripping power without scratching or deforming plastic or polished metal pipe. Aluminum handle lessens the weight of the wrench. Use on plastic pipe, filters, or any slick or smooth surface. Strap wrenches work well on irregular shapes, too. Reed's coated polyester strap provides slip resistance and durability. ASW12A30 and

ASW18A48 feature extra-long straps for increased leverage on large diameters.

CATALOG	ITEM	PIPE CA	APACITY	TUBE CA	PACITY		NDLE IGTH	WEI	GHT
NO.	CODE	in- nom.	actual O.D. mm	actual O.D. in	actual O.D. mm	in	mm	lbs	kg
ASW12A	02231	1/8 - 2	10 - 63	3 1/2	90	12	305	0.8	0.4
ASW12A30	02232	1/8 - 5	10 - 127	7 1/2	190	12	305	0.9	0.4
ASW18A	02233	1 - 5	33 - 127	6	150	18	458	1.6	0.7
ASW18A48	02234	1 - 12	33 - 305	12	300	18	458	1.7	0.8
ASW24A	02235	2 - 12	60 - 324	14	350	24	610	2.65	1.2



ΩSee illustration

^{**3} or more pieces in any combination must ship by truck freight.



Reed Hand Tools are for the professional trade and are warranted against all failure due to defects in workmanship and materials for the normal life of the tool.

FAILURES DUE TO MISUSE, ABUSE, OR NORMAL WEAR AND TEAR ARE NOT COVERED BY THIS WARRANTY.

Power units for Universal Pipe Cutters, Saw It® pneumatic saw, hydrostatic test pumps, cordless power pipe bevelers, and threading power drives are warranted for a period of one year from date of purchase. Hydraulic pumps for PE Squeeze-Off tools have a one year warranty from date of purchase.

No party is authorized to extend any other warranty. No warranty for merchantability or fitness for a particular purpose shall apply.

No warranty claims will be allowed unless the product in question is received freight prepaid at the Reed factory. All warranty claims are limited to repair or replacement, at the option of the company, at no charge to the customer. Reed is not liable for any damage of any sort, including incidental and consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion may not apply.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.





PIPE TOOLS & VISES SINCE 1896

WE ARE **DEDICATED** TO **EARNING** & **KEEPING** YOUR BUSINESS.

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Reed will develop a growing market position in the pipe tool industry by providing the most innovative and the highest quality tools, the best customer service, the lowest total cost and the greatest value to distributors and tool users.



Reed seeks to utilize very effective personnel, the most modern, cost-effective equipment, and total quality management concepts in order to achieve challenging objectives. Reed also seeks to provide a great place to work, to be environmentally responsible and to be a good corporate citizen.

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SPECIAL FEATURES

PIPE TOOLS & VISES SINCE 1896

Throughout the catalog, various symbols are used to help the reader identify key points:



Reed Exclusive Tool – The tool is unique, available only from Reed, offers operational cost savings or safety features, and at least one advantage to buying Reed.



Next to many of the tools in this catalog, there is a brief statement headed by the term: "WHY REED?" This statement explains why that particular Reed tool is superior to any other on the market, and can be used with confidence to compare Reed products with the competition.



Reed Exclusive Features – The tool has special features available only from Reed. These meaningful features are advantages to buying Reed.



New Tools are indicated by symbol, while models added to the Reed line are highlighted in charts in red ink. To Reed, "**NEW**" means the tool was introduced within the last 12 months.



Reed Exclusive Sizes – The tool is available in certain capacities only from Reed. These unique capacities are advantages to buying Reed.



Reed Extra Value – The tool offers extra cost savings over the previous Reed version – or the competitions'.



Reed Best Ever – The tool has been improved over all previous versions. These continuous improvements are advantages to buying Reed.



Truck Freight Required – These tools require truck freight due to size or weight.



Reed Online Video Training -

Numerous tools offer training videos through the Reed website or YouTube.



REED - REGISTERED & TRADEMARKED

Clean Cut®

Clean Ream Extreme™

Clean Ream Plus™

Cutter Wheel Headquarters™

Feed Tap™

Hinged Cutter™

Quality First®
Quick Release™ Cutter
Rotary™ Cutter
Round It®
Saw It®
Thru-Bolt™



Reed Metric Sizes – The tool has metric-only sizing. However, Reed offers a wide variety of other tools to fit metric pipe since most tools suit a range of sizes.

HOW TO FIND REED DISTRIBUTORS



To find the nearest Reed distributor, visit WHERE TO BUY on www.reedmfgco.com. There is a section for FIND A DISTRIBUTOR which uses a zip code/postal code search to identify nearby stocking distributors. There is also SHOP ONLINE DISTRIBUTORS which links to vetted, stocking Reed distributors that also run online retailer websites.

Alternatively, contact Reed Sales or a Reed Regional Manager or Manufacturer's Representative to find a distributor.

REPLACEMENT VYHEELS FOR EVERY PIPE & PIPE CUTTER



Thinness of **Reed Wheels** Thickness of All Other Wheels

BE ON THE **CUTTING EDGE** WITH REED!



The most popular types of genuine Reed cutter wheels (P. 7) are also sold in convenient, two-pack display bags for quick and easy showroom purchases.

WHY REED? CUTTER WHEELS ARE BETTER...

All Reed cutter wheels are made from high shock-resistant tool steel, while competitive wheels are made from carbon steel or still lower quality tool steel. By using this higher quality raw material, Reed cutter wheels can be made thinner and can therefore cut pipe more easily and leave less burr. Also, because of their higher quality, certified material, only Reed wheels can be heat-treated for the perfect balance between hardness and toughness to make the wheels resist breakage and last longer.

Reed pioneered the development of wheels for plastic pipe and today has the widest variety and highest quality wheels for various types and wall thicknesses of plastic pipe and tubing.

Reed offers the largest cutter wheel line for all types of pipe, tubing and conduit. Reed wheels are the best value for use in Reed cutters, or in the cutters of any other manufacturer.

CUTTER WHEEL INTERCHANGEABILITY CHARTS P. 7-9



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PIPE TOOLS & VISES SINCE 1896



Reed 2-Pack Replacement Cutter Wheels

Item Code	Reed Catalog No.	Std. Pack	Reed Cutter	Blade Exposure** inches mm		Application
FOR TU	JBING CUTTE	RS - M	ETAL, 2-PACK	'		
63375	2PK-SLRCW	1	TC50SL; TC75SL; TC1SL; TC50SLR; TC75SLR; TC1SLR	0.116	2.9	Copper (K, L & M); CTS CPVC
63612	2PK-2RBS	1	2-1; 2-10; 2-4WG; 2-3; 2-30; 2-4; 5401TMS0	0.300	7.6	Steel; Stainless Steel
63613	2PK-2RBHD	1	2-1; 2-10; 2-4WG; 2-3; 2-30; 2-4; 5401TMS0	0.296	7.5	HD for Steel; Stainless Steel
63655	2PK-OSS	1	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.160	4.1	Stainless Steel
63659	2PK-OCSST-2	1	TC1.6Q; TC1.6RGT; TC2Q; TC2QRGT	0.281	7.1	CSST
63660	2PK-0	1	TC1Q; TC1.6Q; TC2Q; T10; T15; T20;	0.180	4.6	Copper; Aluminum; Brass; Steel
			RT15T1; RT15T2; RT15T3; RTC1.1; RTC1.4			
63661	2PK-32633	1	MC1	0.127	3.2	Copper; Aluminum; Brass; Steel
63662	2PK-75015	1	TC11; TC17	0.125	3.2	Copper; Aluminum; Brass; Steel
63663	2PK-75046	1	TC11; TC17	0.125	3.2	Stainless Steel
63665	2PK-30-40	1	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.250	6.4	Copper; Aluminum; Brass; Steel
63666	2PK-345T	1	MC2; MC2GRIP	0.146	3.7	Copper; Aluminum; Brass
63670	2PK-R2558	1	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.188	4.8	Muffler Systems Tubing
63671	2PK-30-40SS	1	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.160	4.1	Stainless Steel
63690	2PK-73505	1	TC14; TC166; MC3	0.170	4.3	Copper; Aluminum; Brass; Steel
63691	2PK-73515	1	TC14; TC166	0.170	4.3	Stainless Steel Only
FOR TU	JBING CUTTE	RS - PL	ASTIC, 2-PACK			
64180	2PK-OP2	1 1	TC10; TC1.60; TC20, T10; T15; T20	0.275	7.0	ABS; PE; PEX; PP; PEX/AL/PEX
64184	2PK-1-2PVC	1	TC10; TC1.60; TC20; T10; T15; T20	0.280	7.1	PVC; CPVC; PVDS; ABS
64190	2PK-30-40P	1	TC3Q; TC4Q; TC5Q; TC6Q	0.343	8.7	ABS; PE; PP
64194	2PK-3-6PVC	1	TC3Q; TC4Q; TC5Q; TC6Q	0.377	9.6	3"-6" PVC; 4" Heavy Wall; CPVC

Reed Replacement Cutter Wheels

ltem Code	Reed Catalog No.	Std.* Pack	Reed Cutter	Blade Exposure** inches mm		Application
FOR TU	BING CUTTE	RS - ME	ETAL			
03375	SLRCW	12	TC50SL; TC75SL; TC1SL; TC50SLR; TC75SLR; TC1SLR	0.116	2.9	Copper (K, L & M); CTS CPVC
03655	OSS	12	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.160	4.1	Stainless Steel
03657	3T23	4	T23	0.125	3.2	Copper; Aluminum; Brass; Steel
03659	OCSST-2	12	TC1.6Q; TC1.6RGT; TC2Q; TC2QRGT	0.281	7.1	CSST
03660	0	12	TC10; TC1.60; TC20; T10; T15; T20; RT15T1; RT15T2; RT15T3; RTC1.1; RTC1.4			Copper; Aluminum; Brass; Steel
03661	32633	12	MC1	0.127	3.2	Copper; Aluminum; Brass; Steel
03662	75015	12	TC11; TC17	0.125	3.2	Copper; Aluminum; Brass; Steel
03663	75046	12	TC11; TC17	0.125	3.2	Stainless Steel
03665	30-40	12	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.250	6.4	Copper; Aluminum; Brass; Steel
03666	345T	12	MC2; MC2GRIP	0.146	3.7	Copper; Aluminum; Brass
03668	R4546	6	MC2; MC2GRIP	0.161	4.1	Steel; Stainless Steel
03670	R2558	12	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.188	4.8	Muffler Systems Tubing
03671	30-40SS	12	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.250	6.4	Stainless Steel
03690	73505	12	TC14; TC166; MC3	0.170	4.3	Copper; Aluminum; Brass; Steel
03691	73515	12	TC14; TC166	0.170	4.3	Stainless Steel Only
FOR TU	BING CUTTE	RS - PL	ASTIC			
04159	TC56QPP-R	6	TC5Q, TC6Q, TC8Q	0.744	18.9	PP-R including Aquatherm®
04180	OP2	12	TC1Q; TC1.6Q; TC2Q, T10; T15; T20	0.275	7.0	ABS; PE; PEX; PP; PEX/AL/PEX
04184	1-2PVC	12	TC1Q; TC1.6Q; TC2Q, T10; T15; T20	0.280	7.1	ABS; PVC; CPVC; PVDF
04190	30-40P	12	TC3Q; TC4Q; TC5Q; TC6Q	0.343	8.7	ABS; PE; PP
04192	680PVC	4	TC6Q; TC8Q	0.575	14.6	PVC-Standard & Heavy Wall; CPVC
04194	3-6PVC	12	TC3Q; TC4Q; TC5Q; TC6Q	0.377	9.6	ABS; 3"-6" PVC; 4" Heavy Wall; CPVC
04198	6QP	4	TC4Q; TC5Q; TC6Q; TC8Q	0.550	14.0	Thick Wall PE
04199	80P	4	TC6Q; TC8Q	0.750	19.1	ABS; PE; PP
FOR PIF	PE CUTTERS					
03612	2RBS	12	2-1; 2-4WG; 2-3; 2-4; 5301PD; 5401TMS0	0.300	7.6	Steel; Stainless Steel
03613	2RBHD	12	2-1; 2-4WG; 2-3; 2-4; 5301PD; 5401TMS0	0.296	7.5	HD for Steel; Stainless Steel
03624	2RBCI	4	2-1; 2-4WG; 2-3; 2-4	0.172	4.4	Cast Iron
03616	3RG	4	4-1; 4-3; 4-4; 4-4WG	0.172	4.4	Steel; Stainless Steel
03617	3RGCI	4	4-1; 4-3; 4-4; 4-4WG	0.172	4.4	Cast Iron; Ductile Iron
03532	R1032/S	6	5301PD; 5401TMS0	0.450	11.4	Steel; Stainless Steel; Schd 80

^{*} Cutter wheels sold to distributors in standard package quantities only.

^{**} Blade Exposure determines wall thickness capacity of cutter wheel.



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Reed Replacement Cutter Wheels

Item Code	Reed Catalog No.	Std.* Pack	Reed Cutter	Blade Ex	posure** mm	Application
-	outureg ite.	1 4011	11000 001101	1		тършения.
FOR HIN	IGED CUTTE	RS				
03502	HS21/2	4	H21/2	0.312	7.9	Steel; Stainless Steel
03504	HS4	4	H4; LCRC4	0.316	8.1	Steel; Stainless Steel
03505	HSI4	4	H4	0.275	7.0	Steel; Stainless Steel; Cast Iron; Ductile Iron
03506	HS6	4	H6	0.382	9.9	Steel; Stainless Steel; Copper
03507	HSI6-8	4	H6; H8	0.350	8.9	Steel; Stainless Steel; Cast Iron; Ductile Iron
03508	HS8-12	4	H8; H12	0.450	11.4	Steel; Stainless Steel
03510	HX21/2	4	H21/2	0.383	9.7	Steel; Stainless Steel; Schd 80
03512	HX4	4	H4; LCRC4	0.383	9.7	Steel; Stainless Steel; Schd 80
03514	HX6	4	H6	0.476	12.1	Steel; Stainless Steel; Schd 80
03516	HX8	4	H8; H12	0.567	14.4	Steel; Stainless Steel; Schd 80
03518	HXX8	4	H8; H12	0.682	17.3	Steel; Stainless Steel; Schd 100
03522	HI4	4	H4; LCRC4	0.258	6.6	Cast Iron; Ductile Iron
03524	HI6	4	H6; H8; H12	0.410	10.4	Cast Iron; Ductile Iron
03525	H6PSE5	4	H6; H8; H12	0.400	10.2	Steel; Cast Iron; Ductile Iron
03624	2RBCI	4	H21/2	0.172	4.4	Cast Iron; Ductile Iron
FOR RO	TARY™ CUTT	ERS				
03530	RCS8-36	4	LCRC8; LCRC12; LCRC16; RC20; RC24; RC30; RC36; RC42S	0.635	16.1	Steel; Stainless Steel
03535	RCI8-30	4	LCRC8; LCRC12; LCRC16; RC20; RC24; RC30; RC36	0.500	12.7	Cast Iron; Ductile Iron (manual)
03550	RCX	4	LCRC8; LCRC12; LCRC16; RC20; RC24; RC30; RC36; RC42S	0.800	20.3	Heavy Wall Steel; Stainless Steel
REQUIRES	S: ONE SET (8) 0	F RC8-30	XR ROLLERS (93222) WHEN USING RCX WHEELS			•

Reed Replacement Cutter Wheels, by Manufacturer

Manufacturer Cutter No.	Manufacturer Wheel	Reed Cat. No.	Item Code	Std. Pack*	Blade Ex inches	xposure** mm	Application
RIDGID®							
50	M-50	R2558	03670	12	0.188	4.8	Muffler Systems Tubing
10; 15; 20	E-1240	OSS	03655	12	0.160	4.1	Stainless Steel
10; 15; 20	E-1240	0	03660	12	0.180	4.6	Steel
10; 15; 20	F-158	0	03660	12	0.180	4.6	Copper; Aluminum
01; 103; 104; 105; 118; 150; 150L; 31; 132; 151; 152; 153; 205	E-3469	345T	03666	12	0.146	3.7	Copper; Aluminum; Brass
105; 150; 150L; 131; 132; 151; 152; 153; 205	E-4546	R4546	03668	6	0.161	4.1	Steel; Stainless Steel
31P; 132P; 151P; 152P; 153P; 205P	E-5272	R5272	04186	6	0.295	7.5	PVC; ABS-Standard Wall
134P; 136P; 154P; 156P	E-702	680PVC	04192	4	0.575	14.6	PVC- Standard & Heavy Wall; CPVC
134P; 136P; 154P; 156P	E-2157	6QP	04198	4	0.550	14.0	Thick Wall PE
136P; 156P	E-2880	80P	04199	4	0.750	19.1	ABS; PE; PP
1A; 2A; 42A; 202; 300; 360; 820; 364; 732; 300; 535	E-1032S	R1032/S	03532	6	0.450	11.4	Steel; Stainless Steel; Schd 80
A; 2A; 42A; 202; 360; 820; 364; 732	F-514	2RBS	03612	12	0.300	7.6	Steel; Stainless Steel
1A; 2A; 42A; 202; 360; 820; 364; 732	F-3	2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel
1A; 2A; 42A; 202; 360; 820; 364; 733	F-3S	2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel
IA; 2A; 42A; 206; 360; 820; 364; 732	F-119	2RBCI	03624	4	0.172	4.4	Cast Iron
30; 40; 106; 108; 109; 133; 134; 136; 154; 156	E-2191	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel
30; 40; 106; 108; 109; 133; 134; 136; 154; 156	E-2558	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel
30; 40; 106; 108; 109; 133; 134; 154; 136; 156	E-2558	R2558	03670	12	0.188	4.8	Muffler Systems Tubing
30P; 40P; 106; 108; 109P; 133P; 134P; 136P; 54P; 156P	E-5299	3-6PVC	04194	12	0.377	9.6	3"-6" PVC; 4" Heavy Wall
30P; 40P; 106; 108; 109P; 133P; 134P; 136P; 54P; 156P	E-5299	30-40P	04190	12	0.343	8.7	ABS; PE; PP
30P; 40P; 133P; 134P; 136P; 154P; 156P	E-2156	30-40P	04190	12	0.343	8.7	ABS; PE; PP
3S; 4S; 44S; 466S; 466C; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS; 764; 1224	F-229	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
3S; 4S; 44S; 466S; 466C; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS; 764	F-229S	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
3S; 4S; 44S; 466S; 466C; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS; 764	F-515	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
12A; 202; 360; 820; 364; 732	E-1032	R1032/S	03532	6	0.450	11.4	Steel; Stainless Steel; Schd 80
166; 468; 472	E-1962	3RGCI	03617	4	0.285	7.2	Cast Iron; Ductile Iron
466C; 466S; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS	E-3186	R3186	03526	4	0.680	17.3	Steel; Ductile Iron Heavy Wall



Cutter Wheel Conversions

	Manufacturer	Reed	Item	Std.	Blade Exp		
Manufacturer Cutter No.	Wheel	Cat. No.	Code	Pack*	inches	mm	Application
ARMSTRONG®				1			
T; 2T; 2TA		2RBS	03612	12	0.300	7.6	Steel; Stainless Steel
T; 2T; 2TA		2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel
A		3RG	03616	4	0.399	10.1	Steel; Stainless Steel
A	1	3RGCI	03617	4	0.285	7.2	Cast Iron; Ductile Iron
GASTITE®							
RT15T1; RT15T3; RT15T2; T15T1; T15T2		0	03660	12	0.180	4.6	Copper; Aluminum; Brass; Steel; CSST
MPERIAL EASTMAN							
27-F/FA/FB; TC1050; 227-FA	S32633	32633	03661	12	0.127	3.2	Copper; Aluminum; Brass
C1000; TC1020; 374; 312-FC/FB; 274-FC/FB;	S75015	75015	03662	12	0.125	3.2	Copper; Aluminum; Brass; Steel
74-F							
C1000; TC1020; 374; 312-FC/FB; 274-FC/FB;	S75046	75046	03663	12	0.125	3.2	Stainless Steel
174-F							
_ENOX®							
	21017-TCW158C	0	03660	12 1	0.180	4.6	Conner: Aluminum: Proces Steel
1010-TC11/8; 21011-TC13/8; 21012-TC13/4	21017-1CW158C 21015-TCW158SS	OSS	03655	12	0.180	4.6	Copper; Aluminum; Brass; Steel Brass; Stainless Steel
21010-TC11/8; 21012-TC13/4; 21011-TC13/8; 21013-TC25/8	21015-100013833	033	03000	12	0.100	4.1	Brass, Stainless Steel
1013-1025/8 11013-TC25/8	21016-TCW158P	1 20\/C	04184	12	0.280	7.1	PVC; Plastic
1013-1023/0	21010-1644130F	1-2FVG	04104	12	0.200	7.1	FVG, FIdStic
SWAGELOK®							
MS-TC-308	MS-TCW-308	OSS	03655	12	0.160	4.1	Stainless Steel
WHEELER REX®							
95041	8050	HS4	03504	4	0.320	8.1	Steel; Stainless Steel
95041	8078	HS4	03504	4	0.320	8.1	Steel: Stainless Steel
95061	8052	HS6	03504	4	0.320	9.9	Steel; Stainless Steel
5081; 95121	8054	HS8-12	03508	4	0.390	11.4	Steel; Stainless Steel Steel: Stainless Steel
0001, 00121	8002	HX21/2	03510	4	0.430	9.7	Steel; Stainless Steel; Schd 80
5041	8051	HI4	03570	4	0.363	6.6	Cast Iron; Ductile Iron
15061; 95081; 95121	8053	HI6	03524	4	0.236	10.4	Cast Iron; Ductile Iron
95061; 95081; 95121	8076	H6PSE5	03525	4	0.410	10.4	Steel; Cast Iron; Ductile Iron
30001, 00001, 00121	8839	RCS8-36	03530	4	0.400	16.1	Steel; Stainless Steel
	8838	RCI8-30	03535	4	0.500	12.7	Cast Iron; Ductile Iron
590	8001	2RBHD	03533	12	0.300	7.5	HD for Steel; Stainless Steel
	8004	3RG	03616	4	0.230	10.1	Steel; Stainless Steel
	8016	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
290: 9291	8012	OSS	03655	12	0.333	4.1	Stainless Steel
290; 9291	8015	0	03660	12	0.180	4.6	Copper; Aluminum; Brass; Steel
200, 0201	8021	30-40	03665	12	0.100	6.4	Copper; Aluminum; Brass; Steel
490	8025	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel
100	8034	345T	03666	12	0.230	3.7	Copper; Aluminum; Brass
	8045	R4546	03668	6	0.140	4.1	Steel; Stainless Steel
0735; 90728; 90750	8071	73505	03690	12	0.101	4.1	Copper; Aluminum; Brass; Steel
0700, 00720, 00700							The state of the s
				1			
	8065 8036 8037	OP2 30-40P 3-6PVC	04180 04190 04194	12 12 12	0.275 0.343 0.377	7.0 8.7 9.6	ABS; PE; PEX; PP; PEX/AL/PEX ABS; PE; PP 3"-6" PVC; 4" Heavy Wall; CPVC

^{*} Cutter wheels sold to distributors in standard package quantities only.



Reed has the widest variety of high-quality wheels for more cutters and more brands than any other manufacturer!



^{**} Blade Exposure determines wall thickness capacity of cutter wheel.

CUTTERS & CUTTER WHEELS

SECTION

Cutter Wheels

Quick Release™ Tubing Cutters

Tubing Cutters

Tubing Cutters for Stainless Steel

Telescoping Tubing Cutters

Mini Tubing Cutters

C Cutters

Repair Kits

2" Pipe Cutters

Deburring Tools

Soil Pipe Cutters

Saw It® Pneumatic Saw

Power Hack Saw Blades

Universal Pipe Cutters

Filter-Regulator-Lubricator

Hinged Cutters™

Hinged Cutters™ with Helper Handle

Low Clearance Rotary ™ Cutters VEW

Rotary™ Cutters

Pipe Descalers

Pipe Reamer

Hinged Cutters™ are a Reed invention and remain an excellent tool for manual cuts on steel, stainless steel, ductile and cast iron. Handle swing is 90° to 110° with just 4 inch clearance on the back side of the pipe.





QUICK RELEASE™ TUBING CUTTERS

FEATURES

- Quick Release[™] is a **Reed invention** and still the industry standard.
- Features include quick release, quick advance and manual advance, along with the ball detent wheel pin
- Built-in reamer and spare cutter wheel in the knob on TC1Q, TC1.6Q and TC2Q.
- Simple cutter wheel change permits use on a wide variety of pipe/tubing types.

Quick Release™ Tubing Cutters are the best tracking, easiest cutting tubing cutters available. Cut copper, aluminum, light wall steel and stainless steel tubing. With alternate wheels they will cut a wide variety of plastic pipe and tubing. Reed also offers the R2558 wheel for muffler systems tubing. **TC10**, **TC1.60** and **TC20** sliding bars are die-cast zinc aluminum for great strength. These three sizes also feature a built-in reamer and spare cutter wheel in the knob. Long-proven TC30 and larger models with steel sliding bars withstand professional workloads over the long haul.

Catalog	Item	O.D. C	Ler	igth	Wei	ght	VA/Ib a a I	
No.	Code	actual O.D. in	actual O.D. mm	in	mm	lbs	kg	Wheel
TC1Q*	03410	1/8 - 1 ⁵ /16	3 - 33	6	152	0.6	0.3	0
TC1.6Q*	03416	1/4 - 1 5/8	6 - 42	6.5	165	0.8	0.4	0
TC2Q*	03420	1/4 - 2 5/8	6 - 67	8	203	1.2	0.5	0
TC3Q	03430	3/8 - 3 1/2	10 - 90	11	279	2.5	1.1	30-40
TC3Q2558	03439	3/8 - 3 1/2	10 - 90	11	279	2.5	1.1	R2558
TC4Q	03440	1 7/8 - 4 1/2	48 - 114	12	305	2.8	1.3	30-40
TC5Q2558	03459	2 1/2 - 5	63 - 125	13	330	3.0	1.4	R2558
TC6Q	03460	4 - 6 5/8	102 - 168	15	381	3.9	1.8	30-40
TC6Q2558	03469	4 - 6 5/8	102 - 168	15	381	3.9	1.8	R2558
TC8Q	04158	6 ¼ - 10	159 - 254	26	660	8.0	3.6	30-40

*Spare "O" Cutter Wheel in Knob. CUTTER WHEELS ON P. 7 - 9

QUICK RELEASE™ CUTTERS FOR PLASTIC ON P. 25

Quick Release™ Zip Nut Spare Cutter Wheel Storage Ball Detent TC1.6Q Wheel Pin Retractable Reamer TC3Q WHY REED? Quick Release™ cutter is a Reed invention and still the industry standard! First used by Reed, the ball detent wheel pin makes cutter wheel change easy. No other cutter on the market tracks or cuts as fast.

TUBING CUTTERS

FEATURES

- Large, ergonomic grip knob for hand comfort during use.
- Internal reamer in T10 and T15 grip knob for operator convenience.
- For lighter weight, T20 features aluminum construction.

Tubing cutters are a simple, durable design. Each has a screw feed with a large grip knob to make it easier to tighten the cutter. T10 and T15 are zinc alloy construction with a built-in reamer for convenient cutting then deburring. **T20** is larger but light due to its aluminum construction. It features a fold-out reamer. Wide rollers on all three models yield a square cut while thin cutter wheel profile ensures a quick, clean cut.

0.4.1	0.4.1		O.D. Capacity			Cutter Wheel**			
Catalog No.	Item Code	actual O.D. in	actual O.D. mm	lbs	kg	Copper	PE	PVC	
T10	03483	¹/8 - 1	3 - 25	0.9	0.4	0	OP2	1 - 2PVC	
T15	03485	³ / ₁₆ - 1 ¹ / ₄	4 - 32	1.3	0.6	0	OP2	1 - 2PVC	
T20*	03487	5/8 - 2 1/8	15 - 54	1.5	0.7	0	OP2	1 - 2PVC	

**Ships with wheel for copper. To cut PE or PVC pipe, order recommended cutter wheel separately. *AWWA Approved for Tapping Contest.

CUTTER WHEELS ON P. 7 - 9

T15 Internal Reamer T20 Fold-Out Reamer (Extended)

TUBING CUTTERS FOR STAINLESS STEEL

FEATURES

- Specialized steel cutter wheels are designed for toughness and heat dissipation.
- Ergonomic grip knob on T10SS, T15SS and T20SS cutters.
- Telescoping TC11SS is a great choice for tight spaces.

Reed "SS" tubing cutters are equipped with special cutter wheels for stainless steel to yield optimal cutting and long service life. T10SS, T15SS and T20SS feature a large knob for firm grip and easy turning and tightening. The T10SS and T15SS have a reamer built into the grip knob while the TC11SS and the T20SS include a fold-out reamer.

Catalog	Item	0.D. Ca	apacity	Cutter	Weight		
No.	Code	actual O.D. in	actual O.D. mm	Wheel	lbs	kg	
T10SS	03476	1/8 - 1	3 - 25	OSS	0.9	0.4	
T15SS	03477	3/16 - 1 ¹ /4	4 - 32	OSS	1.4	0.6	
T20SS	03479	5/8 - 2 1/8	15 - 54	OSS	1.5	0.7	
TC11SS*	03481	1/8 - 1 1/8	3 - 28	75046*	0.7	0.3	
*1ll		- 1					

fincludes spare cutter wheel. CUTTER WHEELS ON P. 7 - 9









TELESCOPING TUBING CUTTERS

FEATURES

- Great choice for tight spaces, where more than a mini cutter is needed.
- Grooved roller permits close-to-flare cuts.
- Easily cut copper, brass, aluminum or steel tubing.

Telescoping Tubing Cutters are a good choice for tight spaces as their feed screw telescopes to advance the cutter wheel to the pipe. This means the cutters remain a consistent size throughout the cut and do not require extra space. TC11 with strong, aluminum alloy body and nickel-chrome finish, makes a clean, square cut. Cutter has telescoping feed screw, fold-out reamer, grooved rollers and a spare cutting wheel. TC14 telescoping tubing cutters move smoothly and offer a pencil reamer. TC14 features a spare cutter wheel.

		O.D. Capacity		We	ight		Heavy-	
Catalog No.	Item Code	actual O.D. in	actual O.D. mm	lbs	kg	Cutter Wheel**	Duty Wheel	
TC11 TC14*	03480 03475	1/8 - 1 1/8 1/4 - 1 3/8	3 - 28 6 - 35	0.7	0.3 0.5	75015 73505	75046 73515	

CUTTER WHEELS ON P. 7 - 9



MINI TUBING CUTTERS

FEATURES

- For use in **extremely tight places** due to minimal swing needed.
- Smooth, rounded body contour for comfortable grip.

Mini cutters can be used on copper, steel, stainless steel and aluminum tubing in confined spaces. MC2, MC2GRIP and MC3 have zinc die castings for long service life and are painted with durable silver epoxy for corrosion protection. Large high-torque knobs on the MC2GRIP and MC3 provide easy feeding. MC1 needs only 1 1/4" radial clearance, features smallest cutting diameter in the industry and uses a fine screw thread for easy tightening.

		0.D. Ca	We	ight	_	Cutter		
Catalog No.	Item Code	actual 0.D. in	actual O.D. mm	lbs	kg	Cutter Wheel	Swing Inches	
MC1	03470	1/8 - 5/8	3 - 15	0.2	0.1	32633	1 1/4	
MC2	03490	1/8 - 15/16	3 - 24	0.3	0.1	345T	1 11/16	
MC2GRIP	03493	1/8 - 15/16	3 - 24	0.4	0.2	345T	1 11/16	
MC3	03495	1/8 - 1 1/8	3 - 28	0.4	0.2	73505	1 ⁷ /8	

CUTTER WHEELS ON P. 7 - 9



- Compact c-shape means **no handle swing** space is required.
- The **spring-loaded cutter** self-feeds on copper and CTS CPVC.

Everyone needs a handy cutter (or two) like Reed's C Cutter. This easy-to-grip cutter easily snaps on to copper tubing for a quick, clean cut. Just turn the cutter in the direction of the arrow and the cut will be complete in seconds. Consistent pressure is maintained as the tool is turned around the tubing. Each cutter fits just one popular size of copper tubing.

Catalog	Item	Pipe Diameter		Weig	jht		
No.	Code	in- nom.	actual O.D. mm	lbs	kg	Application	
TC50SLR*	03404	1/2	15.9	0.5	0.2	Copper K, L & M; CTS CPVC	
TC50SL	03405	1/2	15.9	0.5	0.2	Copper L & M; CTS CPVC	
TC75SLR*	03406	3/4	22.2	0.5	0.2	Copper K, L & M; CTS CPVC	
TC75SL	03407	3/4	22.2	0.5	0.2	Copper L & M; CTS CPVC	
TC1SLR*	03408	1	28.6	0.6	0.3	Copper K, L & M; CTS CPVC	
TC1SL	03409	1	28.6	0.6	0.3	Copper L & M; CTS CPVC	
*EVOLUCE	IE EE ATUDE						

NOTE: SLRCW is the only replacement cutter wheel for C Cutters. Installed in the SLR models and suited for all C Cutters, it is Reed cutter wheel quality for Copper K, L & M and CTS CPVC.



^{*}Reamer replacement blade #94437 (10 pk) or #03473 (single).
**Ships with regular wheel. Order heavy-duty wheels separately.





REPAIR KITS

FEATURES

• Great choice for distributor repair counters or contractor maintenance departments. Simple field repairs can be handled with 1-2 PARTS and 3-4-6 PARTS kits which are plastic bags containing the most popular parts for Quick Release™ Cutters. Common spare parts for T10, T15 and T20 cutters are contained in T10-T15-T20 PARTS kit. RPR KIT in sectioned

toolbox includes a wide variety of Quick Release™ and other tubing cutter parts, along with blades for shears for plastic.

Catalog No.	Item Code	We	eight
Galalog No.	item code	lbs	kg
1-2 PARTS	03009	2.2 oz	0.1
3-4-6 PARTS	03010	3.3 oz	0.1
RPR KIT	03011	5.5 lbs	2.5
T10-T15-T20 PARTS	03014	3.0 oz	0.1



2" PIPE CUTTERS

FEATURES

- Short handle allows for work in close guarters.
- The wide rollers help create square cuts.
- Clean, easy cuts on steel, stainless steel or cast iron pipe.
- Leaves **no burr**, which is great for threading jobs.

Reed offers a variety of pipe cutters, both with and without guides. Standard cutters without guides feature strong malleable iron frames. These cutters work on steel, stainless steel or cast iron pipe, depending on the installed cutter wheels. The thin profile, sharp cutter wheels allow shorter handles for work in smaller spaces. The **2-3** pipe cutter with three wheels (and no rollers) means more cutting surface and less handle swing. Exclusive guide bars on 2-4WG are the best way to get a square cut on pipe since the bars hold the cutter square to the pipe during the cutting process. Guide bars also help secure the cutter to smooth stainless steel and corroded pipe.

Catalog	Item	Pipe (Capacity	Style	Lei	ngth	We	ight	C44
No.	Code	in- nom.	O.D. mm	Otyle	in mm		lbs	kg	Cutter Wheel*
2-3	03305	1/8 - 2	10 - 63	3 Wheel	15.8	400	6.8	3.1	2RBS
2-1	03320	1/8 - 2	10 - 63	1 Wheel	15.8	400	6.9	3.1	2RBS
2-4	03335	1/2 - 2	21 - 63	4 Wheel	14.3	362	6.8	3.1	2RBS
2-4WG*	03338	1/2 - 2	21 - 63	4 Wheel with Guides	14.3	362	7.2	3.3	2RBS

*EXCLUSIVE

*2RBCl wheels available for cast iron. 2RBHD heavy-duty wheels available for steel and stainless steel. CUTTER WHEELS ON P. 7 - 9

NOTE: To cut easy and fast, Pipe Cutters use Reed's thin profile, high quality tool steel cutter wheels.

WHY REED?

Guide bars on 2-4WG are exclusive to Reed and the best way to get a square cut on stainless steel and corroded pipe. The guides make the cutter more stable on the pipe, thus reducing motion wear on the wheels.





2-4WG

With rollers on the side away from the operator and the cutter wheel closer, Reed Pipe Cutters are easy to line up with the cut-off mark. Wheel change is quick as the ring on the top of the wheel pin makes it convenient to find and center the pin through the second hole.

Convert 2-1 and 2-3 back and forth simply by changing wheels and rollers.

DEBURRING TOOLS

FEATURES

· Long-lasting, hardened tool steel deburring blade.

Eliminate internal burrs in copper, steel and aluminum tubing. **DEBO** has an aluminum handle and handy pocket slip. **DEB3** has a plastic body and two spare blades store in its handle, giving this tool extra value. Both have unlimited pipe capacity.

Catalog	Item	Pipe Capacity	We	eight
No.	Code	po eupue,	lbs	kg
DEB0	04434	unlimited	0.05	0.02
DEB3*	04437	unlimited	0.1	0.05

*Reamer replacement blade #94437 (10 pk) or #03473 (single). DEBURRING TOOLS FOR PLASTIC ON P. 29 ADDITIONAL NEW METAL DEBURRING TOOL ON P. 2a







SOIL PIPE CUTTERS

FEATURES

- Great for gray water applications.
- Reed **innovations** have improved upon the original cutter.
- Soil Pipe Cutters apply chain pressure to snap the pipe.
- Captured screw in SC49 assures proper alignment.

The fastest way to cut cast iron soil pipe, clay pipe and small diameter concrete pipe is with a chain pipe cutter. Reed's design provides stronger jaws and more durable adjusting screws compared to the competition. Some parts are even interchangeable.† Reed soil pipe cutters are available in a single stroke **SC59** model and a ratcheting **SC49** model for close quarter work. Multiple use 1/2" male ratchet wrench ships with SC49 models. No-Hub® Roller Kit is standard on all models.

For cutting ductile iron pipe, Reed recommends HINGED CUTTERS™ ON P. 18 and LOW CLEARANCE ROTARY™ CUTTERS ON P. 19.

RATCHET

Catalan		Pipe C	Pipe Capacity**		Length		Weight	
Catalog No.	Item Code	in- nom.	actual O.D. mm	in	mm	lbs	kg	
SC49-6*	08049	1 ½ - 6	160	26	660	17.6	8.0	
SC49-8*	08050	1 1/2 - 8	212	26	660	19.4	8.8	
SC49-10*	08051	1 ¹ / ₂ - 10	268	26	660	21.2	9.6	
SC49-12*	08052	1 1/2 - 12	317	26	660	23.0	10.5	
SC49-15*	08053	1 ¹ / ₂ - 15	403	26	660	24.8	11.3	

SINGLE STROKE

SC59-6	08059	1 1/2 - 6	160	43	1,092	23.8	10.8
SC59-8	08060	1 1/2 - 8	212	43	1,092	25.6	11.6
SC59-10	08061	1 ¹ / ₂ - 10	268	43	1,092	27.4	12.5
SC59-12	08062	1 ¹ / ₂ - 12	317	43	1,092	29.2	13.3
SC59-15	08063	1 ¹ / ₂ - 15	403	43	1,092	31.0	14.1

*Male Ratchet Wrench (#40208) included with all SC49 cutters.

Extension chains available to increase capacity of smaller cutters.

† NOTE: Jaw sets and cutter chains are interchangeable with Wheeler-Rex® models. Pressure Screw Assembly available offering heavy-duty replacement parts for current and prior Reed models, along with Wheeler-Rex® 490. Order #98046 for Reed SC49 models and Wheeler-Rex® 490 series; use #98047 for Reed SC59 models.

ACCESSORIES

Catalog No.	Item Code	Description
SCEXT	40336	10" Chain Extension with 8 Pitches at 1.25" per Pitch
TW516	02298	5/16" Torque Wrench
TW38	02300	3/8" Torque Wrench



TORQUE WRENCHES are featured in full ON P. 71 SCFR WRENCH ON P. 73



reduces screw and cutter breakage.

1/2" Ratchet Wrench ships with all SC49 Cutters.



SCFR Wrench



SAW IT® PNEUMATIC SAW

FEATURES

- Saw It® pneumatic saw is a good choice for plastic and steel cuts and a great cutting tool for hard-to-reach places.
- Immediate shut down when throttle is released.
- Saw It Vise and Saw It Blade Guides should be added for extra stability.

Saw It is a pneumatic powered reciprocating saw. Used with Power Hack Saw Blades (sold separately), Saw It cuts steel, stainless steel, PVC (including C900), PE and PP. As a safety feature, a trigger lock prevents accidental "on" if the trigger is bumped or pressed unintentionally. Saw It needs 6" clearance beyond the pipe to accommodate blade movement. The Saw It must have a means to hold it in place and the recommended **Saw It Vise** (sold separately) provides stability and safety for the cut. Optional **Blade Guides** provide directional guidance for the saw and greatly reduce blade wobble.

Maximum capacity is blade and blade guide dependent. Saw It cuts up to 24" diameter pipe when used with the Saw It Vise and a 12" chain extension. Saw It cuts up to 20" (500 mm) diameter pipe when used with recommended SAWITBG30 blade guide. Pneumatic saws are less likely to ignite materials than gas-powered saws and even some electrical-powered saws. However, the Saw It is **not recommended** for gas lines.

Saw It Vise fits 4" - 12" diameter pipe. When a 6" or 12" chain extension is added, the vise capacity increases to 18" or 24" respectively.

Catalog		Description	Capa	city	Maximum	Air	Wei	ght
No.	Code D	Description	in-nom.	mm-nom.	Power	Consumption	lbs	kg
SAWITSD2	07620	Saw It® with Safety	up to 24" max.	up to 610 max.	2.0 HP, 1.5 kW	50 cfm @ 90 psi	19.1	8.7
		Dead Man Switch				1.4 cu. m/min. @ 6.2 BAR		

NOTE: Always use a filter-regulator-lubricator (FRL) with Reed pneumatic tools. Reed offers FRL #97597 FILTER -REGULATOR -LUBRICATOR ON P. 17

POWER HACK SAW BLADES sold separately.

ACCESSORIES

	SAW II	RLADE GUIDES	
Catalog No.	Item Code	Fits	Capacity
SAWITBG21	04602	21" Long Blades	Up to 12" Pipe
SAWITBG30	04603	30" Long Blades	Up to 20" Pipe

SAW IT® VISE

Catalog	Item	Description	Ca	apacity	Wei	ight
No.	Code	Dooonpalon	in-nom.	actual O.D. mm	lbs	kg
SAWITVISE	04600	Vise with 42" Chain	4" - 12"	114 - 324	14.0	6.4

CHAIN EXTENSIONS FOR SAW IT® VISE

Item Code	Description
40628	6" Chain Extension Plus Pin
40629	12" Chain Extension Plus Pin

POWER HACK SAW BLADES

FEATURES

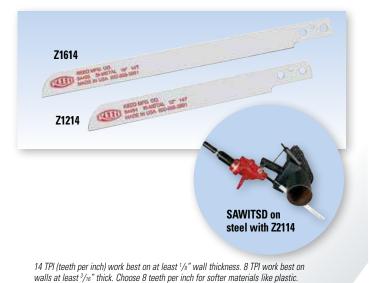
- Greater blade height for reduced deflection.
- Bi-metal construction for safety.
- Fit Saw It® Pneumatic Saws, along with saws by Widder®, Fein® and Spitznas®.

For speed, straightness of cut, long life and safety, these bi-metal blades are the best choice for the Reed Saw It® and heavy-duty power hack saws made by Widder®, Fein® and Spitznas®. The extra blade depth (1 3/6") and the Matrix® high-speed steel (HSS) cutting edge allow a straighter cut. Bi-metal blade construction reduces the tendency of solid HSS blades to shatter. Wavy set and high tooth hardness for longer life. Blades cut steel, stainless steel, copper, aluminum and harder plastics like PVC and ABS.

Catalog	Item	Teeth	Length/Widt	h/Thickness	Std.
No.	Code	Per Inch	in-nom.	mm	Pkg.
Z814	04478	14	8 x 1 ³ / ₈ x .062	200 x 35 x 1.6	10
Z1014	04479	14	10 x 1 ³ / ₈ x .062	250 x 35 x 1.6	10
Z1214	04494	14	12 x 1 ³ / ₈ x .062	300 x 35 x 1.6	10
Z1614	04495	14	16 x 1 ³ / ₈ x .062	400 x 35 x 1.6	10
Z2114	04496	14	21 x 1 ³ / ₈ x .062	533 x 35 x 1.6	10
Z2414	04497	14	24 x 1 ³ / ₈ x .062	600 x 35 x 1.6	10
Z3014	04498	14	30 x 1 ³ / ₈ x .062	760 x 35 x 1.6	10
Z1608	04499	8	16 x 1 ³ / ₈ x .062	400 x 35 x 1.6	10
72108	04597	8	21 x 1 3/8 x 1)62	533 x 35 x 1 6	10

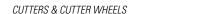
NOTE: Blade length should be <u>at least 6" more</u> than the O.D. of the pipe.



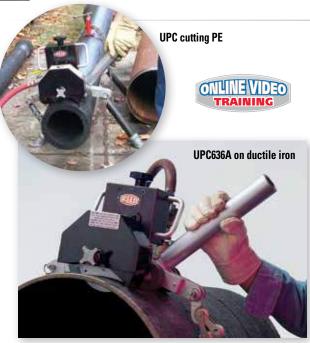


Great for work on process piping with little clearance!

SAWITBG21









UNIVERSAL PIPE CUTTERS

FEATURES

- Cut large diameter ductile or cast iron, clay, concrete, steel, PVC or PE pipe.
- Basic unit can be adapted to a **variety** of uses, depending on blade selected.
- UPC836APE and UPC848APE are designed specifically for PE.

These lightweight, easy-to-use Universal Pipe Cutters (UPC) are available to cut 6" - 48" (150-1300 mm) ductile iron, cast iron, clay, concrete, steel, PVC or PE pipe. The cutters are pneumatic. The lower cost **UPC616A** uses the same motor as the others, but does not include connecting frames for larger capacities. The UPC616A is shipped in a steel toolbox with a three-gallon, formed-steel water tank. The UPC636A and **UPC648A** come in a steel toolbox with a six-gallon, stainless steel water tank and cart. Every UPC ships with an FRL Filter-Regulator-Lubricator.

PNEUMATIC

Catalog		Item	Pipe I	Diameter	Gross V	Veight*
	No.	Code	in- nom.	actual O.D. mm	lbs	kg
	UPC616A	07512	6 - 16	150 - 450	98	44.5
	UPC636A	07510	6 - 36	150 - 1000	128	58.2
	UPC648A	07511	6 - 48	150 - 1300	133	60.5
	UPC836APE*	07517	8 - 36	200 - 1000	101	45.9
	UPC848APE*	07518	8 - 48	200 - 1300	106	48.2

*EXCLUSIVE - Complete details about UPC836APE AND UPC848APE ON P. 31 *GROSS WEIGHT includes all components plus packaging. **UPC Cutting Frame** weighs

MUST ORDER REQUIRED BLADES SEPARATELY.

UPC PNEUMATIC POWER REQUIREMENTS

Horsepower = 1.7 H.P. generated by UPC Maximum R.P.M. = 3675 Air Consumption = 50 cu. ft./min. (1.4 cu. m/min.) Pressure = 90 P.S.I. Maximum (6 BAR) Shut-Off = 3/4" Ball Valve Air Supply Fittings = 3/4" Dixon "Air King" Coupling

ACCESSORIES

Accessory	Item Code
Air-Line Oil Arbor Locknut Arbor Wrench Blade Guard 8" Assembly Chain Hooks Diamond Blade Sharpening Stone Filter for the FRL Hex Key Set Motor Grease, 2 oz. Release Pins Water Tank Hose System Wedges	97583 97543 97590 07509 97546 97595 47506 40156 97588 97545 97581

SERVICE

UPC motor reconditioning/refurbishing is available. Complete UPC cutters can also be reconditioned/refurbished.

BEFORE shipping items, contact Reed by phone, fax or email for a return authorization number.

All items should arrive freight prepaid at the Reed factory. Quotes, including any labor charges, will be issued upon inspection of the unit.



WHY REED?
The Reed UPC is lightweight; cuts fast; requires only 12" (300 mm) clearance around the pipe; provides a square cut virtually every time; and can be operated underwater. It is by far the safest, easiest and fastest power cutter to setup, operate and maintain, which nets a low operating cost.





PIPE TOOLS & VISES SINCE 1896

UNIVERSAL PIPE CUTTER BLADE SELECTION CHART

Reed provides a complete line of UPC saw blades for efficient cutting of PVC, PE, steel, cast and ductile iron, clay or concrete pipe. See chart below for the various blades to match job requirements. Blades sold separately from UPC units.

CAUTION: When cutting steel, ductile iron or cast iron, the UPC can produce sparks. When cutting steel pipe with the steel "DIA" blades, sparks are expected. Because of the sparks, the UPC cannot be used for cold cuts. When cutting PE, the UPC may cause a build-up of static electricity. Do not use the UPC saw in-line on potentially explosive or otherwise dangerous situations. The line must be verified as completely purged of any flammable vapor or liquid.



Catalog No.	Item Code	Description	Pipe Diameter	Pipe Material
UPCARB4	97510	4" BLADES cut up to ²³ /x" (18.3 mm) wall thickness	6" (150 mm)	PVC
UPCBPVC	97511	PVC Bevel Cutter 1 1/4" blade thickness, 15° bevel	6"- 48" (150-1300 mm)	PVC
UPCARB6	97514	6" BLADES cut up to 1 23/2" (43.7 mm) wall thickness	8" - 48" (200-1300 mm)	PVC
UPCSTEEL4	97519	4" carbide-tipped BLADES cut up to 1/2" (12.7 mm) wall thickness	6" - 8" (150-200 mm)	Steel
		4" carbide-tipped BLADES cut up to ²³ / ₃₂ " (18.3 mm) wall thickness	6" - 8" (150-200 mm)	PE
UPCSTEEL6	97520	6" carbide-tipped BLADES cut up to 1/2" (12.7 mm) wall thickness	8" - 48" (200-1300 mm)	Steel
		6" carbide-tipped BLADES cut up to 1 23/32" (43.7 mm) wall thickness	8" - 48" (200-1300 mm)	PE
UPCPE8	97521	8" BLADES cut up to 2 ²³ / ₃₂ " (69 mm) wall thickness	26" - 48" (660-1300 mm)	PE
UPCDIA4	97529	4" UPC BLADES, Diamond Grit Edge, cut up to 2/3" (18.3 mm) wall thickness	6"-8" (150 - 200 mm)	Cast Iron, Pit Cast, Ductile Iron Clay, Concrete
UPCDIA6	97525	$6''$ UPC BLADES, Diamond Grit Edge, cut up to 1 $^{22}/_{32}''$ (43.7 mm) wall thickness	8" - 48" (200-1300 mm)	Cast Iron, Pit Cast, Ductile Iron Clay, Concrete



PIPE DESCALERS ON P. 20

FILTER-REGULATOR-LUBRICATOR

FEATURES

• Maximize tool efficiency by using clean air.

An FRL (filter-regulator-lubricator) appliance is key to preparing clean air for use in pneumatic system tools. Use of prepared air allows tools and equipment to operate with maximum effectiveness and efficiency. Always use an FRL with Reed pneumatic tools such as the Saw It® and Universal Pipe Cutters. Failure to use an FRL may result in premature motor failure and will negate warranty.

Catalog	Item	Description	We	ight
No.	Code	Bootipaon	lbs	kg
FRL	97591	Filter-Regulator-Lubricator Unit	12.5	5.7







H6SHH

HINGED CUTTERS™

FEATURES

- A Reed invention that needs only 4" (102 mm) of clearance around pipe.
- Can be **used anywhere** in the ditch, underwater, overhead, in racks of pipe!
- Efficient handle swing of only 90° to 110°.

Four wheels cut steel, stainless steel, cast and ductile iron with only 90° to 110° handle swing. Only 4" (102 mm) clearance required around pipe. Strong guide fingers ensure perfect wheel alignment for square cuts. A closed 360° frame forces all energy into cutting the pipe for maximum efficiency and productivity. There is no shower of sparks in this cold cut. This is the only hinged cutter that tracks every time and the only one recommended for ductile iron, steel and stainless steel to Schedule 100. This tool is a Reed invention.

0.4.1		Pipe (Capacity	apacity Leng		W	Veight	
Catalog No.	Item Code	in- nom.	actual O.D. mm	in	mm	lbs	kg	
H21/2S*	03110	1 - 2 1/2	32 - 76	17	419	7.2	3.3	
H21/2I*	03112	1 - 2 ¹ / ₂	32 - 76	17	419	7.2	3.3	
H21/2X*	03114	1 - 2 1/2	32 - 76	17	419	7.2	3.3	
H4S	03120	2 - 4	60 - 125	22	559	12.8	5.8	
H4I	03122	2 - 4	60 - 125	22	559	12.8	5.8	
H4X	03124	2 - 4	60 - 125	22	559	12.8	5.8	
H6S	03130	4 - 6	114 - 182	28	711	19.4	8.8	
H6I	03132	4 - 6	114 - 182	28	711	19.4	8.8	
H6X	03134	4 - 6	114 - 182	28	711	19.4	8.8	
H8S	03140	6 - 8	168 - 240	32	813	24.4	11.1	
H8I	03142	6 - 8	168 - 240	32	813	24.4	11.1	
H8X	03144	6 - 8	168 - 240	32	813	24.4	11.1	
H8XX	03146	6 - 8	168 - 240	32	813	24.4	11.1	
H12S	03150	8 - 12	219 - 356	34	864	34.9	15.9	
H12I	03152	8 - 12	219 - 356	34	864	34.9	15.9	
H12X	03154	8 - 12	219 - 356	34	864	34.9	15.9	
H12XX	03156	8 - 12	219 - 356	34	864	34.9	15.9	

*EXCLUSIVE SIZES

NOTE: S= for steel/stainless steel; I= for cast and ductile iron; X= for schedule 80 steel; XX= for schedule 100 steel. Wheels for same size cutters are interchangeable. Reed cutter wheels are recommended for Hinged Cutters*. Reed wheels are made from high shock-resistant tool steel on computerized (CNC) machines and then precisely heat-treated. This allows for a thinner profile yet stronger blade, so they:

- Cut easier and faster, especially stainless steel and ductile pipe
- · Last much longer
- Allow for shorter cutter handle for work in tight spaces
- Provide the best value

CUTTER WHEELS ON P. 7 - 9 PIPE DESCALERS ON P. 20

HINGED CUTTERS™ WITH HELPER HANDLE

FEATURES

- Helper handle allows two people to make a **team effort** for fast, tough cuts.
- Great choice for cutting well casing and other vertical pipe.
- Efficient handle swing of only 90° to 110°.

Special Hinged Cutters™ with an extra helper handle save time as two operators use team effort for fast work on tough applications or harsh conditions. Helper handle "HH" models are ideal for cuts on vertical pipe such as well casing or process piping. Hinged Cutters™ feature four wheels to cold cut steel, stainless steel, cast and ductile iron with only 90° to 110° handle swing. Strong guide fingers ensure perfect wheel alignment for square cuts. A closed 360° frame on the hinged cutter forces all energy into cutting the pipe for maximum efficiency and productivity.

Catalan	le	Pipe (Capacity	Assemble	ed Length	W	eight
Catalog No.	Item Code	in- nom.	actual O.D. mm	in	mm	lbs	kg
H6SHH	03138	4 - 6	114 - 182	51	1295	21.8	9.9
H8SHH	03148	6 - 8	168 - 240	58	1473	23.6	10.7
H12SHH CUTTER WHE	03158	8 - 12	219 - 356	63	1600	36.5	16.6



Helper Handle





LOW CLEARANCE ROTARY™ CUTTERS

FEATURES

- The low profile design of these cutters requires only 5" (127 mm) clearance.
- Pipe snaps off squarely once the operator completes the cut.

Cold cut large diameter steel, most stainless steel, ductile and cast iron pipe in close quarters. The low profile design of the LCRC models needs only 5" clearance for up to 18" pipe diameter. Yoke design improvements make cutters more durable in high stress conditions. Each cutter is supplied with a slip-on handle that is used to turn the cutter around the pipe in one direction. The handle is also used to tighten the cutter every half revolution.

			Pipe	Capacity		Lon	Length		:
Catalog No.		Item Code	Steel	Cast Iron & Ductile	actual	Len	yuı	Weight	
	140.	Couc	in-nom.	in-nom.	O.D. mm	in	mm	lbs	kg
	LCRC4I*	03306		2 - 4	60 - 125	19	483	12	5.5
	LCRC4S*	03307	2 - 4		60 - 125	19	483	12	5.5
*	LCRC4X	03304	2 - 4 Heavy Wall & Stainless Steel		60 - 125	19	483	9.5	4.3
	LCRC8S*	03309	6 - 8		159 - 246	58	1473	41	18.6
	LCRC8I*	03308		6 - 8	159 - 246	58	1473	41	18.6
	LCRC8X*	03311	6 - 8 Heavy Wall & Stainless Steel		159 - 246	58	1473	41	18.6
	LCRC12S*	03313	10 - 14		266 - 358	61	1549	50	22.7
	LCRC12I*	03312		10 - 12	266 - 358	61	1549	50	22.7
	LCRC12X*	03314	10 - 14 Heavy Wall & Stainless Steel		266 - 358	61	1549	50	22.7
	LCRC16S*	03317	16 - 18		368 - 462	66	1664	60	27.3
	LCRC16I*	03316		14 - 16	368 - 462	66	1664	60	27.3
	LCRC16X*	03318	16 - 18 Heavy Wall & Stainless Steel		368 - 462	66	1664	60	27.3



ROTARY™ CUTTERS

FEATURES

- Pipe snaps off squarely once the operator completes the cut.
- Excellent for cold cuts.

Cold cut large diameter steel, most stainless steel, ductile and cast iron pipe in close quarters. Modest clearance needed for all models (see chart at right). Each cutter is supplied with a slip-on handle that is used to turn the cutter around the pipe in one direction. The handle is also used to tighten the cutter every half revolution. Best manual cutters for ductile iron. With good leverage from long handle, pipe snaps off squarely before wheel penetrates halfway through pipe. Cutters have heavy-duty frames. All sizes use the same cutter wheels: either RCS8-36 for steel/stainless steel and RCI8-30 for ductile and cast iron. RCX wheels cut up to $^{25}/2^{\circ}$ wall thickness for steel pipe.

			Pipe Capa	city	Len	qth	We	ight
Catalog No.	Item Code	Steel** Guot non			ig.ii			
NO.	Coue	in- nom.	& Ductile in- nom.	actual O.D. mm	in	mm	lbs	kg
RC20S*	03240	20 - 22		476 - 572	106	2680	89	40.5
RC201*	03242		18 - 20	476 - 572	106	2680	89	40.5
RC24S*	03250	24 - 26		584 - 660	111	2807	107	48.6
RC24I*	03252		22 - 24	584 - 660	111	2807	107	48.6
RC30S**	03260	28 - 34		698 - 864	96	2438	283	128.6
RC301**	03262		30	698 - 864	96	2438	283	128.6
RC36S**	03264	32 - 36		813 - 915	96	2438	295	134.1
RC36I*	03263		30	813 - 915	96	2438	295	134.1
RC42S*	03265	40 - 42		1016 - 1067	108	2743	325	147

*EXCLUSIVE

**For heavy wall steel and stainless steel, order four RCX cutter wheels (#03550) and also order eight RC8-30XR rollers (#93222).

NOTE: S= for steel/stainless steel; I= for cast and ductile iron; X= for schedule 80 steel. Wheels for same size cutters are interchangeable. Reed cutter wheels are recommended for Rotary™ Cutters and Low Clearance Rotary™ Cutters. Reed wheels are made from high shock-resistant tool steel on computerized (CNC) machines and then precisely heat-treated. This allows for a thinner profile yet stronger blade, so they:

- Cut easier and faster, especially stainless steel and ductile pipe Last much longer
- Provide the best value

CUTTER WHEELS ON P. 7 - 9 PIPE DESCALERS ON P. 20

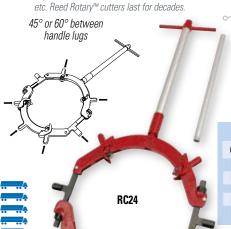
†CONVERSION KITS

CONTENDION KITC						
Catalog No.	Item Code	Converts				
RC30CONV	03267	RC36 to RC30				
RC36CONV	03268	RC30 to RC36				



WHY REED?

Rotary™ cutters are a Reed invention! Reed Rotary™ cutters cut pipe safely, easily, quickly and at a low cost. Provide a square cut and can be used in close quarters anywhere — in the ditch, underwater, in noise-free zones, overhead, in racks of pipes,



Handle Extension (#93089)
Affix to main handle
for additional leverage.
Included with RC20/RC24
models.



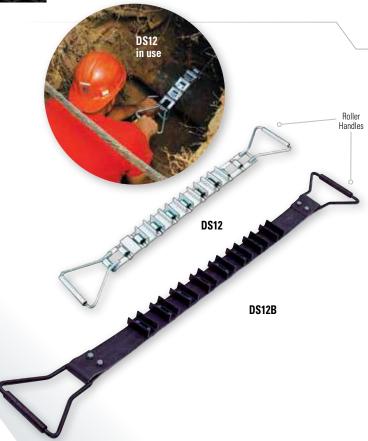
CLEARANCES								
Cat. No.	in	mm						
RC20	8.0	204						
RC24	8.0	204						
RC30	11.8	300						
RC36	11.8	300						
RC42	10.5	267						





CUTTERS & CUTTER WHEELS www.reedmfgco.com





PIPE DESCALERS

FEATURES

- Much faster and far more effective than chisels, chains or files.
- Needs only 2" of clearance around the pipe.
- For removing tough dirt and debris quickly, choose the sharp scrapers of the DS12 and DS36 chain descalers.

Wide, tough scrapers remove scale, dirt and corrosion quickly from the pipe surface to allow more effective cutting, joining, gasket/valve seating or other operations. Pipe descalers are faster and more effective than chisels, chains or files and need only 2" of clearance around the pipe. Use them to clean pipe before cutting or water tapping or drilling. Roller handles allow smooth movement in use. **DS12** and **DS36** chain descalers are made entirely of steel that is zinc-plated for corrosion resistance and toughness. The sharp metal scrapers dig in fast to remove dirt and debris. They are welded on for long life and can be sharpened. Also, Reed produces a heavy-duty power transmission belting pipe descaler, **DS12B**. Its handles and scrapers are blackened for good rust protection. Belt descaler benefits include lower cost and lighter weight than all-metal descalers, longer length to ease back strain during use and high-profile scrapers to reduce dirt clogs. Reed offers a replacement belt (for DS12B only) with scrapers attached; simply bolt the new belt onto the handles.

Catalog	Item	T	Pipe	Capacity	Le	ngth	We	eight
No.	Code	Туре	in- nom.			mm	lbs	kg
DS12	08000	Steel Chain	3 - 12	70 - 300	32	810	5.7	2.6
DS36	08006	Steel Chain	3 - 36	70 - 910	44	1110	8.2	3.7
DS12B	80080	Belt	3 - 12	70 - 300	50	1257	4.2	1.9

REPLACEMENT BELT

Catalog	Item			ngth	We	ight
No.	Code	Description	in	mm	lbs	kg
DS12BRB	98008	Replacement belt fits REED DS12B or Wheeler-Rex® 1300	45	1143	3.0	1.4

WHY REED? This Reed invention has two pawls for faster action and for work in tight places – requires half the handle swing space of competitive reamers. 2-71

PIPE REAMER

FEATURES

• Self-feeding, spiral reamer **starts easily** into pipe.

Pipe Reamer is used to deburr steel pipe before threading. Cone is made from tool steel and hardened for maximum life. Unique cutting edge makes this spiral reamer self-feeding and easy to start and operate.

Catalog	Item	Pipe C	apacity	Wei	ight
No.	Code	in-nom.	actual I.D. mm	lbs	kg
2-71	06060	1/8 - 2	7 - 53	6.7	3.0

GET HELP FINDING THE RIGHT CUTTER New at Reed is the CUTTER FINDER on www.reedmfgco.com. By entering the pipe type and size, tool users can find with ease all the possible Reed cutters that fit that pipe. This online search tool is open in all of Reed's main website languages: English, Spanish, French, German, Chinese, Russian, Arabic and Japanese. Give it a try!



MANUFACTURING TECHNOLOGY

Leading-edge processes and state-of-the-art equipment infused with old world craftsmanship have been and remain the standard at Reed Manufacturing for over 100 years. The results of this century of commitment are unparalleled professional trade products offering quite possibly the world's best quality, service and value. Products made to exacting specifications, products made to last for a lifetime, and products with a full lifetime warranty.



LARGE DIAMETER TOOLS





GUILLOTINE PIPE CUTTERS

12" (350 mm) P. 33

CORDLESS POWER PIPE BEVELER

12" Gasketed with 1" bevel P. 4a
Unlimited Solvent Cement joints with 1" bevel



PE SQUEEZE-**OFF TOOLS**

8" (219 mm) P. 34



YOKE PIPE VISES

12" (335 mm) P. 64



Manual

CHAIN VISES

12" (335 mm) P. 64





Hydraulic

SAW IT®

24" (610 mm) P. 15



FIELD PIPE VISE

20" (500 mm) P. 64



TUBING CUTTERS 10" (254 mm) P. 11, 25



HINGED CUTTERS™



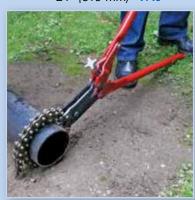
SOIL PIPE CUTTERS

15" (403 mm) P. 14



THRU-BOLT™ LARGER RATCHET **WRENCH & SOCKETS**

17" (432 mm) Handle & 1 5/8" Socket P. 73



PLASTIC PIPE TOOLS

SECTION

Quick Release™ Tubing Cutters for Plastic VEW

Scissor Shears

Ratchet Shears

Plastic Pipe Saws

Internal Pipe Cutters

Clean Ream Extreme™

Solutions Kits VEW

PE Pipe Peelers

Flare Tools for PE Water Service Lines

DEB1 Series Deburring Tools for Plastic Pipe

DEB4 Deburring Tool

Cone Deburring Tool

PEX Crimpers

Pipe Bevelers

Chamfer Tools Drill-Powered

Universal Pipe Cutters for PE

PLAS In-Line Rotary™ Cutters

PLAS Hand-Over-Hand Rotary™ Cutters

Guillotine Pipe Cutters

PE Squeeze-Off Tools NEW

Grounding Accessory

Static Discharge Alarm

Plastic Pipe Joiners

PPR300 Plastic Pipe Fitting Reamer shown with operator-supplied drill on Schedule 40 3" PVC pipe fitting. Drill powers the reamer to effectively clean-out the original fitting and cement residue allowing for reuse of the fitting.



QUICK RELEASE™ TUBING CUTTERS FOR PLASTIC

- Best tracking, easiest cutting tubing cutters available.
 With a simple wheel change, Quick Release™ cutters can be used for a variety of plastic or metal pipe.
- Replace worn cutter wheels for faster and easier cuts.

Reed Quick Release™ tubing cutters are the industry standard; most recommended by plastic pipe companies and most imitated by other manufacturers. Quick Release™ tubing cutters for plastic are the best cutters for small, medium and large diameter work and feature sliding bars now with magnesium for added strength. They cut clean and square with very little burr. Additionally, field reports indicate that Quick Release™ Tubing Cutters with Reed OP2 or 30-40P cutter wheels are well-suited for use on ABS pipe.

0		Cap	acity	Le	ngth	We	ight		
Catalog No.	Item Code	actual O.D. in	actual O.D. mm	in	mm	lbs	kg	Wheel	Material Cut
TC1QP*	04110	¹ /8 - 1 ⁵ / ₁₆	3 - 33	6	152	0.6	0.3	OP2	PE, PP, ABS, PEX
TC1QPVC*	04114	¹ / ₈ - 1 ⁵ / ₁₆	3 - 33	6	152	0.6	0.3	1-2PVC	PVC, CPVC, ABS
TC1.6QP*	04116	1/4 - 1 5/8	6 - 42	6.5	165	0.8	0.4	OP2	PE, PP, ABS, PEX
TC1.6QPVC*	04118	1/4 - 1 5/8	6 - 42	6.5	165	0.8	0.4	1-2PVC	PVC, CPVC, ABS
TC2QP*	04120	1/4 - 2 5/8	6 - 67	8	203	1.2	0.5	OP2	PE, PP, ABS, PEX
TC2QPVC*	04124	1/4 - 2 5/8	6 - 67	8	203	1.2	0.5	1-2PVC	PVC, CPVC, ABS
TC3QP	04130	3/8 - 3 1/2	10 - 90	11	279	2.5	1.1	30-40P	PE, PP, ABS
TC3QPVC	04134	3/8 - 3 1/2	10 - 90	11	279	2.5	1.1	3-6PVC	PVC, CPVC, ABS
TC3Q6QP	04138	3/8 - 3 1/2	10 - 90	11	279	2.5	1.1	6QP	THICK PE
TC4QP	04140	1 7/8 - 4 1/2	48 - 114	12	305	2.8	1.3	30-40P	PE, PP, ABS
TC4QPVC	04144	1 ⁷ /8 - 4 ¹ /2	48 - 114	12	305	2.8	1.3	3-6PVC	PVC, CPVC, ABS
TC4Q6QP	04148	1 7/8 - 4 1/2	48 - 114	12	305	2.8	1.3	6QP	.55 THICK PE
TC5QP*	04150	2 1/2 - 5	63 - 125	13	330	3.0	1.4	30-40P	PE, PP, ABS
TC5QPPR	04153	2 1/2 - 5	63 - 125	13	330	3.0	1.4	TC56QPP-R	PP-R including Aquatherm®
TC5Q6QP	04152	2 1/2 - 5	63 - 125	13	330	3.0	1.4	6QP	.55 THICK PE
TC5QPVC*	04154	2 1/2 - 5	63 - 125	13	330	3.0	1.4	3-6PVC	4" C900
TC6QP	04160	4 - 6 5/8	102 - 168	15	381	3.9	1.8	30-40P	PE, PP, ABS
TC6QPVC	04164	4 - 6 5/8	102 - 168	15	381	3.9	1.8	3-6PVC	PVC, ABS
TC6Q680PVC	04125	4 - 6 5/8	102 - 168	15	381	3.9	1.8	680PVC	PVC-HVY WALL
TC6Q6QP	04168	4 - 6 5/8	102 - 168	15	381	3.9	1.8	6QP	.55 THICK PE
TC6Q80P	04123	4 - 6 5/8	102 - 168	15	381	3.9	1.8	80P	.75 THICK PE
TC8QP*	04170	6 ¹ / ₄ - 10	159 - 254	26	660	8.0	3.6	80P	ABS, PE, PP, PVC**
TC8QPL*	04171	6 ¹ / ₄ - 10	159 - 254	26	660	8.0	3.6	80P	.75 THICK PE
TC8Q680PVC*	04172	6 ¹ / ₄ - 10	159 - 254	26	660	8.0	3.6	680PVC	PVC-NYLON

*Features spare cutter wheel in knob. TC1QP, TC1QPVC, TC1.6QP, and TC1.6QPVC have spare "O" wheel. TC2QP has "OP2" wheel, TC2QPVC has "O" wheel.

**TC8QP comes with a cradle and parting blade for cutting thick plastic pipe. The parting blade can cut to a depth of 1 1/2 inches (38.1 mm) on plastic pipe.

NOTE: To cut Aquatherm® PP-R pipe, order Cutter Wheel #04159 with the TC5Q, TC6Q or TC8Q cutter. QUICK RELEASE" TUBING CUTTERS (for metal) ON P. 11 CUTTER WHEELS ON P. 7 - 9

SCISSOR SHEARS

FEATURES

- Ideal for cutting thin wall and small diameter plastic, rubber or nylon tubing.
- Includes an industrial-grade, non-stick blade for best performance.
- For safety and ease of operation, use Scissor Shears with **blade on bottom**.

Scissor Shears squeeze together for fast cutting of small diameter PE, PEX, thin wall PVC pipe, rubber or nylon tubing. Rotate scissor shears around tubing while squeezing handles together for the best cut. All models feature ribbed handles for more secure hold along with fiberglass strengthened nylon construction. Blade design maintains its sharp edge for long life and exact cuts. **SC1** and **SC125** industrial-grade blades are non-stick coated with a surface lubricant which lets blades slice smoothly through cut area.

Catalog No.	Item	Сар	acity	Lo	ength	We	ight
	Code	actual O.D. in	actual O.D. mm	in	mm	lbs	kg
SC1	04174	1.3	32	8.25	210	0.3	0.1
SC125	04178	1.7	42	8.5	216	0.3	0.1

REPLACEMENT BLADES

Catalog No. Item Code		Description
SC1B	94170	High Carbon Steel Blade fits SC1, SC1SL, SC1SS
SC125B	94169	High Carbon Steel Blade fits SC125, SC125SL

NOTE: Scissor Shears are **NOT RECOMMENDED** to cut PVC or CPVC for solvent cement weld connections. Instead use QUICK RELEASE™ TUBING CUTTERS FOR PLASTIC ABOVE











FEATURES

- Ratchet Shears are ideal for cutting PE, PEX, PP and ABS pipe and tubing.
- Smoothest ratchet action for easiest cuts.
- Replace or resharpen blades for longer tool life and faster cuts.

Ratchet shears with hardened steel blades are ideal for cutting PE, PP, PEX and ABS pipe.

RS1PLT, RS7290, RSP1 and RSP2 ratchet shears offer the thinnest blades with a finish that moves them smoothly through pipe. Due to its long handles that add leverage, the RS2 is good for cutting up to 2" pipe. One-hand models RS1 and RS1PLT offer a 7-step ratchet mechanism for best mechanical advantage and smoothest operation. RS1PLT is unique with a corrosion-resistant, nickel-plated, steel blade which makes it a good choice for corrosive environments. Pointed blade in one-hand model RSP1 and RSP2 helps start the cut in tough plastics and helps avoid bounce in thin wall material. The two-hand RS2 features 2" capacity, extra wide, v-style jaws for easy alignment, and long handles for leverage on tough-to-cut pipe. RS7290 are one-hand style, 2" capacity ratchet shears. All ratchet shears' blades can be easily sharpened or replaced, enhancing performance and saving money. These tools are not disposable and perform better, longer, and for less money over the tool's lifetime.

Catalo	a Item	Сар	Capacity		ength	Weight	
No.	Code	actual O.D. in	actual O.D. mm	in	mm	lbs	kg
RS1	04176	1.66	42	8.3	210	0.8	0.4
RS1PLT*	04175	1.66	42	8.3	210	0.8	0.4
RS2	04177	2.4	63	17.0	440	2.8	1.3
RS7290	04182	2.4	63	13.25	337	2.4	1.1
RSP1	04276	1.66	42	8.75	222	0.9	0.4
RSP2	04277	2.5	63	11.5	292	1.56	0.7

NEW!

*EXCLUSIVE FEATURE

REPLACEMENT BLADES

	Catalog No.	Item Code	Description
R	S1B	94175	RS1 Hardened Steel Blade
R	S1BPLT	94180	RS1PLT Nickel-plated Steel Blade
R	S2B	94176	RS2 Hardened Steel Blade
R	S7290B	94555	Blade fits Reed RS7290 and Wheeler® 7290
R	RSP1B 94276		RSP1 Stainless Steel Blade
R	SP2B	94277	RSP2 Hardened Steel Blade

NEW

NOTE: Ratchet Shears are **NOT RECOMMENDED** to cut PVC or CPVC for solvent cement weld connections. Instead use QUICK RELEASE™ CUTTERS FOR PLASTIC ON P. 25

PLASTIC PIPE SAWS

FEATURES

- Cuts ABS, CPVC, PVC including C900 and larger diameter plastic such as 6" and 8" sewer pipe.
- Ergonomic-designed handle on PPS20 and PPS24 with large radius contours for hand comfort.
- Die cast design of handle on PPS12 and PPS18 makes blade change fast and easy.

Reed Plastic Pipe Saws are specifically designed to cut plastic pipe. The composition of plastic pipe, especially PVC, tends to be very abrasive, hence, saws designed to cut only wood become dull very quickly. It is therefore necessary to make saws with the proper profile, set and hardness to most effectively cut plastic pipe. PPS saws respond to this need while offering a competitive price and replaceable blades. Low profile **PPS12** and **PPS18** can reach into small spaces. Plus, their tooth design, set and hardness simplify cuts on ABS and PVC pipe. **PPS20** and **PPS24** feature 11 teeth per inch (more than average) and a unique pattern to create a bite that does not chatter on plastic or wood in the push or pull of the saw blade. This same tooth spacing makes these fast cutting. Reed plastic pipe saws cut Schedules 40 and 80 PVC, C900, CPVC and ABS, along with wood. PPS24 also cuts HDPE.

Catalog	Item	Pipe Cap	Pipe Capacity		ngth	Weight		
No.	Code	in- nom.	actual O.D. mm	in	mm	lbs	kg	
PPS12	04512	3	75	16	426	0.6	0.3	
PPS18	04510	4	100	22	560	0.7	0.3	
PPS20	04720	6	150	20	508	1.0	0.5	
PPS24	04724	8	200	24	610	1.1	0.5	

REPLACEMENT BLADES

Catalog No.	Item Code	Description
PPS18B	94510	PPS18 Blade
PPS12B	94512	PPS12 Blade
PPS20B	94720	PPS20 Blade
PPS24B	94724	PPS24 Blade









INTERNAL PIPE CUTTERS

FEATURES

- Conveniently cut from the inside (i.e. drain pipes or sprinkler drops, etc) using a standard 3/8" drill (not included).
- Exclusive, adjustable guide on IC1SL and IC3/4SL doubles as a depth gauge.
- · Abrasive or saw toothed blade option.

Reed Internal Pipe Cutters cut pipe from the inside: below floor level or in the ceiling in new construction, around pools, and for replacement of closet flanges. Heat-treated steel, saw-toothed blades on the **IC1S**, **IC1SL** and **IC3/4SL** make for fast cutting. The **IC1A** comes with an abrasive blade for areas where the blade may come in contact with concrete or other hard surfaces which would destroy a saw tooth blade. All internal pipe cutters fit in a standard ³/₈" drill (not included). During use, flats on the larger cutters keep the cutter from slipping in the jaws of the drill while a lock washer on the smaller cutters keeps the blades from slipping. All saw tooth internal pipe cutter models cut plastic pipe aggressively and can cut wood for sink lugs. IC1SL and IC3/4SL feature an exclusive, adjustable guide that doubles as a depth gauge. The IC3/4SL is exclusive in its ³/₄" pipe diameter.

Catalog	Item	Blade	Blade D	iameter	Blade Cutt	ing Depth	Shaft	We	ight
No.	Code	Туре	in	mm	in	mm	Size	lbs	kg
IC1A	04500	abrasive	1.53	38.8	.50	13.0	4"	0.2	0.1
IC1S	04501	saw tooth	1.26	32.0	.38	9.6	4"	0.2	0.1
IC1SL*	04505	saw tooth	1.26	32.0	.38	9.6	7"	0.7	0.3
IC3/4SL	04507	saw tooth	0.75	19.0	.13	3.18	6"	0.4	0.2

*EXCLUSIVE

REPLACEMENT BLADES

Catalog No.	Item Code	Description	Standard Package
IC1RA	04502	Abrasive Blades for IC1	5
IC1RS	04503	Saw Tooth Blades for IC1	2
IC3/4RS	04508	Saw Tooth Blades for IC3/4	2



CLEAN REAM EXTREME™ PLASTIC PIPE FITTING REAMERS

FEATURES

- Clean leftover pipe and solvent cement residue from PVC, CPVC or ABS fittings.
- Reduce labor time and materials costs by reusing the fittings.
- Available in 7 sizes and fit into standard ½" drills (not included).
- Sturdy kits keep reamers organized and clean.

Money-saving reamers are designed to clean out the old or broken pipe and leftover solvent cement from a fitting so the fitting can be reused. In this era of green living and recycling, try these reamers on PVC, CPVC or ABS to save time and material costs. Plastic Pipe Fitting Reamers fit into ½" electric or cordless drills. PPR reamers work great for vent lines, drain lines and water lines. The carbide cutting insert provides a cutting edge on each side. Rotate before replacement and receive three bonus cutting edges.

Cat.	Item	Description	Shaft	We	ight
No.	Code	Description	Size	lbs	kg
PPR75	04521	Reams 3/4" Sch. 40 PVC, CPVC & ABS Fittings	1/4" hex	0.12	0.05
PPR100	04522	Reams 1" Sch. 40 PVC, CPVC & ABS Fittings	1/4" hex	0.14	0.06
PPR125	04523	Reams 1 1/4" Sch. 40 PVC, CPVC & ABS Fittings	3/8" hex	0.30	0.13
PPR150	04524	Reams 1 1/2" Sch. 40 PVC, CPVC & ABS Fittings	3/8" hex	0.40	0.18
PPR200	04525	Reams 2" Sch. 40 PVC, CPVC & ABS Fittings	3/8" hex	0.60	0.27
PPR300	04526	Reams 3" Sch. 40 PVC, CPVC & ABS Fittings	3/8" hex	1.20	0.52
PPR400	04527	Reams 4" Sch. 40 PVC, CPVC & ABS Fittings	3/8" hex	2.00	0.89
PPRK4	04528	Kit with PPR150, PPR200, PPR300, PPR400 in a hard plastic case	-	7.60	3.50
PPRK5	04520	Kit with PPR125, PPR150, PPR200, PPR300 and	-	7.80	3.50
		PPR400 in a hard plastic case			
PPRK6	04529	Kit with PPR75, PPR100, PPR150, PPR200, PPR300 and	-	7.90	3.60
NOTE DE		PPR400 in a hard plastic case			

NOTE: PPR Fitting Reamers are **NOT RECOMMENDED** for use on pressurized systems or gas vent systems.

EXTENSION SHAFT

Catalog No. Item Code		Description	Shaft Size
PPRLS11	94528	11.5" Extension Shaft	3/8" hex







SOLUTIONS KITS

FEATURES

- All the tools needed to ensure a perfect joint, every time.
 Works for plastic pipe such as PVC, CPVC, PP, ABS and PE.
- Cutter provides quick, square and clean cut on plastic pipe.

These kits contain tools required to install a perfect joint every time to prevent failures between pipe and fitting. Quick Release™ Cutter produces a square, clean cut which is imperative for proper, even stab depth into fittings and for reducing leak potential. DEB4 and DEB1 deburring tools produce even, consistent chamfer ensuring proper fitting penetration depth. And, at the same time, allow the solvent cement to move to the correct part of the pipe (side) for greater surface area solvent weld. The IC1SL Internal Pipe Cutter (in some kits) yields a uniform internal cut in hard-to-reach places where a tubing cutter will not fit. All tools are contained in a durable, hard plastic case.

Catalog	Item	Description	Wei	ght
No. Code		Description	lbs	kg
TC2PPDEB1-2SK	04142	TC2QPVC, DEB1IPS & DEB1-2IPS with case	5.6	2.5
TC3PPSK	04151	TC3QPVC, DEB4 & DEB1IPS with case	6.9	3.1
TC3-636SK	04155	TC3QPVC, DEB4 & IC1SL with case	6.9	3.1
TC4-636SK	04156	TC4QPVC, DEB4 & IC1SL with case	7.1	3.2
TC2PPSK	04157	TC2QPVC, DEB4 & DEB1IPS with case	5.6	2.5
TC-AQRSK	04162	TC2QPVC, TC4QPVC, DEB4 & DEB1IPS with case	8.45	3.8
ALC: AZ				



PE PIPE PEELERS

FEATURES

- One tool does a range of pipe.
- Takes 2 minutes to attach to pipe and peel 6" PE.
- Creates a **uniformly** peeled surface.
- Works well even on out-of-round pipe.

PE Pipe Peeler prepares the outside diameter of polyethylene pipe for electrofusion by removing the oxidized layer and contaminates. PE Pipe Peeler can be used on the edge of the pipe or anywhere along the pipe with sufficient clearance for turning the tool around the pipe. Chain with thermoplastic rollers of acetel copolymer and plated side plates resist corrosion. Spring-loaded blade keeps consistent pressure on the pipe for a smooth finished surface. This blade tension means the blade does not skip. Its carbide blade provides a cutting edge on each side. Rotate blade before replacement and receive three additional cutting edges.

Catalog No.	Item Code	Pipe Capacity		Weight	
		in-nom.	actual O.D. mm	lbs	kg
PEPEEL6	04631	1 ¹ / ₂ - 6*	48 - 168	3.1	1.4
PEPEEL12	04632	6-12	168 - 324	10.9	5.0

^{*}O.D. must be 1.9" or more

FLARE TOOLS FOR PE WATER SERVICE LINES

• Flare water service lines easily with this **innovative** and **inexpensive** tool.

Flare Tools for PE Water Service Lines form a permanent cold flare with ten easy revolutions to connect PE 160 psi water service tubing (SDR 9), using inexpensive, standard AWWA flare fittings for CTS tubing. These tools flare medium and high density PE.

Catalog	Item	CTS Tubing	Weight	
No.	Code	in-nom.	lbs	kg
SFPE3/4*	04200	3/4"	1.9	0.9
SFPE1*	04202	1"	2.2	1.0

*EXCLUSIVE







DEB1 SERIES DEBURRING TOOLS FOR PLASTIC PIPE

FEATURES

- DEB1 offers knurled grip for slip-resistance and durable aluminum body for longevity.
- Deburr and chamfer in the same rotation.
- Suitable for PVC, CPVC, PE, ABS and PP.
- Three sizes of pipe accommodated per DEB1 tool.

Patented **DEB1** tools deburr and chamfer to pipe manufacturers' recommendations in seconds. Plastic pipe joints get proper fit from smooth, chamfered ends delivered by DEB1 models. Use for PVC, CPVC, ABS, PE and PP pipe. Find three sizes in one tool for iron pipe size, copper tube size or metric sizes. **DEB1IPS-INT** is a double-ended tool to deburr both inner and outer diameters. All DEB1 models have internal pipe guides, knurled grip for slip-resistance and a sharpenable and/or replaceable blade.

Catalog	Item	Nominal Pipe Capacity	Application	Pipe/	Wei	ght
No.	Code			Tubing	lbs	kg
DEB1IPS*	04650	¹ /2", ³ /4", 1" 0.D.	PVC, CPVC, PE, ABS, PP	IPS	0.4	0.2
DEB1CTS*	04652	¹ /2", ³ /4", 1" O.D.	PVC, CPVC, PE, ABS, PP	CTS	0.4	0.2
DEB1-2IPS*	04654	1 ¹ / ₄ ", 1 ¹ / ₂ ", 2" 0.D.	PVC, CPVC, PE, ABS, PP	IPS	0.9	0.4
DEB1M*	04655	20, 25, 32 mm O.D.	PVC, CPVC, PE, ABS, PP	metric	0.4	0.2
DEB1-2CTS*	04656	1 ¹/₄", 1 ¹/₂", 2" 0.D.	PVC, CPVC, PE, ABS, PP	CTS	0.9	0.4
DEB1IPS-INT*	04670	¹ / ₂ ", ³ / ₄ ", 1" I.D./0.D.	PVC, CPVC, PE, ABS, PP	IPS	0.6	0.3

*PATENTED DESIGN.

NOTE: IPS is for use on iron pipe size and CTS is for use on copper tube size.



DEB4 DEBURRING TOOL

FEATURES

- Suitable for PVC, CPVC, ABS and PP.
- Deburr and chamfer in the same rotation using DEB4.

One easy revolution of Reed exclusive **DEB4** deburrs and produces a 15° external chamfer in seconds. Deburrs the pipe exterior only to allow easy assembly into fittings. It fits comfortably in one's hand for a secure grip. As an alternative to hand turning, there's a ½" square drive pocket on the backside for use with a ratchet wrench. DEB4 creates a smooth, chamfered pipe end so solvent can be spread evenly for pipe joining. Aluminum die-cast deburring tool features a hardened steel blade that is reversible, sharpenable and replaceable. Fits six nominal pipe sizes of up through 4" diameter.

Catalog	Item	Nominal Pine Canacity	ninal Pipe Capacity Application		eight
No.	Code	Nominal ripe Capacity	Application	lbs	kg
DEB4*	04430	1-1/4", 1-1/2", 2", 2-1/2", 3", 4" nom. 42, 50, 63, 75, 90, 114 mm 0.D. actual 3/32" 15° chamfer	PVC, CPVC, ABS, PP	0.7	0.32



CONE DEBURRING TOOL

FEATURES

*EXCLUSIVE

- Suitable for PVC, CPVC, ABS, PE and PP.
- For deburring inside and outside of PE, use DEB2.
- Versatile DEB2 shape suits all plastic pipe sizes up through 2" (60 mm) pipe.

The **DEB2** cone shape deburrs the inner and outer edges of PVC, CPVC, ABS, PE and PP pipe through 2" diameter. Made from steel, the cone design allows it to be used on even the smallest pipe, including 1/8" diameter. The part that rests in the operator's hand features a thick plastic edge covering for hand comfort.

Catalog	Item	Nominal Pipe Capacity	Application	Weight	
No. Code		Monimal Fipe Capacity	Application	lbs	kg
DEB2	04436	up to 2" (60 mm)	PVC, CPVC, ABS, PP, PE	0.2	0.09

DEBURRING TOOLS (for metal) ON P. 13









PEX CRIMPERS

- Crimps rings easily, giving good connections.
 Crimpers are the right tools for PEX systems because they properly seal the rings without distortion.
- Each Reed copper ring crimper includes a go/no-go gauge and an Allen wrench.

PEX Crimpers squeeze the copper rings used on PEX brass fittings. PEX systems are used for potable water lines, radiant heat, snow melt and ice rink systems, among other applications. The design of these PEX crimpers eliminates tool marks and distortion on the rings. The tools crimp rings easily, making PEX installation a breeze. For one-hand use on 1/2" and 3/4" PEX, consider the **PEXOH12** or **PEXOH34**.

Catalog	Item	Description	Handle	Wei	ght
No.	Code	Description	Length*	lbs	kg
PXCR12S	04900	¹/₂″ capacity	8 3/4"	3.0	1.4
PXCR34S	04903	³/₄" capacity	9"	3.0	1.4
PXCR1M	04904	1" capacity	11 ¹ /2"	4.0	1.8
PXCR1234M	04910	1/2" and 3/4" capacity	11"	4.3	1.9
PEXOH12	04920	1/2" capacity, one-hand style	8 ¹ /2"	2.5	1.1
PEXOH34	04925	3/4" capacity, one-hand style	9"	2.6	1.2

^{*}Handle length does not include head.



and leaks after joining pipe.

PIPE BEVELERS

FEATURES

- Beveler only needs a few turns around PVC pipe to safely make the smooth 15° bevel.
- Strong, reinforced aluminum frame for durability.
- Adjusts to **bevel multiple sizes** with one tool.

With a strong aluminum alloy frame, effective roller locking and good tool life, a Beveler produces a smooth 15° bevel on all types of plastic pipe, including gasketed PVC and C900 PVC in about one minute. Depending on wall thickness, the bevel can be up to 1 1/2" long. Beveler is easily adjusted for different pipe sizes and thicknesses, with no part changes. Bevel blade can be sharpened or replaced.

Catalog No.	Item	Pipe Ca	pacity	Weight		
	Code	in-nom.	actual O.D. mm	lbs	kg	
BT1 BT2	04395 04398	1 ¹ / ₂ - 8 1 ¹ / ₂ - 12	40 - 200 40 - 300	3.0 6.1	1.4 2.8	

NOTE: If pipe is not stationary, a Reed pipe vise is recommended.

REPLACEMENT BLADES

Catalog No.	Item Code	Description
BT1B	94388	Bevel Blade for BT1 and BT2
BT1SB	94386	Support Blade for BT1 and BT2

CHAMFER TOOLS DRILL-POWERED

FEATURES

- Quickly chamfers pipe using drill power, eliminating user fatigue when making multiple cuts/chamfers.
- Deburrs inside and outside simultaneously, in just seconds.
- Produces smooth, consistent chamfer on PVC and CPVC, eliminating leak channels that can be caused by improper chamfer.

The Chamfer Tool attaches to an electric or cordless drill (not included) to chamfer both the inner and outer diameters of plastic pipe. PVC and CPVC pipe joints require a chamfer and Reed's PB series chamfers create a smooth, consistent, 15° chamfer in seconds. These chamfer tools are available in a kit consisting of 2", 3" and 4" sizes in a jobsite quality case or individually by size.

Catalog	Item			Weight		
No.	Code	Description	lbs	kg		
PBKIT	04660	PB2, PB3 & PB4 with case	6.6	3.0		
PB2	04662	for 2" plastic pipe	0.4	0.2		
PB3	04663	for 3" plastic pipe	0.5	0.2		
PB4	04664	for 4" plastic pipe	0.7	0.3		



BT2 in use



UNIVERSAL PIPE CUTTERS FOR PE

FEATURES

- Special blades and blade guard for PE.
- Includes all the parts for successful PE cuts.

Reed's pneumatic-powered Universal Pipe Cutters (UPC) for PE are available to cut 8" - 48" nominal diameter (200-1300 actual O.D. mm) PE pipe. Both kits ship in a steel toolbox and include a UPC cutter, a filter-regulator-lubricator, UPCSTEEL6 and UPCPE8 blades. The UPCPE8 blade will cut large diameter PE pipe with a wall thickness up to $2^{12} J_{32}$ " (69 mm). To cut 6" - 8" PE pipe, the UPCSTEEL4 blade must be purchased separately.

Catalog	Item	Pipe I	Diameter	Gross V	Veight*
No.	Code	in-nom.	actual O.D. mm	lbs	kg
UPC836APE*	07517	8 - 36	200 - 1000	101	45.9
UPC848APE*	07518	8 - 48	200 - 1300	106	48.2

^{*}EXCLUSIVE

#07517 and #07518 units do not require a water tank and one is not supplied.

UNIVERSAL PIPE CUTTER BLADES FOR PE

Catalog No.	Item Code	Description	Pipe Diameter	Pipe Material
UPCSTEEL4	97519	4" BLADES cut up to ²³ / ₃₂ " (18.3 mm) PE wall thickness	6 - 8 in 150 - 200 mm	PE
UPCSTEEL6	97520	6" BLADES cut up to 1 23/32" (43.7 mm) PE wall thickness	8 - 48 in 200 - 1300 mm	PE
UPCPE8	97521	8" BLADES cut up to 2 ²³ / ₃₂ " (69 mm) wall thickness	26 - 48 in 660 - 1300 mm	PE

UNIVERSAL PIPE CUTTERS ON P. 16 - 17, including UPC for PVC.



ASK ABOUT UPC616AP #07513 UNIVERSAL PIPE CUTTER FOR PVC



TRAINING VIDEOS

Reed Manufacturing Company has a dynamic online library of training videos. The videos are in English. Often, however, simply viewing the demonstration makes the tool use more understandable, no matter the language.

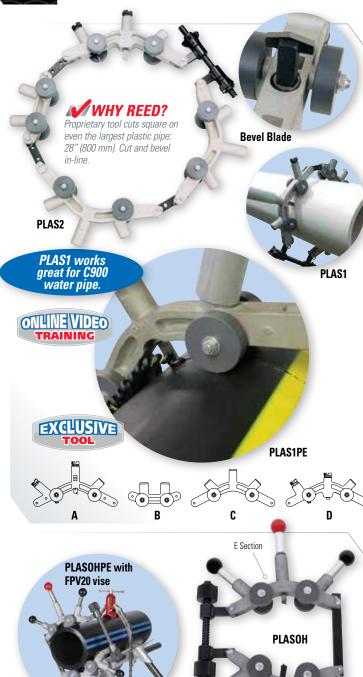
Reed recommends a high speed connection for viewing or downloading these videos. Reed also offers a USB drive of the video library. Request it as #01063.

videos.reedmfqco.com



^{*}GROSS WEIGHT includes all components plus packaging.





EXCUUSIVE

PLASOH Hand-

Over-Hand in use

PLAS IN-LINE ROTARY™ CUTTERS

FEATURES

- Clean and safe! No chips to clog valves and apertures.
- Only 6" 8" clearance needed to turn PLAS around pipe.
- Cuts out-of-round pipe because of **spring loaded nuts**.
- Inexpensive tool to make a cut for a tie-in or pipe break and then get the line back in use. Reduce overall labor costs!

PLAS In-Line Rotary™ Cutters are excellent for cutting PVC or PE pipe in trench or above ground. Each PLAS rotary cutter needs just 6" to 8" (153 - 203 mm) clearance around the pipe, making them easy to operate in trench and with lower prep costs. Outboard rollers keep the cutter aligned on pipe, ensuring a square cut every time. Carbide-tipped blades for PVC are long-lasting and penetrate up to a 2" wall thickness.* Each PVC cutter also can produce, in-line with the cut, a 15° bevel on both sides of the cut. In addition, Reed has developed a hardened, tool steel blade to cut PE pipe. The curved blade drives chips out of the way, making PE cuts much easier. PLAS In-Line Rotary Cutters can retrofit for PE by purchasing PLASPEB blade #94485 separately.

Catalan	Itom	Pipe Capacity			Sections	Weight	
Catalog No.	Item Code	in-nom.	actual O.D. mm	Application*	Used	lbs	kg
PLAS1*	04470	6 - 12	160 - 335	PVC	A, B, C	52	23.6
PLAS1PE*	04474	6 - 12	160 - 335	PE	A, B, C	52	23.6
PLAS2*	04475	14 - 18	355 - 500	PVC	B, C (2), D	57	25.9
PLAS2PE*	04477	14 - 18	355 - 500	PE	B, C (2), D	57	25.9
PLAS3*	04480	14 - 24	355 - 630	PVC	B, C (3), D	62	28.2
PLAS3PE*	04483	14 - 24	355 - 630	PE	B, C (3), D	62	28.2
PLAS4*	04485	14 - 28	355 - 800	PVC	B, C (4), D	68	30.9
PLAS4PE*	04487	14 - 28	355 - 800	PE	B, C (4), D	68	30.9

*EXCLUSIV

NOTE: 04470, 04475, 04480, 04485 ship with cutting blade for PVC. Models 04474, 04477, 04483, 04487 ship with cutting blade for PE. Blades are interchangeable.

*PLAS CUTTERS WILL CUT PVC AND PE PIPE. SPECIFIC LIMITATIONS FOR PE ARE AS FOLLOWS: 2" (50.8 mm) wall thickness PE - up to 14" pipe, 1 1/2" (38.1 mm) wall thickness PE - up to 18" pipe, 1" (25.4 mm) wall thickness PE - up to 28" pipe.

PLAS HAND-OVER-HAND ROTARY™ CUTTERS

FEATURES

- Attached handles permit fast hand-turning about half the cutting time of a regular PLAS cutter.
- Leaves a disposable remnant (not dust or chips) that is easy to recycle.
- Simple to transport and fast to use on PE and PVC.

Exclusive to Reed, PLAS Hand-over-Hand Rotary™ Cutters excel at cutting PVC or PE pipe in trench or above ground. They feature attached handles which permit fast hand-turning. Once the cutter is positioned around the pipe, the operator turns it for one revolution, feeds the cut-off tool closer to the pipe, and continues turning/feeding as needed. These OH models require 11" (280 mm) clearance around the pipe. Attached handles means there is no need to reposition a handle after each turn, compared to a regular PLAS (above). The built-in handle convenience equals no loose parts. Like PLAS Cutters above, outboard rollers keep the cutter aligned on pipe, ensuring a square cut every time. The tool's carbide-tipped blades for PVC are long-lasting and penetrate up to a 2" wall thickness. Each PVC cutter also can produce, in-line with the cut, a 15° bevel on both sides of the cut. In addition, Reed offers a hardened, tool steel blade to cut PE pipe. The curved blade drives chips out of the way, making PE cuts much easier.

Catalog	Item			A!:*	Sections	Weight	
No.	Code	in-nom.	actual O.D. mm	Application*	Used	lbs	kg
PLASOH*	04463	4 - 8	106 - 240	PVC	E (2)	21	9.6
PLASOHPE*	04464	4 - 8	106 - 240	PE	E (2)	21	9.6
PLASOH12PE*	04468	4 - 12	106 - 335	PE	E (2), B (1)	52	23.6
PLASOH12*	04469	4 - 12	106 - 335	PVC	E (2), B (1)	52	23.6
* EVOLUCIUM							

*EXCLUSIVE

NOTE: 04463, 04469 ship with cutting blade for PVC. Models 04464, 04468 ship with cutting blade for PE. Blades are interchangeable.

*PLAS CUTTERS WILL CUT PVC AND PE PIPE. SPECIFIC LIMITATIONS FOR PE ARE AS FOLLOWS: 2" (38.1 mm) wall thickness PE - up to 12" pipe.

PLASOH using

PLASPVCB blade



GUILLOTINE PIPE CUTTERS

FEATURES

- Squarest cut available for PE due to strong frames and unique blade design.
- Saves facing cost: no facing needed for electrofusion, less needed for butt-fusion.
 Requires minimal clearance, only 4" 6" (102 152 mm) around pipe.

- Clean and safe! No chips to clog valves and apertures.
 Many high quality cuts, with durable non-stick coated, tool steel blade.

Robust Guillotine Pipe Cutters are designed to cut PE pipe from SDR 15.5 to SDR 9 within ½" (3 mm) of square on medium and high-density pipe. **HPC12** is designed for DIPS and IPS PE pipe from SDR17 to SDR9.3. Brass bushings in HPC12 crosshead feed assembly yield smooth feed and more consistent blade alignment. The accurate cuts from Reed Guillotine Cutters mean no facing is needed for electrofusion and only minimal facing for butt fusion joints. Durable, non-stick coated blade makes many square cuts with no chips to clog valves and small openings. Slight taper on blade allows an easy start to the cut, and holds form for a nice, straight cut. Blades are easy to sharpen or replace.

NOTE: Reed strongly recommends use of the GROUNDING ACCESSORY ON P. 35 with Guillotine Cutters. Use a grounding accessory as a precaution against static build-up. Dissipate the charge and minimize the possibility of ignition.

	Catalon		Capacity		L	ength	Weight		
	Catalog No.	Item Code	in-nom.	actual O.D. mm	in	mm	lbs	kg	
	HPC4	04604	2 - 4	63 - 125	19	482	15.6	7.1	
	HPC8	04608	3 - 8	90 - 225	30	750	35.0	15.9	
À	HPC12	04612	4 - 12	114 - 350	51	1295	100.0	45.5	



Catalog No.	Item Code	Description
HPC4B	40329	HPC4 Blade
HPC8B	40027	HPC8 Blade
HPC12B	94903	HPC12 Blade

NOTE: HPCs cut PE only and will not cut PVC or PP (polypropylene) pipe, such as Aquatherm®.





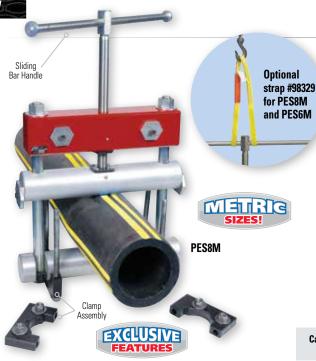




minimal blade wear. Safer than abrasive

saws because no PE chip residue remains in the pipe that may later clog valves.

PLASTIC PIPE TOOLS www.reedmfgco.com





PES1IPS/CTS

Built-in Stops

BEST EVERI

PE SQUEEZE-OFF TOOLS

FEATURES

- Robust aluminum bars on PES2 and larger models reduce tool weight for **easier handling**.
- Positive stops prevent damage caused by over-clamping.
- Easy to use in line because of swing bar and **no loose parts**.
- PES1 built-in stops and "C" shape allow easy movement on and off pipe.
- With the proper stops, PES2, PES4, PES6 and PES8 also work for metric pipe.
- Double-bar design on PES2-2 models gives two squeeze points in a row which provide better shut-off and extra protection against leaks, all in one tool.
- Wide variety of stops for all Reed PE squeeze-off tools.

Reed offers the best designed tools for stopping flow in ½" up to 8" PE pipe. Different models handle a wide range of pipe sizes and applications. Sliding bar handles make work in tight places easier and increase leverage for tightening. Fine-pitched thread on feed screw allows for a controlled, low-effort squeeze. Grease fittings at friction points make operation smoother and extend tool life. Aluminum bars are anodized or painted for protection from the elements. All PE squeeze-off tools use positive stops to prevent damage caused by over-clamping. Multiple size/SDR settings on one pair of stops provide quick, convenient over-squeeze protection for standard pipe sizes.

NOTE: Reed strongly recommends use of the GROUNDING ACCESSORY ON P. 35 with PE Squeeze-Off Tools. Use a grounding accessory as a precaution against static build-up. Dissipate the charge and minimize the possibility of ignition.

Catalog	Item	C	Capacity		Pipe/SDR Stops			Weight	
No.	Code	in-nom.	actual O.D.	# of Stops	Stops	in	mm	lbs	kg
PES1IPS/CTS*	04290	¹ / ₂ - 1	.63" - 1.32"	4	94279	11	280	6.5	3.0
PES2IPS	04302	1/2 - 2	.84" - 2.38"	6	98079	14	305	11.6	5.3
PES2CTS	04304	1/2 - 2	.63" - 2.13"	6	98078	14	305	11.6	5.3
PES4	04306	2 - 4	2.38" - 4.50"	7	98094	21	508	38.6	17.5
PES2-2IPS	04322	1/2 - 2	.84" - 2.38"	6	98079	12	305	11.6	5.3
PES2-2CTS	04324	1/2 - 2	.63" - 2.13"	6	98078	12	305	11.6	5.3
PES2METRIC	04703	-	20 - 63 mm	6	98124	12	305	11.6	5.3
PES4METRIC	04705	-	75 - 110 mm	6	98121	20	508	38.6	17.5

^{*}All steel construction.

Catalog

HYDRAULIC & MANUAL, LARGE DIAMETER

FEATURES

Capacity

• Manual PES6M and PES8M are lower-price and lighter-weight than the hydraulic models, making them practical for carry-in jobs, infrequent use or budget-minded work crews.

Code in-nom. actual O.D. mm Source # of Stops Stops (pair of each) in mm lbs kg

Power

 PES8H handles large diameters with ease due to its included, separate hydraulic hand pump that allows the operator to work the pump from a convenient surface.

Pipe/SDR Stops

Length Gross Weight*

				0.2		o. otopo					9
	PES8M	04308	3 - 8	89 - 219	Manual	12	98319 & 98320		711	148	67.3
	PES8H	04309	3 - 8	89 - 219	Hydraulic	12	98319 & 98320	28	711	227	103.2
	PES6M	04313	3 - 6	89 - 168	Manual	10	98356 & 98320		711	92	41.8
*	PES6METRIC	04706	-	90 - 160		10	98360 & 98319SO pair of each	28	711	81	36.8
*	PES8HMETRIC	04707	-	90 - 200		10	98360 & 98319SO pair of each	28	711	130	59.1
*	PES8MMETRIC	04708	-	90 - 200		10	98360 & 98319SO pair of each	28	711	81	36.8
PES4			s all comp	m to ASTM F1041 a ponents plus packag			PES2 mand IPS PE the	by safe	ls fit is simple ty st	both C'ily char ops.	Alternate Handle Spot
									1		



FLOW CONTROL VALVE

Item Code	Description
94317	Flow Control Valve Kit for PES8H

CONVERSION KITS

Use easy-to-adjust stops to convert PE Squeeze-Off Tool PES2 models from CTS to IPS or vice versa.

Stops	Item Code	Converts
CTS	98078	PES2IPS to PES2CTS
IPS	98079	PES2CTS to PES2IPS

REPLACEMENT & ALTERNATE STOPS

Sold in pairs, replacement and alternate stops come in a variety of CTS and IPS sizes. Visit www.reedmfqco. com/en/cts-ips-stops for complete details.

CUSTOM & METRIC STOPS

Custom stops available for PES2 models with a minimum of 20 tools per custom stop. Metric stops are available for the PES2, PES4, PES6 and PES8 models, with no minimum quantity. Visit www.reedmfgco.com/en/metric-stops for details on metric stops.









Metric Stops

CTS and IPS Stops

FCVPES8H

GROUNDING ACCESSORY

FEATURES

• Ground the work area to increase safety for the operator.

The Static Electricity Grounding Accessory (PEGR) provides a path to ground for any static charge. Because static can build up on plastic pipe, even for water services, there is a possibility of a spark discharge of sufficient energy to cause ignition if the proper air/gas mixture is present. Use of a static electricity grounding accessory is a precaution that can dissipate the charge and minimize the possibility of ignition. Reed strongly recommends use of this grounding accessory with PE Squeeze-Off Tools and Guillotine Pipe Cutters in all gas applications.

Catalog	Item	Weight				
No.	Code	lbs	kg			
PEGR	04619	1.5	0.7			



STATIC DISCHARGE ALARM

FEATURES

• Be aware of static in the work area by use of a discharge alarm.

Static Discharge Alarm warns of static build-up. Static build-up can lead to possible pinholing of PE pipe resulting from electrical forces discharging through the pipe wall during squeezing or cutting. Static discharge alarm features test circuit and low battery warning. Plastic case included. Use with Grounding Accessory.

Catalog	Item	Dimensions	W	/eight		
No.	Code	Dillielisiolis	lbs	kg		
STDA1	04620	1 ³ /8" X 3 ¹ / ₄ " X 5 ¹ / ₂ "	0.6	0.3		



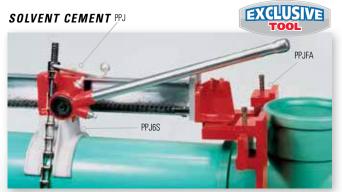








Easy-to-use design for one person operation with no leaks.



NOTE: Fitting attachment (PPJFA) and saddles sold separately from PPJ.

Need to join to an elbow? PPJFA is the solution.

PLASTIC PIPE JOINERS

FEATURES

- \bullet Join or separate ${\bf gasketed}$ ${\bf PVC}$ ${\bf pipe}$ using the PPJ and PPJVS universal saddles.
- Efficiently connect 4" 12" (114 324 mm) PVC solvent cement joints using the PPJ and individually sized saddles.†
- PPJFA Fitting Attachment is required for **solvent cement** branch connections only.

With 28-to-1 leverage, it is easy for one person to join PVC pipe up to 16" gasketed or up to 12" solvent cement joints, using a Reed Plastic Pipe Joiner.

FOR GASKETED PIPE: The Plastic Pipe Joiner can connect and separate 4" - 16" IPS and cast iron size gasketed pipe. Components required for joining gasketed pipe include the Plastic Pipe Joiner (**PPJ**) and V-shaped saddles (**PPJVS**).

FOR SOLVENT CEMENT CONNECTIONS: The Plastic Pipe Joiner connects solvent cement joints on all pipe schedules, IPS and water pipe from 4" - 12". For solvent cement connections, individually sized saddles must be ordered together with the **PPJ** Plastic Pipe Joiner. **PPJFA** fitting attachments are sold separately and only required for branch attachments.

NOTE: Connection saddles for gasketed pipe or solvent cement connections must be purchased separately.

GASKETED PIPE

Catalon Itam		Pipe C	Weight		
Catalog No.	Item Code	in-nom.	actual O.D. mm	lbs	kg
PPJ*	04446	_	_	44.0	20.0
PPJVS**	04441	4 - 16	114 - 434	8.0	3.6

*EXCLUSIVE

*One pair of saddles.

SOLVENT CEMENT CONNECTION

Catalog	Item	0.D. Ca	Weight		
No.	Code	in-nom.	actual O.D. mm	lbs	kg
PPJ*	04446	_	_	44.0	20.0
PPJFA*	04439	4 - 12	114 - 324	39.0	17.7

*EXCLUSIVE

SADDLES FOR SOLVENT CEMENT CONNECTION † (sold in pairs)

Catalog Item		O.D. Ca _l	Weight		
No.	Code	actual O.D. in	actual O.D. mm	lbs	kg
PPJ4S	04442	4.5	114	4.0	1.8
PPJ6S	04444	6.6	168	4.5	2.0
PPJ8S	04447	8.8	224	6.0	2.7
PPJ10S	04448	10.8	273	7.0	3.2
PPJ12S	04449	12.8	324	7.0	3.2





































WATER SERVICES TOOLS & MACHINES

SECTION (

Feed Tap™ Drilling Machines NEW

Direct Tapping Machine

Drilling Machines

Combination Drilling/Tapping Machines

PVC/PE Drilling Machines

Power Units for Tapping/Drilling

PE Water Service Shut-Off Tool

Standing Shut-Off Tool

Copper Shut-Off Tools

Flare Tools

Rerounding Tools

Brass Hammer

Round It® Straightener/Rerounders

Fiberglass Probe Rod

Meter Pit Pump

Manhole Hooks

Drill-Powered Hydrostatic Test Pump

Electric Hydrostatic Test Pumps

Hydrostatic Test Pumps

Valve & Curb Keys NEW

Ratcheting Valve Keys

Valve Operators NEW

Meter Box & Curb Box Lid Keys

Make easy work of drilling jobs by adding a Reed power drive to a tapping or drilling machine. Reed's lightweight 601PD Power Drive pairs well with the DM2100 Drilling Machine for installing corporation stops on water mains.

WATER SERVICES TOOLS & MACHINES www.reedmfgco.com



FEED TAP™ DRILLING MACHINES

FEATURES

- Superior performance and life of the carbide-tipped Heavy-Duty Shell Cutters on cast and ductile iron.
- Preferred tool for **PVC and PE** taps using **manual power** and PL Series Shell Cutters.
- Coupon Retaining Pilot Drill Bit with proven technology **provides consistent results**.
- All units are shipped in an impact-resistant, compact case.

Reed's Feed Tap" drills through PVC, PE, cast iron and ductile iron while under pressure. The compact design, featuring a separate feed for advancing the heavy-duty shell cutter into the pipe, allows the user to easily complete the tap using an electric or cordless drill, right angle drill for cast and ductile iron, or even a 7/16" wrench (drill/wrench not included) with manual power for plastics. The independent feed control advances the shell cutter for tapping PVC pipe as recommended by Uni-Bell PVC Pipe Association. The FTB Feed Tap consists of the base unit which allows the user to purchase shell cutters and corporation adapters separately, as needed. A complete kit is sold as **FT2000UNIV**. The kit contains both a coupon retaining drill bit, CRPD25 and two sets of coupon retaining magnets. Plastic Pipe only **FTP2000UNIV** is used for manual drilling operations with Reed's proven PVC/PE Shell Cutters. The FTP2000UNIV comes complete with all corporation adapters, shell cutters, adapters and a ratchet wrench with socket to cover 3/4" to 2," corvings in PVC and PE. Each machine this with a study correspondence. 34" to 2" services in PVC and PE. Each machine ships with a sturdy carrying case.

Catalog	Item	Description	Gross \	Neight*
No.	Code	Description	lbs	kg
FTB	09160	Feed Tap™ Base Machine	22.5	10.2
FT2000UNIV	09165	Complete Feed Tap™ Kit ³/4 - 2"	34.0	15.5
FT2000CC110	09161	AWWA/110 Comp Feed Tap™ Kit ³ / ₄ - 2"	31.5	14.3
FT2000	09162	AWWA Feed Tap™ Kit ³/₄ - 2"	27.8	12.6
FT2000110	09163	110 Comp Feed Tap™ Kit ³/₄ - 2"	28.0	12.7
FT2000NPT	09164	NPT Feed Tap™ Kit ³/₄ - 2"	26.5	12.0
FT2000CCNPT	09166	AWWA/110 Comp 3/4 - 1" NPT 1 1/2 - 2" Feed Tap™ Kit	28.7	13.0
FT1000CC110	09167	AWWA/110 Comp Feed Tap™ Kit ³/₄ - 1"	24.4	11.1
FTP2000UNIV	09168	Complete Plastic Pipe Only Feed Tap Kit ¾" – 2"	36.0	16.4
FTBB	09169	Feed Tap™ Main Unit, CRPD25 and TMTC6 – no case	9.0	4.1

*GROSS WEIGHT includes all components plus packaging.

NOTE: Feed Tap" is designed to be used with corporation stops and bronze gate valves up to 2".

To tap through a **2" iron body gate valve**, one 1" NPT female x 2" NPT male bushing is **REQUIRED**.

Feed Tap" **not** to be used on gas lines. MECHANICAL HOT TAPPING MACHINE ON P. 79 is recommended for steel pipe.

ACCESSORIES CORPORATION ADAPTERS

OULI CHATTON ADALTERO									
Catalog	Item	tem Description		ight					
No.	Code	Description	lbs	kg					
FT75CC110	09170	3/4" AWWA and 110 Comp	.60	.27					
FT100CC110	09171	1" AWWA and 110 Comp	.55	.25					
FT150	09172	1 ¹/2" AWWA	1.20	.55					
FT200	09174	2" AWWA	1.40	.64					
FT150110	09173	1 ¹ /2" 110 Comp	1.35	.61					
FT200110	09175	2" 110 Comp	1.40	.64					
DMCA100IPS*	98499	1" IPS	.80	.40					
FT75NPT	99117	3/4" NPT	.45	.20					
FT100NPT	99118	1" NPT	.45	.20					
FT150NPT	99109	1 ¹ /2" NPT	.80	.36					
FT200NPT	99112	2" NPT	.80	.36					

*Requires #09171 adapter.

NOTE: No BSPT adapters available.

HEAVY-DUTY SHELL CUTTERS

Cut up to 2" deep and fit most standard arbors and competitive machines. Recommended for cast and ductile iron. The attachment thread is $\frac{1}{2}$ - 20. Each tooth has carbide inserts which long outlast bi-metal teeth.

Catalog	Item	Shell Cutter Size	Nom. Corp.	Weight		
No.	Code	Inches*	Size in*	lbs	kg	
FTSC688	99132	11/16	3/4"	.09	.04	
FTSC875	99134	7/8	1"	.15	.07	
FTSC1438	99137	1 7/16	1 ¹ / ₂ "	.41	.19	
FTSC1750	99138	1 3/4	2"	.57	.26	

*Check manufacturer's fitting specifications for proper hole diameter.

MISCELLANEOUS

Catalog No.	Item Code	Description
FTPLAA	04423	Adapter used with 1 ½" & 2" PVC/PE Shell Cutters
DMP716	04428	Ratchet Wrench
L716	04429	7/16" Socket
FTAA	09113	Arbor Assembly used with 1 7/16" & 1 3/4" FTSC Shell Cutters
FTPSAA	94198	Adapter used with 3/4" & 1" PVC/PE Shell Cutters
CRPD25	99129	1/4" diameter Carbide Tipped Coupon Retaining Drill Bit
TAPPING COMPOL	IND ON P 39	

PVC/PE "PL SERIES" SHELL CUTTERS ON P. 43 recommended for PVC and PE.

ONLINE VIDEO TRAINING

TM1100



PIPE TOOLS & VISES **SINCE 1896**

DIRECT TAPPING MACHINE *

FEATURES

- Drill and tap water mains while they remain under pressure.
- Lightweight yet strong, corrosion-resistant aluminum frames are easy to carry
- Modular design allows fast and simple conversion to drilling machine.

Reed's Direct Tapping Machine is used to drill and tap water mains while under pressure, then to install 3/4" or 1" corporation stops in a 2-step operation. It covers a range of 4" - 48" cast or ductile iron and C900 PVC with the use of saddles and chain extensions (saddles sold separate). The TM1100 tapping machine features a flip clamp feed system. Anodized and epoxy-painted aluminum frames provide a lightweight yet sturdy machine for tough in-ditch applications. The swing valve allows easy change-out from drill tap to corporation insertion tool without main shutdown. Tapping machine uses Reed DT series drill taps.

Catalog	ltem	Size	Pipe Diameter		Gross Weight*	
No.	Code	Inches	in-nom.	actual O.D. mm	lbs	kg
TM1100	09300	³ / ₄ - 1	4 - 48	100 - 1300	101.8	46.3

^{*}GROSS WEIGHT includes all components, box and packaging. TM1100 unit alone weighs 40.4 lbs / 21 kg SMOOTH JAW WRENCHES ON P. 77

ACCESSORIES

DRILL TAPS

DT75 and DT100 drill taps perform fast with six cutting edges for clean threads and leakproof connections. Have a sharper point for easiest starting. The unique three-flute design of **DT75P** and **DT100P** drill taps bore into the pipe with less effort than other drill tap designs and ensures that the coupon and cuttings are retained. This saves the operator time and effort because there is less clean-up.

0.4.1		Drill			Weight	
Catalog No.	Item Code	Size Inches	Thread*	hread* Pipe Material		kg
DT75*	04390	3/4	CC	Cast/Ductile	1.1	0.5
DT100	04391	1	CC	Cast/Ductile	1.3	0.6
DT75P	04396	3/4	CC	C900 PVC	1.0	0.5
DT100P	04397	1	CC	C900 PVC	1.4	0.6

TMTC6

TAPPING SADDLES*

Catalog No.	Item Code	Description
TS4	98442	4" Saddle
TS6	98439	6" Saddle
TS8	98440	8" Saddle
TS10	98441	10" Saddle
TS12	98438	12" Saddle
TS16	98443	16" Saddle
TS18	98444	18" Saddle
TS20	98445	20" Saddle
TS24	98446	24" Saddle
TS36	98447	36" Saddle
TS42	98448	42" Saddle
TS48	98449	48" Saddle

^{*}Also fit Mueller® machines.

TAPPING COMPOUND

Choose from a thick, spreadable compound or a thinner grease to squeeze onto the work area.

	Catalog No.	Item Code	Description
	TMTC	98425	16 oz. (.45 kg) Resealable Can
*	TMTC6	99140	6 oz. (170 g) Squeezable Bottle
*	NEW		





DT75

DT75 has been used by the AWWA Tapping Competition winning teams for over 25 years!



WHY REED?

The unique three-flute design of DT75P/DT100P bores into the pipe with less effort than other drill tap designs and ensures that the coupon and cuttings are retained.





TS₆

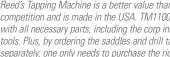
does not contaminate water, making this compound environmentally friendly.



TMTC

Reed's Tapping Machine is a better value than the competition and is made in the USA. TM1100 ships with all necessary parts, including the corp insertion tools. Plus, by ordering the saddles and drill taps separately, one only needs to purchase the right sizes for the job. Additionally, the Direct Tapping Machine can be converted to a drilling machine for up to 2" saddle taps, thus saving money over the purchase of an additional machine.†





WHY REED?

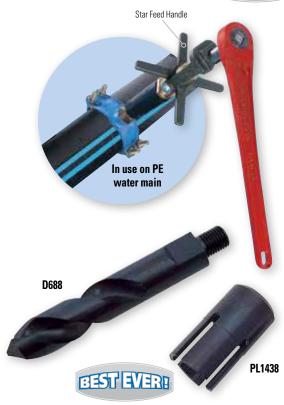
[†] Spec Booklet available #01071

^{*}AWWA Approved for Tapping Contest.

^{*}Drill taps with NPT and BSPT threads not available.







NOTE: For shell cutters and hole cutters, attachment thread is 5/8 - 18.



DRILLING MACHINES[†]

FEATURES

- Drilling Machines have a **flip clamp feed** mechanism requiring little adjustment.
- These machines are more compact, thus requiring less clearance than competitors'.
- Modular design allows fast and simple conversion to a Direct Tapping Machine.

Drilling Machines cut or drill through the pipe wall of cast iron, ductile iron, C900 PVC and PE water mains via the corporation stop inserted into the service saddle while under pressure. They use Reed D series drill bits or hole cutters. The **DM2100B** drilling machine consists of the base unit, which allows the customer to purchase separately individual corporation adapters, drill or hole cutter adapters, along with necessary drills or hole cutters. With shell cutters and necessary adapters, these units can also be used on C900 PVC pipe. **DM2100110** drilling machine is for use with Mueller® 110 compression corporation stops. **DM2100CCNPT** is a combination of $^{3}/_{4}$ " and 1" AWWA CC thread and 1 $^{1}/_{2}$ " and 2" NPT thread adapters. **DM2100UNIVERSAL** drilling machine has the base and accessories to work for AWWA and NPT threads up to 2".

Catalog	Item	em Size		Gross Weight**		
No.	Code	Size	lbs	kg		
DM2100B	09301	DM2100 Base Machine	49.5	22.5		
DM1100	09302	³ / ₄ - 1	53.0	24.1		
DM1100NPT	09305	3/4 - 1 NPT	53.0	24.1		
DM1100BSPT	09307	1/2 - 1 BSPT	53.0	24.1		
DM2100BSPT	09308	3/4 - 2 BSPT	55.5	25.2		
DM2100	09312	³ / ₄ - 2	55.5	25.2		
DM2100NPT*	09315	3/4 - 2 NPT	55.5	25.2		
DM2100110*	09317	3/4 - 2 110 Compression	55.5	25.2		
DM2100CCNPT	09318	³ / ₄ - 1 AWWA 1 ¹ / ₂ - 2 NPT	55.5	25.2		
DM2100UNIVERSAL	09321	3/4 - 2 AWWA & NPT	60.0	27.3		

^{*}Extended boring bar (#99390) needed for 2" iron body gate valves.

ACCESSORIES SELECTION CHART ON P. 41

D SERIES DRILL BITS

Drill bits are designed for use with Reed drilling machines and Mueller® E5/D5 only; both of which use saddles. These spiral drills are made from strong, high-speed steel, and are heat-treated for longer life. They are black oxide coated for corrosion resistance, and are much easier cutting than other drills as the spiral motion clears chips away from the cut. Recommended for cast iron and cement-lined ductile iron.

Catalog	Item	Drill	Nom. Corp.	We	ight
No.	Code	Size in	Size in*	lbs	kg
D688	04380	11/16	3/4"	0.3	0.1
D875	04381	7/8	1"	0.5	0.2
D938	04382	15/16	1"	0.6	0.3

^{*}Check manufacturer's fitting specifications for proper hole diameter.

PVC/PE SHELL CUTTERS*

Shells cut through service saddles on PVC and PE. They also fit Mueller PL-2® machines.

Catalog	Item	Shell	Nom. Corp.	We	eight
No.	Code Size in.	Size in.**	lbs	kg	
PL688	04385	11/16	3/4"	0.2	0.1
PL875	04386	7/8	1"	0.2	0.1
PL1438	04387	1 7/16	1 1/2"	0.5	0.2
PL1750	04392	1 3/4	2"	0.7	0.3

^{*}See P. 43 for more details.

HEAVY-DUTY CARBIDE-TIPPED HOLE CUTTERS

For use with Reed DM2100 Series Drilling Machines, these cutters provide more cuts into mains than standard hole cutters. Thicker shell walls and bigger carbides are the heavy-duty features that help withstand many cuts. These are the best choice for cutting cast iron and cement-lined ductile iron, along with clay pipe.

Catalog	Item	Hole Cutter		We	eight eight	
No. Code	Size in. Size	Size in.	in. Ibs	kg		
HDHS1438	04354	1 7/16	1 1/2"	0.4	0.2	
HDHS1750	04355	1 3/4	2"	0.5	0.2	
HDHS1875	04356	1 7/8	2"	0.6	0.3	

^{***}GROSS WEIGHT includes all components plus packaging. Drilling Machine unit alone weighs 13.3 lbs / 6.0 kg Drilling Machines **not** to be used on gas lines. SMOOTH JAW WRENCHES ON P. 77

^{**}Check manufacturer's fitting specifications for proper hole diameter.





PILOT DRILL

Catalog	Item		Weight		
No.	Code	0120		kg	
HSPD	04561	4 3/8" x 1/4" for HDHS Series	0.1	0.05	

ADAPTERS FOR DRILLS, HOLE CUTTERS & SHELL CUTTERS

Catalog	Item	Fits Size	Weight	
No.	Code	1110 0120		kg
DMHSA*	08413	1 1/2" & 2" Shell & Hole Cutters	0.4	0.2
HSASC	98457	3/4" & 1" Shell Cutter Adapter	0.5	0.2
DMDA75	98461	³ / ₄ " for D688	0.4	0.2
DMDA100	98462	1" for D875 & D938	0.5	0.2
DMCA75EXT	98481	³/₄" Extended	0.4	0.2
DMCA100EXT	98482	1" Extended	0.7	0.3
DMAPVCEXT	98489	3/4" & 1" PVC Extended	0.6	0.3
DMAPVC	94150	3/4" & 1" PVC Shell	0.5	0.2

^{*}DMHSA (#08413) is included with purchase of any new 2100 Series Drilling or Combination Machine.

CORPORATION ADAPTERS

Catalog	Item	Fits Size	Weight		
No.	Code	1 103 5126	lbs	kg	
DMCA75	08423	³/₄" AWWA	2.2	1.0	
DMCA100	08424	1" AWWA	2.2	1.0	
DMCA150	08425	1 ¹/2" AWWA	1.0	0.5	
DMCA200	08426	2" AWWA	1.1	0.5	
DMCA110150	08431	1 ¹ / ₂ " Mueller [®] 110 Comp	1.3	0.6	
DMCA110200	08432	2" Mueller® 110 Comp	1.3	0.6	
DMCA150NPT	08428	1 ¹/2" NPT	0.8	0.4	
DMCA200NPT	08429	2" NPT	0.8	0.4	
DMCA125BSPT	08434	1 ¹/₄" BSPT	2.2	1.0	
DMCA150BSPT	08435	1 ¹/2" BSPT	0.8	0.4	
DMCA200BSPT	08436	2" BSPT	0.8	0.4	
DMCA100IPS	98499	1" IPS	0.8	0.4	

BORING BARS

Catalog No.	Item Code	Description
DM1100BB	99304	Boring Bar
DM11BBEXT	99390	Extended Boring Bar for 2" Gate Valves

SELECTION CHART								
Select the	proper cutt	er for the pro	per type of	pipe.				
Catalog	Item	Size			/ater Main			
No.	Code	Inches	PE/PVC	Cast Iron	Cement-Lined Ductile			
D SERIES DRILL BITS								
D688	04380	11/16		Х	X			
D875	04381	7/8		X	X			
D938	04382	15/16	l	l X	X			
		PVC/PE	SHELL (CUTTERS				
PL688	04385	11/16	X					
PL875	04386	7/8	X					
PL1438	04387	17/16	X					
PL1750	04392	13/4	X					
HEAVY-DUTY CARBIDE-TIPPED HOLE CUTTERS								
HDHS1438	04354	1 7/16		Х	X			
HDHS1750	04355	1 3/4		X	X			
HDHS1875	04356	1 7/8		l X	X			







Heavy-duty Drilling Machine is compact and lightweight to make up to 2" saddle taps. Reed offers many different options to meet individual customer needs.





WHY REED?

Reed's machines assemble as a drilling machine or a direct tapping machine. Offers 10%+ cost savings versus the purchase of two separate machines.

COMBINATION DRILLING/TAPPING MACHINES †

FEATURES

- Modular design allows fast and simple conversion back and forth from tapping to drilling machine.
- Flip clamp feed mechanism requires little adjustment, saving time for the operator.
- Compact design requires less digging as radius = 32" which is less than competitive models.

Combination Drilling/Tapping Machines are easier to use, save operating time and are a better value than any other machine. The CDTM models are tapping machines with the necessary components for conversion to drilling machines. The **CDTM1100** is a TM1100 with components for converting to a DM1100. The **CDTM2100** is a TM1100 with components for converting to a DM2100. All these combination models feature Reed's flip clamp. They utilize Reed DT series drill taps, D series drill bits, heavy-duty hole cutters and PVC/PE shell cutters. Drill taps, drill bits and hole cutters must be purchased separately. NPT adapters also available.

Catalog	Item	Danasistias	Pip	e Diameter	Gross Weight*	
No.	Code	Description	in-nom.	actual O.D. mm	lbs	kg
CDTM1100	09304	³ /4" - 1" Tap & Drill	4 - 48 Tap	100 - 1200	114.4	52.0
CDTM2100	09314	³/₄" - 1" Tap ³/₄" - 2" Drill	4 - 48 Tap	100 - 1200	116.5	53.0
CDTM2100110	09323	CDTM2100 with 110 Adapters 3/4" - 1" Tap, 3/4" - 2" Drill	4 - 48 Tap	100 - 1200	116.5	53.0

*GROSS WEIGHT includes all components plus packaging. TAPS, BITS, CUTTERS AND ADAPTERS ON P. 39 - 41 SMOOTH JAW WRENCHES ON P. 77

CONVERSION KITS†

Catalog No.	Item Code	Converts
CDTM1CONV	09306	TM1100 to CDTM1100
CDTM2CONV	09316	TM1100 to CDTM2100
CDTM2110CONV	09322	TM1100 to CDTM2100110

[†] Spec Booklet available #01071

PVC/PE DRILLING MACHINES†

FEATURES

- Drill through the pipe wall while the system is **under pressure**.
- Drill feed rate can handle PVC, C900 and PE wall thicknesses up to 1 ½".
- Steel parts are plated or powder epoxy coated for **corrosion resistance**.
- New, one-piece, stainless steel boring bar assembles easier.

The PVC/PE Drilling Machine is used to cut through the pipe wall via the corporation stop inserted into the service saddle while under pressure. The **DMPVC** drilling machine consists of the base unit and corporation (corp) adapters in a carrying case. PVC/PE shell cutters are sold separately. **DMPVCBASE** drilling machine consists of the base unit in a storage tube, allowing the customer to purchase necessary corp adapters and shell cutters. **DMPVC3/4** and **DMPVC1** kits include one shell cutter, one corp adapter, DMPVCBASE and a storage tube. **DMPVC COMPLETE** ships in a plastic toolbox and includes the DMPVCBASE along with corp adapters and PVC/PE shell cutters for both $^{3}/_{4}$ " and 1" drilling projects. NPT to CC corp adapter converters, and a $^{7}/_{16}$ " socket wrench complete the set.

Catalog	Item	Size	We	eight
No.	Code	Inches	lbs	kg
DMPVC	04402	3/4 - 1	8.4	3.8
DMPVCBASE	04401	3/4 - 1	3.7	1.7
DMPVC COMPLETE	04404	3/4 - 1	11.0	5.0
DMPVC3/4	04418	3/4	4.0	1.8
DMPVC1	04420	1	4.0	1.8

†Spec Booklet available #01071 PVC/PE SHELL CUTTERS ON P. 43







ACCESSORIES

FEATURES

PVC/PE SHELL CUTTERS

- Tool steel is heat-treated for optimum toughness and wear resistance.
- Flute design offers easy cutting and constant coupon retention.

PVC/PE Shell Cutters are for use with Reed's DM1100, DM2100 and DMPVC series drilling machines plus the Feed Tap™ machines. They cut through the PVC or PE pipe wall via the corporation stop and the service saddle. Now made from tool steel and heat-treated to maintain sharper cutting edges and longer life of the shell cutter. They are capable of cutting PVC and up to 1 1/8″ wall thickness on C900 PVC water pipe or high density PE (HDPE) pipe. **PL688** and **PL875** also fit Mueller PL-2® machines.

Catalog	Item	Shell	Nom. Corp.	Weight		
No.	Code	Size in.	Size in.	lbs	kg	
PL688	04385	11/16	3/4"	0.2	0.1	
PL875	04386	7/8	1"	0.2	0.1	
PL1438*	04387	1 7/16	1 1/2"	0.5	0.2	
PL1750*	04392	1 3/4	2"	0.7	0.3	

^{*}Used only with DRILLING MACHINES ON P. 40 or FEED TAP™ ON P. 38

CORPORATION ADAPTERS

COM CHATTON ADAI 1211C								
Catalog	Item Fits Size		Weight					
No.	Code	1113 0120	lbs	kg				
FTPLAA	04423	Arbor Assembly (adapter) used with 1 1/2"	0.35	0.16				
		& 2" PVC/PE Shell Cutters, PL1438 & PL1750.						
DMCA75PVC	04426	³/₄″ AWWA	1.5	0.7				
DMCA100PVC	04427	1" AWWA	1.1	0.5				
DM75CONV	98472	3/4" NPT - AWWA Converter	0.4	0.2				
DM100CONV	98473	1" NPT - AWWA Converter	0.6	0.3				

POWER UNITS FOR TAPPING/DRILLING

FEATURES

• Add power to your drilling and tapping and eliminate the labor of hand-cranking.

Power units fit the DM1100, DM2100, TM1100, CDTM1100 and CDTM2100 machines including all variations. Economical **601PDTAP** power tapping/drilling machine is a portable electric machine which is lightweight and a good value. Its plated metal bar reinforces the plastic handle to protect the housing from excess torque. 601PDTAP can be used on any tap machine with a ¹³/16" square end boring bar. The **700PDTMPDA** (electric) or **700APDTMPDA** (pneumatic) power tapping/drilling machines are heavy-duty workhorses designed for constant, everyday use. Units consist of the selected power drive and a TMPDA adapter which fits a ¹³/16" square end boring bar that is common on popular drilling and tapping machines. The operator manually turns the star feed on the tapping or drilling machine while the power drive adapter turns the boring bar.

Catalog	Item	Description	Weight		
No.	Code	Description	lbs	kg	
601PDTAP	05246	601PD Tap/Drill with Adapter*	17	7.7	
700APDTMPDA	05266	700APD (pneumatic) and TMPDA Adapter	50	22.7	
700PDTMPDA	05276	700PD and TMPDA Adapter	34	15.5	

^{* 601}PDTAP adapter NOT sold separately.

ACCESSORIES

Catalog	Item	Description	We	eight
No.	Code	Description	lbs	kg
PDGFI	05277	Ground Fault Interrupter	0.7	0.3
TMPDA	08430	13/16" Power Drive Adapter Only for 700PD/700APD	4.0	1.8

601PDTAP with TM1100

GROUND FAULT INTERRUPTER ON P. 52 POWER DRIVES ON P. 54 - 55



and most cuttings.







PE WATER SERVICE SHUT-OFF TOOL

FEATURES

- "One size fits all" emergency shut-off tool squeezes shut PE water lines.
- Shut-off tool is zinc-plated for corrosion resistance.

PE Water Service Shut-Off Tool is designed for emergency shut-off of PE water services. Front end of shut-off tool features a snap hinge device that can be taken apart quickly to allow work in confined areas. Knurled grip catches and holds the pipe. Open end has latch to hold tool closed until the line repair is made.

Catalan		Item Code	Pipe Capacity		Length		Weight	
Catalog No.	in-nom.		actual O.D. mm	in	mm	lbs	kg	
PE	S01	04300	3/4 - 1	19 - 25	18	457	2.7	1.2

SSO1C SSO1C in use

STANDING SHUT-OFF TOOL

FEATURES

- Stop the flow of water in 3/4" to 1" PE plastic tubes.
- Long, 30-inch handles allow both clamping leverage and reach into pits.

Reed's Standing Shut-Off Tool compresses 3/4" to 1" PE plastic tubes to stop the flow of water. The shut-off tool uses 30" handles to develop a clamping force in a manner similar to a pair of bolt cutters. The long handles make for easy shut-off from above the ditch with a chain (not included*) to hold the tool closed. Not intended for gas service lines.

Catalan	Itam	Pipe Capacity		Length		Weight	
Catalog No.	Item Code	in-nom.	actual O.D. mm	in	mm	lbs	kg
SSO1C	04281	3/4 - 1	19 - 25	43.5	1105	17.7	8.0

*9 3/4" Chain #99055 may be ordered separately. PE SQUEEZE-OFF TOOLS ON P. 34 - 35



COPPER SHUT-OFF TOOLS

FEATURES

- Work best on copper service lines, which are softer copper than inside, residential lines.
- No loose parts to get lost.
- Handle can be positioned in two different spots for **leverage options**.
- Handle and screw of both are zinc plated for corrosion protection.
- CSO2 aluminum castings are hard anodized for long service life.

Copper Shut-Off Tools are designed to shut-off and reshape 3/4" through 2" Type K copper tubing. The tool swings open to go around the pipe. Fine threads on the screw provide smooth, easy tightening. Sliding bar handle is used to increase leverage for turning and to permit work in tight places. The handle can be positioned in two different spots, depending on where there is clearance. The bottom open area of the shut-off tool is used to reround the tubing to allow 80-90% return of flow. All parts are corrosion protected for long service life. Grease fittings for lubrication yield long tool life and easy operation.

Catalog	Item	Tube C	apacity	We	eight
No.	Code	in	mm	lbs	kg
CS01	08200	³ / ₄ - 1	19 - 25	7.9	3.6
CSO2	08202	1 1/4 - 2	32 - 51	13.0	5.9







FLARE TOOLS

FEATURES

• Quality flaring tools for use on Type K soft copper tubing.

Hardened and tempered steel flare tools make 45° flares on Type K soft copper water service tubing. Flare tools have larger pilots and finger grip areas for safety. Use with HAM3 brass hammer for safety.

FLARE TOOLS

Catalog	Item	Copper Tube Size	Wei	ght
No.	Code	Copper rane 0120	lbs	kg
HF3/4*	06071	3/4"	1.0	0.5
HF1	06072	1"	1.5	0.7
HF1 1/2	06077	1 1/2"	3.2	1.5
HF2	06078	2"	4.9	2.2

^{*}AWWA Approved for Tapping Contest.

PRESSURE-RELIEVING HAMMER FLARES

With precision channels drilled from the tool's end to its side, they allow flaring even when water is in the service line. Use only on Type K soft copper water service tubing, with brass hammers for safety.

Catalog	Item	Copper Tube	Lei	igth	Wei	ight
No.	Code	Size	in	mm	lbs	kg
PRHF3/4	06073	3/4"	7.5	191	2.0	0.9
PRHF1	06074	1"	7.5	191	2.3	1.0

WHY REED? Safety first! Reed always recommends brass hammers with Flare Tools, Pressure Relieving Hammer Flares and Rerounding Tools. PRHF1 PRHF3/4

REROUNDING TOOLS

FEATURES

• Compression fittings rely on round copper tubing and these tools help restore a round shape to the tubing.

Catalog	Item	Copper Tube	Ler	ngth	We	ight
No.	Code	Size	in	mm	lbs	kg
RR 3/4	06081	3/4"	6	152	0.7	0.3
RR1	06082	1"	6.5	165	1.3	0.6
RR1 1/2	06084	1 1/2"	8	203	2.8	1.3
RR2	06085	2"	9	229	5.4	2.5

BRASS HAMMER

Soft-faced brass hammer is designed for the safe use of Flare Tools and Rerounding Tools as the brass head absorbs some of the striking shock. It pairs well with flaring tools used on Type K soft copper tubing.

Catalog	Item	Lei	ngth	We	eight
No.	Code	in	mm	lbs	kg
HAM3*	06088	14.5	368.3	2.8	1.3

^{*}AWWA Approved for Tapping Contest.





ROUND IT® STRAIGHTENER/REROUNDERS

- Take the trouble out of handling copper rolls by using Reed Round It® tools for straightening and rerounding.
- Provides the **needed leverage** to guide tube into position for fit-ups.
- Tools will quickly pay for themselves in material, labor and time savings.

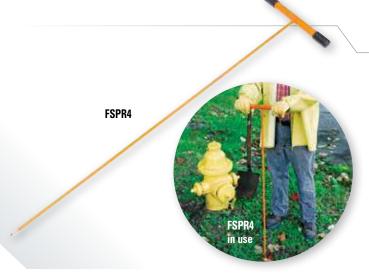
Time-and-material saving CSR2 Round It® Straightener/Rerounder handles 1 1/2" and 2" K annealed copper. Grips the end of a coil so uncoiling is easy; rerounds oval tubing anywhere along its length so a cutter will track or the fitting will seal properly. Provides safe grip when flaring, and guides copper into alignment for easier fit-ups. RCR3/4 and RCR1 tools are especially useful when tubing is wet for a solid grip when straightening and fitting up. RCR341 offers all the same features as both RCR1 and RCR3/4 and includes jaws for either size tubing. The long-handled RCR rerounders are beneficial when extra leverage is needed.

Catalog	Item	Nominal	Len	gth	We	ight
No.	Code	Capacity	in	mm	lbs	kg
CSR2	08220	1 1/2" & 2"	38	965	22.0	10.0
RCR3/4	08226	3/4"	18	457	4.5	2.0
RCR1	08227	1"	18	457	4.5	2.0
RCR341	08228	³ / ₄ " & 1"	18	457	5.5	2.5





WRENCHES DESIGNED FOR WATER SERVICE P. 72-77



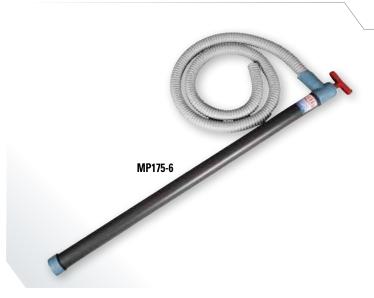
FIBERGLASS PROBE ROD

FEATURES

Safely locate pipe or utility lines.

Reed Fiberglass Probe Rods are certified non-conductive. The four foot soil probe has a metal tip and offers comparable strength and durability to other fiberglass probe rods in the industry.

Catalog	Item	Description	Wei	ght
No.	Code	Description	lbs	kg
FSPR4	02960	Fiberglass Soil Probe Rod 4 ft.		0.3



METER PIT PUMP

FEATURES

- Rugged, yet light-weight PVC construction.
- Quickly removes standing water in meter pits.

Reed offers a handy solution for flooded meter pits. Quickly pull water out of pits making them more serviceable, visible and safer. Includes a six foot hose that simply screws into the meter pit pump. This handy pump should be standard equipment on every service truck. And, meter pit pump may be used on a fire hydrant to drain the water for repair work.

Catalog No.	Item	Description	Capacity ounces/	Wei	ight
outureg rec.	Code	Description	stroke	lbs	kg
MP175-6	02327	1 3/4" x 36" Manual Pump with 6 ft. Hose	35	2.0	0.9

REPLACEMENT HOSE

Catalog No.	Item	Description	Wei	ight
oatalog No.	Code	Description	lbs	kg
H0SF175-6	42326	1 3/4" x 6 ft (1829 mm) Replacement Hose	0.8	0.4



FFATURES

- Open manhole covers with ease choosing from three different hook lengths.
- Handle to head hooks are offered in same plane or 90-degree rotation plane.

Manhole hooks are forged of $^5/8$ " hex high carbon steel. Handle fits large hand. **MH30** has rotated handle and rocker head to more easily enter notch in stubborn covers. Points are $^1/2$ " wide for cover openings. Reed manhole hooks are powder painted for corrosion protection.

Catalog	ltem	Handle to	to Leng		We	ight
No.	Code	Hook Relationship	in	mm	lbs	kg
MH26	02301	Same plane	26	650	3.3	1.5
MH30	02302	Hook 90° to handle*	30	760	4.0	1.8
MH36	02303	Same plane	36	900	4.3	2.0
*EXCLUSIV	E FEATURE					









DRILL-POWERED HYDROSTATIC TEST PUMP

FFATURES

- Powered by a ½" electric or cordless 18V drill (not included).
- · Lightweight since the power source is separate.
- No drop cord needed when used with a cordless drill.

Use of a cordless drill for power keeps weight off this hydrostatic test pump, making it lightweight and portable. Included high pressure hose allows for filling the system and features quick disconnect. This 15 foot hose allows the pump to be set in a convenient location instead of being held next to the worksite. **DPHTP500** uses a 1/2" chuck on an electric or cordless drill 18V or higher, capable of 1500 RPM (drill not included). These pumps are designed for pressure testing both residential and commercial water systems.

Catalog	Item	Power Source		Capacit	у		Wei	ght
No.	Code	rower source	gal/min	I/min	psi	bar	lbs	kg
DPHTP500	08177	Drill-powered	1.3	4.5	500	34	8.5	3.9

REPLACEMENT HOSE

Catalog No.	Item Code	Description
EHTPOUTHOSE	08172	15 ft. (4.6 m) High Pressure Output Hose

ELECTRIC HYDROSTATIC TEST PUMPS

FEATURES

- Smooth running, quiet 3/4 HP motor available in 110V or 220V.
- Includes a 15 foot (4.6 m) EHTPOUTHOSE **high pressure hose** for filling the system.
- EHTP500C and EHTP500CE include protective cage.

Electric Hydrostatic Test Pumps are designed for pressure testing water systems such as water meters, plumbing lines, pressure vessels, solar systems and sprinkler systems, in both residential and commercial buildings. The output pressure is easily adjusted by turning a knob and watching the attached gauge. A built-in bypass allows for automatic water recirculation once the set pressure is reached. The hose-to-pump connection features a quick disconnect with built-in check valve, which allows for convenient setup and portability. Durable pump has stainless steel piston and brass cylinder for long pump life. Replacement seal kits available to sustain pump efficiency.

Catalog Item		Power Source			Weight			
No.	Code	rower source	gal/min	l/min	psi	bar	lbs	kg
EHTP500	08170	110V, single phase 50/60 Hz	2	7	500	34	37.5	17.0
EHTP500E	08171	220V, single phase 50/60 Hz	2	7	500	34	37.5	17.0
EHTP500C	08175	110V, single phase 50/60 Hz	2	7	500	34	48.0	21.8
EHTP500CE 08176		220V, single phase 50/60 Hz	2	7	500	34	48.0	21.8

REPLACEMENT HOSE

Catalog No.	Item Code	Description
EHTPOUTHOSE	08172	15 ft. (4.6 m) High Pressure Output Hose

HYDROSTATIC TEST PUMPS

FEATURES

- Economical yet reliable.
- Consider manual pumps for infrequent use.

Reed's **HTP300** and **HTP1000** are designed to test water meters, plumbing lines, pressure vessels, solar systems and sprinkler systems, in both residential and commercial buildings. The units are portable and can be used to test modest irrigation lines. Pump operation requires the user to first fill the system that needs to be tested. Next, the user raises the system pressure by actuating the pump handle. Finally, the user closes the pump's ball valve at the desired pressure. The user determines leakage based on dropping pressure as indicated by the pump's pressure gauge. The pump has a relief valve that reduces the likelihood of over-pressuring the system. Hoses are sold separately.

Catalog No.	Item Code	Capacity	Wei	ght
Catalog No.	item code	Gapacity	lbs	kg
HTP300	08150	300 psi	8.6	3.9
HTP1000	08160	1000 psi	8.6	3.9

HOSES

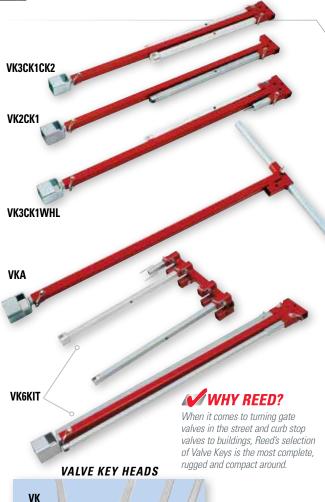
Catalog No.	Item Code	Description
HTPINHOSE	08153	10 ft. Input Hose
HTPOUTHOSE	08154	10 ft. Output Hose













NOTE: Key ends fit regular Valve & Curb Keys only.



VALVE & CURB KEYS

FEATURES

- Compact size fits in crowded utility trucks, behind pickup seats or in car trunks.
- A Reed VK2 or VK3 saves the space, expense and handling of 1 or 2 other single purpose keys.
- Wide choice of attachable tools allows users to customize to their systems.
- As a safety feature, Reed valve keys bend before they break.

Reed Valve and Curb Keys are built for strength and durability. All of Reed's key assemblies will support a maximum torque of 200 foot-pounds. Upper shafts are made from heavy-gauge, mechanical steel tubing plus curb key ends are machined from solid steel for strength. As a safety feature, keys bend before breaking to indicate overload. Made in USA, Reed valve and curb keys also feature strong welds at critical points.

Valve and curb keys have a telescoping design. When telescoped in, they are under 4 feet long and fit easily in small utility trucks, behind pickup seats, and in car trunks. When telescoped out, lengths of 5 feet to 7 feet are possible. Add **VKEXT** or **VKEXT3** extension bars to further extend the keys to maximum lengths of 10 to 12 feet.

VK6KIT is great for water and sewer utility companies to have on service trucks for emergencies because it contains a variety of keys in one organized set. **VKP** and **VKP10** feature a pivot head used for leaning or unparallel valves which can occur over time as lines settle.

For greater control and versatility, a variety of tools fit the end of these T handles to turn curb stops. Optional clip-on tools turn small valve wheels and curb box rods. Valve keys may be used manually or with Reed's 700PD power drive and clutch for electric or pneumatic power. With this wide variety, operators choose valve keys according to the needs of their systems.

	wide variety, opi	erators c	moose valve keys according to the needs of the	neir sys	stems.		
	Catalog No.	Item	Description	Closed	Length	Weig	ght**
	Catalog No.	Code	Description	in	mm	lbs	kg
	VKA	02340	Adjustable Valve Key for Mains	45.5	1156	14.4	6.5
*	VKP	02341	Pivoting Valve Key for 2" Operating Nut, Adjustable Length	46.5	1181	16.0	7.3
*	VKP10	02345	Pivoting Valve Key with 3-foot Extension for 2" Operating Nut, Adjustable Length	46.5	1181	21.0	9.5
	VK2CK1	02346	Main Valve Key + 1" Curb Key	45.5	1156	14.4	6.5
	VK2CK2	02347	Main Valve Key + 2" Curb Key	45.5	1156	14.5	6.6
	VK3CK1WHL	02353	Main Valve Key + 1" Curb Key + valve wheel 2 prong tool	45.5	1156	15.3	7.0
	VK3CK1ROD	02356	Main Valve Key + 1" Curb Key + 3/8" slotted tool for curb box rods	45.5	1156	18.7	8.5
	VK3CK1CK2	02357	Main Valve Key + 1" Curb Key + 2" Curb Key	45.5	1156	18.4	8.4
	VK3CK1EXT	02358	Main Valve Key + 1" Curb Key + Extension shaft for additional 6' reach	45.5	1156	25.7	11.7
*	VK3CK1EXT3	02366	Main Valve Key + 1" Curb Key + 3' Extension Shaft	45.0	1143	19.4	8.8
	VK6KIT	02368	Kit contains parts to make all VK2 and VK3 variations, using the VK3 upper shaft. VK6KIT contains 32340 (8) and (1) each 92339, 92347, 92342, 92346, 92345, 92349, 92358, 92360*	45.5	1156	42.5	19.3
*	VKP3CK1CK2	02369	Pivoting Valve Key + 1" Curb Key + 2" Curb Key	46.5	1181	20.1	9.1
*	VKPLS	92344	Lower Shaft with Pivot Key Head	-	-	5.8	2.6
	VKEXT	92358	Valve Key Extension, 6 ft. extra reach	72.0	1829	11.3	5.1
4	NEW						

^{*}Refer to MATRIX ON P. 49 for item descriptions.

RATCHETING VALVE KEYS

FEATURES

VKEXT

- Ratchet handle operation reduces back strain and operator fatigue compared with using traditional valve keys.
- Closed size of under 4 foot long means they fit in crowded utility trucks, behind pickup seats or in car trunks.

Ratcheting Valve Keys are great for water utilities. Back-saving ratchet handle allows work in one's comfort zone. Under 4 feet long when telescoped in, Reed valve keys fit well in today's smaller utility trucks, behind pickup seats or in car trunks.

	Catalog	Item	Description	Closed	Length	Weight		
1	No.	Code	Description	in	mm	lbs	kg	
١	VKRCK1	02349	Main Valve Key + 1" Curb Key & Ratchet Handle	45.5	1156	20.1	9.1	
•	VKREXT	02350	Main Valve Key + Ext & Ratchet Handle	45.5	1156	26.2	11.9	
	NOTE: Valv	re & Curb	Keys (top of page) do not fit the ratcheting handle.	Howev	er, some	VALVE O	& CURB	

NOTE: Valve & Curb Keys (top of page) do not fit the ratcheting handle. However, some VALVE & CURB KEY ADD-ONS FROM MATRIX ON P. 49 do fit. The ones that fit Ratcheting Valve Keys are marked with a red asterisk (*) in the top line of the Matrix.

^{**12} or more pieces, in any combination, may require truck freight.





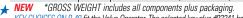
VALVE OPERATORS

FEATURES

- Power alternative to hand turning valves.
- Individuals working alone can isolate a leak by shutting multiple valves easily with this time-saving tool.
- Truck does not need to be in close proximity to valve since the tool is portable.
- **Inexpensive** when compared to other valve exercising methods.

A Valve Operator provides power to make valve turns easy. This portable and economical tool is great for preventive maintenance in valve exercising. Individuals working alone can isolate a leak by shutting multiple valves with this time-saving tool. Electric or pneumatic power drive models are offered. Also choose from a basic clutch or a job-simplifying, digital counter clutch. Both apply up to 150 ft-lbs of torque and disengage when torque exceeds preset value. Either clutch accepts 1" square shafts. The included valve key extends from 4 to 9 feet and recommended operation is at chest height for best leverage.

	Catalog No.	Item	Description	Gross Weight*		
	Catalog No.	Code	Description	lbs	kg	
	VOKCLUTCH	05281	Spring-Loaded Valve Key Clutch	8.9	4.0	
	VOK700PD	05288	Kit includes 700PD power drive, VOKCLUTCH, 2" valve key (#92339) and valve key extension (#92358)	63.8	29.0	
	VOK700APD	05289	Kit includes 700APD power drive, VOKCLUTCH, 2" valve key (#92339) and valve key extension (#92358)	79.3	36.0	
	VOKCC	05284	Spring-Loaded Valve Key Clutch with Digital Counter	10.5	4.8	
t	VOK700PDCC	05285	Kit includes 700PD power drive, VOKCC, 2" valve key, and valve key extension	65.4	29.7	
t	VOK700APDCC	05286	Kit includes 700APD pneumatic power drive, VOKCC clutch, 2" valve key, and valve key extension	80.0	36.4	



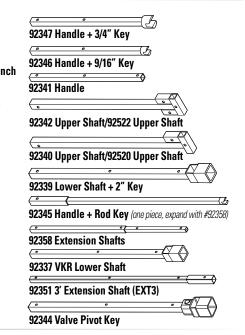
KEY CHOICES ON P. 48 fit the Valve Operator. The selected key plus #92341 handle and #32340 pins are generally required.

VALVE & CURB KEYS MATRIX

		PIN	VKR LOWER	LOWER	3.25" UPPER	3.25" UPPER	VKR UPPER	DL9/ 16K	HDL3/4K	된	VALVE PIVOT	HDL RODKY	< RATCHET	KF WRENCH	EXT - 6'	EXT3 - 3'	923!	_	Ratchet		2349 VI	∑ ⟨F Wrer
Catalog No.	Item Code	32340 PI		92339 [(92340 43.	2342 43	92343 VI	2346 HI	92347 HI	2341 H	2344 V/	92345 HI	2356 VI	2349 VI	2358 E)	92351 E)	Closed		-	.ength*		ight .
			00	-		တ	00	6	တ		တ	ြတ	တ	00	00	တ	in	mm	in	mm	lbs	kg
VKA	02340	X		Χ	Х					Χ							45.0	1143	81	2057	14.4	6.5
VKP	02341	X			Х					X	X						46.5	1181	82	2083	16.0	7.2
VKP10	02345	X				Χ				Χ	X					Χ	46.5	1181	118	118	21.0	9.5
VK2CK1	02346	X		Χ	Х			Χ									45.0	1143	81	2057	14.4	6.5
VK2CK2	02347	X		Χ	Х				Χ								45.0	1143	81	2057	14.5	6.6
VKRCK1	02349	X	Χ				Χ	Χ					Χ		Χ		45.0	1143	81	2057	20.1	9.1
VKREXT	02350	X	Χ				Χ						Χ				45.0	1143	81	2057	26.2	11.9
VK3CK1WHL	02353	X		Χ		Χ		Χ						Х			45.0	1143	81	2057	15.3	7.0
VK3CK1ROD	02356	X		Χ		Χ		Χ				Х					45.0	1143	81	2057	18.7	8.5
VK3CK1CK2	02357	X		Χ		Χ		Χ	Х								45.0	1143	81	2057	18.4	8.4
VK3CK1EXT	02358	Х		Χ		Χ		Χ							Χ		45.0	1143	151.6	3850	25.7	11.7
VK3CK1EXT3	02366	X		Χ		Χ		Χ								Χ	45.0	1143	117.8	2991	19.4	8.8
VK6KIT	02368	X		Х		Χ		Χ	Χ			Х		Х	χ		45.0	1143	151.6	3850	42.5	19.3
VKP3CK1CK2	02369	X				Χ		Χ	Χ		Χ						46.5	1181	82	2083	20.1	9.1
*Open Lenath re	enresents :	the.	kev	as s	nld	wit	hnıı	t an	v ex	ktra	nie	ces									$\overline{}$	



Power alternative to hand turning valves! VOKCLUTCH VOK700PD **NEW Valve** Operators on VOK700PD P. 6a.



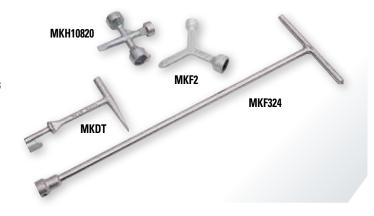
METER BOX & CURB BOX LID KEYS

FEATURES

- Reed's broad line saves searches for the right key.
- Tough, rust-resistant materials give long life.

Reed Meter Box and Curb Box Lid Keys open many styles of meter pit lids and curb box lids. Reed pentagon meter key capacities include standard waterworks pentagon bolts and plugs, as well as the large pentagon bolts made by both Mueller® and Ford®. Careful design and production ensure the Reed pentagon and skeleton keys fit many brands of lids and bolts. Reed meter box and curb box lid keys all have a turn and lift feature, allowing tool users to open a lid, lock onto it, and lift the lid off with a single motion. All Reed meter box and curb box lid keys are made of strong, plated ductile iron to inhibit rust.

Catalog	Item	Description	Len	igth	Weight		
No. Code		Description	in	mm	lbs	kg	
MKF2	02364	Ford® Lg. & Std. Pentagons	5.5	140	0.9	0.4	
MKF324	02367	24" T w/ Std., Slotted Pentagon	24.5	622	2.4	1.1	
MKDT	02375	Ductile T Skeleton	7.0	178	0.8	0.4	
MKH10820	02380	Mueller® 2 Lg. & 1 Std. Pentagon	5.0	127	1.2	0.5	



SECTION /

GROOVERS, POWER DRIVES, THREADERS & NIES

Combo Roll Groover

Portable Roll Groovers

5301PD Power Drives

Ground Fault Interrupter

5401TMSO Threading Machines

Machine Cart

700PD Power Drives

700APD Pneumatic Power Drives

601PD Power Drives

0ilers

Threadguard Cutting Oil

R12+ Segmental Dies

R12+ Dropheads

R12+ Threader Sets

Universal Dies

Universal Die Head

Enclosed Ratchet Threader Sets

Enclosed Dropheads

Adjustable Guide Threader Sets

Block Dies

RGCOMBO2 Combo Roll Groover makes consistent depth, smooth groove. Shown grooving in the air on 6" Schedule 40 steel pipe.

MSA



COMBO ROLL GROOVER

FEATURES

- Perform both power and manual roll grooves with ease.
- May be used "in air" or with 5301PD Power Drive.
- Built to last!

Combo Roll Groover is a 2-in-1 service tool that yields cost savings of time and money by allowing a complete change in minutes from power machine operation to manual work or back. **Patented RGCOMBO2** forms standard rolled grooves in steel, stainless steel (SS) and aluminum pipe from 1 ¹/₄" - 6". The formed grooves comply with the specifications required for mechanical coupling systems. The only adjustment required is for the depth of the groove.

Catalog	Item	Pipe	Power	Pipe Ca	pacity	Gross W	eight*
No.	Code	Material	Source	in-nom.	mm	lbs	kg
RGCOMB02**	09200	Sch. 10 - 40 for Steel, SS, Aluminum	Power or Manual	1 ¹ / ₄ " - 6"	32 - 152	31.4	14.3

^{*}GROSS WEIGHT includes all components plus packaging.

SELECTION CHART

Select the roll groover for the proper type of pipe.

Catalog Item Powe		Power	Tool V	Veight	Pipe Capac	Type of Pipe				
No.	Code	Source*	lbs	kg	in-nom.	mm	SS	Steel	Al	PVC
RG6S	08500	Power	22.7	10.3	1 ¹ / ₄ " - 6" Sch. 5S to 40	32 - 152	Χ	Х	Χ	Х
RG26S	08510	Manual	19.1	8.7	2" - 6" Sch. 5S to 10S 2" - 3" Sch. 40	51 - 152 51 - 76	Χ	Х	Χ	Х
RGCOMB02	09200	Power or Manual	27.5	12.5	1 ¹ / ₄ " - 6" Sch. 10 to 40	32 - 152	Х	Х	Х	

*5301PD POWER DRIVE ON P. 52 is the recommended power source.

Combo Roll Groover has compact, lightweight design with built-in handle for improved mounting and transporting. All gears enclosed in the casting minimize debris entering tool. Consistent tracking makes this tool great to use time after time. RGCOMBO2 RGCOMBO2 RGCOMBO2 RGCOMBO2 In use

Two wrenches ship with RGCOMB02. There's a straight handle for power grooving and an angled handle for easier, more efficient manual

PORTABLE ROLL GROOVERS

FEATURES

- Finger-adjust depth screw and gauge on RG6S for quick, accurate and repeatable groupe depths
- Angled rollers on RG26S keep the groover on the pipe and in-line.
- RG26S ratchet wrench is easy to use in tight places.

Reed Portable Roll Groovers are compact, durable tools for use at installation sites. **RG6S** roll groover is designed to be powered by Reed 5301PD power drive. RG6S has heavy-duty, sealed bearings and a steel body to withstand the punishment of severe grooving applications, including use on Schedule 40 pipe. Finger-adjust depth screw and gauge provide quick adjustment and accurate, repeatable groove depths. No bulky adjusting wrenches required. **RG26** roll groover manually grooves in-place pipe and pipe too short for powered groovers. It is easily carried and positioned with a convenient handle. Screw knob on top of unit makes for easy depth adjustments. Included ratcheting handle is used for feeding and turning.

Catalog	Item	Pipe	Power	Pipe Capac	ity	Gross V	/eight*
No.	Code	Material	Source	in-nom.	mm	lbs	kg
RG6S	08500	Steel, SS, PVC, Aluminum	Power	1 ¹ / ₄ " - 6" Sch. 5S to 40	32 - 152	26.6	12.1
RG26S	08510	Steel, SS, PVC, Aluminum	Manual	2" - 6" Sch. 5S to 10S 2" - 3" Sch. 40	51 - 152 51 - 76	20.0	9.1

*GROSS WEIGHT includes all components plus packaging.

NOTE: Grooves will comply with dimensional specifications published by ANSI/AWWA C-606 and mechanical coupling manufacturers.

HYDROSTATIC TEST PUMPS ON P. 47 5301PD POWER DRIVES ON P. 52



RGCOMB02 with 5301PDCOMP

^{**}PATENTED





5301PDCOMP

5301PD POWER DRIVES

FEATURES

- Available in 120V or 240V, depending on location needs.
 5301PDCOMP "complete" comes with HSS (High Speed Steel) Universal Dies versus the competitor's alloy steel dies.
- 5301PD (without carriage assembly) is a good choice for power grooving using Reed's RG6S or RGCOMBO2 roll groovers.

Reed's **5301PD** Power Drive rotates the pipe while cutting, reaming and threading operations are performed on up to 2" diameter pipe or bolt. The flat housing top provides a handy workspace. Reed offers both basic 5301PD power drive machines with foot pedal and the complete models*** which include a tripod, transporter, carriage, reamer, pipe cutter, die head and dies, oiler and cutting oil.

	Catalog No.	Catalog No. Item	Capacity		Description	Gross Weight*	
	Galalog No.	Code	in-nom.	actual O.D. mm	Description	lbs	kg
/	5301PD	05301	1/8 - 2 Pipe 1/4 - 2 Bolt**	10.3 - 60.3 Pipe 6 - 50 Bolt**	Power Drive 38 RPM, 120V with Footswitch only	93	43
	5301PD57RPM	05302	1/8 - 2 Pipe 1/4 - 2 Bolt**	10.3 - 60.3 Pipe 6 - 50 Bolt**	Power Drive 57 RPM, 120V with Footswitch only	93	43
	5301PDCOMP	05303	1/8 - 2 Pipe 1/4 - 2 Bolt**	10.3 - 60.3 Pipe 6 - 50 Bolt**	Power Drive Complete*** 38 RPM, 120V, NPT Dies	208	95
/	5301PD57RPMCMP	05304	1/8 - 2 Pipe 1/4 - 2 Bolt**	10.3 - 60.3 Pipe 6 - 50 Bolt**	Power Drive Complete*** 57 RPM, 120V, NPT Dies	208	95
	5301PD240	05321	1/8 - 2 Pipe 1/4 - 2 Bolt**	10.3 - 60.3 Pipe 6 - 50 Bolt**	Power Drive 38 RPM, 240V with Footswitch only	93	43
/	5301PDCOMP240B	05322	1/8 - 2 Pipe 1/4 - 2 Bolt**	10.3 - 60.3 Pipe 6 - 50 Bolt**	Power Drive Complete*** 38 RPM, 240V, BSPT Dies	208	95
/.	5301PDC0MP240	05323	1/8 - 2 Pipe 1/4 - 2 Bolt**	10.3 - 60.3 Pipe 6 - 50 Bolt**	Power Drive Complete*** 38 RPM, 240V, NPT Dies	208	95

*GROSS WEIGHT includes all components plus packaging.

** Bolt dies not currently available from Reed.

^{***}COMPLETE units contain Power Drive, Footswitch, Tripod, Carriage with Lever, Pipe Cutter, Reamer, R811 Universal Die Head, Transporter, Oiler, 1 gallon Threadguard Cutting Oil and one set each High Speed Steel Universal Dies: 1/2" - 3/4" and 1" - 2" NPT or BSPT, depending on model. COMBO ROLL GROOVERS ON P. 51



ACCESSORIES

Catalog No.	Item	Dogovintion	Weight		
Galalog No.	Code	Description	lbs	kg	
5301PDTP	05305	5301PD Tripod	26.0	11.8	
5301PDTRANSPRTR	05306	5301PD Transporter	28.0	12.7	
5301PDCARRIAGE	05307	5301PD Carriage	16.0	7.3	
5301PDREAMER	05308	5301PD Reamer	6.8	3.1	
5301PDCUTTER	05309	5301PD Cutter	8.5	3.9	

COMBO ROLL GROOVERS ON P. 51 PORTABLE ROLL GROOVERS ON P. 51 OILERS ON P. 56 THREADGUARD CUTTING OIL ON P. 56 UNIVERSAL DIE HEAD ON P. 58 UNIVERSAL DIES ON P. 58



GROUND FAULT INTERRUPTER

FEATURES

· Stay safe and use a GFI.

The PDGFI Ground Fault Interrupter can be used with any Reed power drive or power threader. When drilling/tapping live pipe or actuating a valve with the potential for water to be present, the PDGFI is recommended.

Catalog No.	Item	Description	Wei	ght
Catalog No.	Code	Description	lbs	kg
PDGFI	05277	Ground Fault Interrupter 20 VAC, 50/60Hz, 15 AMPERES, 1800 WATTS	0.8	0.4

Removable Legs for Easier Transport

ONLINE VIDEO



Oil Reservoir and

Chip Tray

Handwheel 5401TMS0



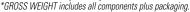
5401TMSO THREADING MACHINES

FEATURES

- **Self-oiler** feature allows operator to concentrate on the pipe work.
- Open work space features a large, integral oil reservoir and an easy-to-remove chip collection tray.
- Three-spoke handwheel easily moves the carriage and starts the dies for threading.

Reed's ½ horsepower, electric-motor-driven **5401TMSO** Threading Machine centers and chucks pipe and conduit and rotates it while cutting, reaming and threading operations are performed. Its through head oiling system features a self-priming pump that generously floods the pipe with oil while threading. Threading capacity for bolt is $\frac{1}{4}$ " – 2" and for pipe is $\frac{1}{8}$ " – 2" nominal. Plenty of carriage clearance to allow easy cleanup and removal of cuttings and chips. Handy three-spoke handwheel with a gear and rack system easily moves the carriage and starts the dies onto the pipe for threading. System includes*** threading machine with footswitch, legs, die head and dies (NPT or BSPT) and cutting oil.

			_		
Catalog	Item	Description	Capacity	Gross V	Veigh
No.	Code	Description	in-nom.	lbs	kg
5401TMS0	05365	Threading Machine 1/2 HP***, 120V single phase 60Hz, NPT Dies	Pipe: 1/8" - 2" Bolt: 1/4" - 2" ** depending on dies	175	79.4
5401TMS0ENPT	05368	Threading Machine 1/2 HP***, 240V single phase 60Hz, NPT Dies	Pipe: 1/8" - 2" Bolt: 1/4" - 2" ** depending on dies	175	79.4
5401TMS0EBSPT	05369	Threading Machine 1/2 HP***, 240V single phase 60Hz, BSPT Dies	Pipe: 1/8" - 2" Bolt: 1/4" - 2" ** depending on dies	175	79.4



^{*}Bolt dies not currently available from Reed.

THREADGUARD CUTTING OIL ON P. 56 UNIVERSAL DIE HEAD ON P. 58

UNIVERSAL DIES ON P. 58

MACHINE CART

FEATURES

- Crank handle raises and lowers caster to change cart movement.
- Anti-tip bar mechanism for safety when transporting machines.
- Heavy-duty steel (not plastic) storage tray for durability.

Reed's **5401CRT** cart makes transport of the threading machine easy. The heavy-duty cart is fabricated from steel tubing. The cart handles slide in to keep them out of the way when space is an issue. It has an exclusive feature caster which is on the same end of the cart as the handles. The caster's crank handle allows the cart to be moved up and down so that, if desired, the cart can be pushed around instead of lifted and pushed like a wheelbarrow. The cart also features an anti-tip front bar mechanism and a heavy-duty steel (not plastic) storage tray. The cart fits the Reed 5401TMSO Threading Machine or RIDGID® 300 Compact, 1224, 1233, 1822, 535, or 535A/585 Manual. Assembly required of cart.

Catalog		Item	Hei	ight	Wid	lth	Ler	igth	We	ight
	No.	Code	in	mm	Inches	mm	in	mm	lbs	kg
5	401CRT	06670	27.5	698.5	26	660.4	40 (Handles in) 57 (Handles out)	1016 (Handles in) 1448 (Handles out)	72	32.7







^{***}COMPLETE units include Threading Machine, Footswitch, Legs, R811 Universal Die Head, 1 gallon Threadguard Cutting Oil, and one set each High Speed Steel Universal Dies: 1/z" - 3/4" and 1" - 2" NPT or BSPT, depending on model.





700PD POWER DRIVES

FEATURES

- Heavy-duty 700PD workhorse is designed for constant, daily use.
- FREE safety arm included.
- Vinyl-coated handle provides better electrical safety to the user.
- Neoprene **sealed switch** helps keep dirt out and prolongs switch life.

Reed's **700PD** Power Drive is a portable, electric-motor-driven, heavy-duty power drive which provides power for threading pipe and conduit up to 2" (50 mm) in diameter. It uses Reed R12+ Segmental Dies and Dropheads or RIDGID® brand 12R dies and dropheads. The 700PD comes with a **FREE** safety arm. The vinyl-coated handle provides better electrical safety. The sealed switch keeps dirt out which prolongs switch life. The 700PD is ½ horsepower, double insulated, turns at 28 RPM no load and uses electrical forward/reverse switch. Reed's 700PD is approved for US and CSA Canadian standards. The 700PD can be used to power hot tapping and drilling machines by adding Reed's TMPDA Power Drive Adapter. It can also be used to power Reed Valve Operators in conjunction with the VOKCLUTCH.

700PD POWER DRIVE Ships with Free Safety Arm!



Catalog No.	Item	Ca	pacity	Danninsia.	Gross	Weight*
Catalog No.	Code	in-nom.	actual O.D. mm	Description	lbs	kg
700PD	05270	1/8 - 2	10.3 - 60.3	Power Drive & Safety Arm, 120V, 60 Hz	41	18.4
700PDSET	05272	1/2 - 2 NPT	21.3 - 60.3	Power Drive & Safety Arm, 120V, 60 Hz, six R12+ Dropheads for 1/2" - 2" NPT	67	30.5

*GROSS WEIGHT includes all components plus packaging. R12+ DROPHEADS AND SEGMENTAL DIES ON P. 57 POWER UNITS FOR TAPPING/DRILLING ON P. 43 OILERS ON P. 56

VALVE OPERATORS ON P. 49

SAFETY ARM

Catalog		Description	We	ight
No.	Code	Description	lbs	kg
700V	05275	Replacement Safety Arm for 700PD & 700APD Power Drives		3.2



700APD and Oiler

on Tripod

700APD PNEUMATIC POWER DRIVES

FEATURES

- **Pneumatic-powered** and useful for threading pipe in an environment where electric shock or sparks from an electric tool are hazardous.
- May also be used for power tapping or valve exercising.

Due to its pneumatic power source, Reed's **700APD** Power Drive can be used in environments where electric shock or sparks from an electric tool are hazardous. Portable and heavy-duty, the 700APD provides power for threading pipe and conduit up to 2" (50 mm) diameter. The included **700V** Safety Arm absorbs the forces generated during threading and frees up the operator to oil the dies. Its 4 HP pneumatic motor turns at 28 RPM no load. Reed's 700APD has a maximum torque of 400 lb-ft. and uses Reed R12+ Segmental Dies and Dropheads.

Catalog	Item	_	apacity	Air Consumption	Description	Gross V	/eight*
No.	Code	in-nom.	actual O.D. mm		Description	lbs	kg
700APD	05260	1/8 - 2	10.3 - 60.3	80 CFM @ 90 psi 2.4 cu. m/min @ 6.2 Bar	Pneumatic Power Drive & Safety Arm, 28 RPM, 4 HP motor	56	25.5
700APDSET	05262	¹ / ₂ - 2 NPT	21.3 - 60.3	80 CFM @ 90 psi 2.4 cu. m/min @ 6.2 Bar	Pneumatic Power Drive & Safety Arm, 28 RPM, 4 HP motor with six Dropheads for '/2" - 2" NPT	83	37.7

*GROSS WEIGHT includes all components plus packaging.

NOTE: Always use a filter-regulator-lubricator (FRL) with Reed pneumatic tools. Reed offers FRL #97591.

FILTER - REGULATOR - LUBRICATOR ON P. 17 R12+ DROPHEADS & SEGMENTAL DIES ON P. 57 POWER UNITS FOR TAPPING/DRILLING ON P. 43 VALVE OPERATORS ON P. 49

POWER DRIVE UNIT WEIGHT

A measure of the tool weight the operator must support.

Catalog No.	Item	We	ight
·	Code	lbs	kg
601PD	05240	15	6.8
701PD	05250	16	7.3
700PD	05270	31	14.3
700APD	05260	46	20.9

RIDGID® is a registered trademark of RIDGID, Inc. and is not associated with Reed Manufacturing Company.





601PD POWER DRIVES

FEATURES

- The lightest power drive on the market.
- · Safety arm and carrying case included.
- A great alternative to hand-threading.
- CSA and CE approved.

601PD Power Drive weighs only 15.4 pounds, yet delivers plenty of torque for threading through 1 $\frac{1}{4}$ " pipe. A safety arm is always included, as is a carrying case. No load forward speed is 25 RPM, with a fast reverse switch that allows 60 RPM backoff to expedite jobs. The REVERSE button on the power drive is used to properly and quickly remove the threader drophead or die head from the pipe that has just been threaded. (There is no threading done in the REVERSE position.) An entire power drive kit (#05244, #05245) weighs from 30 to 32 pounds, making the 601PD the easiest machine to get to gas pipe and other on-site jobs. 601PD power drive uses R11 Enclosed Dropheads or RIDGID® 11-R dropheads. **601V** Safety Arm absorbs the forces generated when threading and frees up the operator to oil the dies during threading.



601PD POWER DRIVE Ships with Free Safety Arm!

Catalog No.	Item		Capacity	Description	Gross V	Veight*			
Galaloy IVO.	Code	in-nom.	actual O.D. mm	Description	lbs	kg			
601PD	05240	1/4 - 1 1/4	13.7 - 42.2	Power Drive & Safety Arm, 110 - 120V, 50 - 60 Hz with Case	25.0	11.4			
601PDKIT1	05244	¹ / ₂ - 1	21.3 - 33.4	Power Drive & Safety Arm, 110 - 120V, 50 - 60 Hz, three R11 Dropheads for 1/2" - 1" NPT, with Case	30.0	13.6			
601PDKIT1-1/4	05245	1/2 - 1 1/4	21.3 - 42.2	Power Drive & Safety Arm, 110 - 120V, 50 - 60 Hz, four R11 Dropheads for 1/2" - 1 1/4" NPT, with Case	32.0	4.5			

*GROSS WEIGHT includes all components plus packaging. R11 ENCLOSED DROPHEADS ON P. 59 POWER UNITS FOR TAPPING/DRILLING ON P. 43

SAFETY ARM

Catalog Item	Description	We	ight	
No.	Code	Description	lbs	kg
601V	05242	Replacement Safety Arm for 601PD Power Drives	5.7	2.6

Eliminate hand-threading with this portable, lightweight machine!







Reed is always mindful of using practical and environmentally-friendly options for literature and packaging.

The paper used for this catalog is sourced from managed forests. A web press, powered by wind power, is used. The ink is heat-set and 99.9% of all VOC's (volatile organic compounds) are destroyed in a dryer sequence used by Reed's printing partner, Knepper Press. For more information, visit www.knepperpress.com/environmentally-green-printer.









OILERS

FEATURES

- Ruggedness of Reed's metal drip pan/chip tray is superior to competitors' plastic pans.
- Sturdy nozzle made from solid aluminum (not from thin tubing).

Reed Oilers effectively deliver threading oil as the gun-and-trigger approach makes it easy to pump oil directly on the work. The rugged and completely portable Reed **OLBUCKT1** comes with a 20-gauge steel bucket and steel drip pan/chip tray along with oil gun, a 60" industrial-grade hose and one gallon of dark oil. Drip pan/chip tray is durable metal and outlasts competitor's plastic pans. The oiler system double-filters and recirculates oil as the chip tray catches the big waste pieces and the filter strains out any small particles. Oil gun features a sturdy nozzle made from turned aluminum. OLBUCKT1 ships with one gallon of Reed Threadguard dark cutting oil. OLKIT1 includes the oil gun, hose, cap, clamp and seal.

NOTES: Approximately one gallon of oil in the bucket is required to meet the minimum fill line for hose penetration. USE REED DARK OR CLEAR THREADGUARD CUTTING OIL FOR BEST RESULTS. Please recycle or dispose of used threading oil according to the regulations of user's own state or country.

Catalan Na	kam Cada	Weight			
Catalog No.	Item Code	lbs	kg		
OLBUCKT1*	06150	21.0	9.5		
OLKIT1	06158	2.5	0.9		

^{*}Includes 1 Gallon of Oil, #06120.

ACCESSORIES

ltem Code	Description
06120	Dark Cutting Oil – Gallon
97370*	60" Hose (1524 mm)
97375*	Metal Drip Pan/Chip Tray - 20 gauge sheet steel
97376*	Metal Bucket - 20 gauge sheet steel
97380	Oil Pan Strainer
97395*	Oil Gun

^{*}Interchangeable with similar parts on RIDGID® oilers.

THREADGUARD CUTTING OIL

FEATURES

- Successful hand and machine threading depends on this quality cutting oil.
- Quart-size available in both clear and dark oil.
- Clear oil is not prone to staining.

Reed Threadguard Cutting Oil was developed by thousands of actual work-condition tests by Reed and oil company laboratories. It is specifically formulated for cooling the work, prolonging die life, and increasing cutting speed for both machine and hand threading.

DARK	OIL	
------	-----	--

Catalog	Item	Size	Weig	ht
No.	Code	3126	lbs	kg
OQD	06118	Quart	2.0	0.9
OGD	06120	Gallon*	8.2	3.7
055GD	06124	55 Gallon	465.0**	211.4**

CLEAR OIL

000	06110	Quart	2.0	0.9
OGC	06112	Gallon*	7.9	3.6
055GC	06116	55 Gallon	465.0**	211.4**

*24 or more gallon bottles must ship by truck freight.

^{**}GROSS WEIGHT





SINCE 1896

R12+ SEGMENTAL DIES

FEATURES

- R12+ Segmental Dies are made of high speed steel which lengthens die life.
- Precision manufactured by modern CNC machines.

Reed knows how to cut a good thread and high speed steel (HSS) R12+ Segmental Dies show this with cutting edges manufactured in-house by precision CNC machinery. The segmental die design enables smooth chip flow and easy cutting. R12+ Segmental Dies are replaceable parts for Reed R12+ Dropheads, as well as the following RIDGID® dropheads: 12-R, 00-R, 111-R, 0-R, 11-R, 30A and 31A threaders. Segmental dies are sold in full sets of four numbered dies. Use with Reed Threadguard Cutting Oil for better and faster threads and longer die life.

R12+ SEGMENTAL DIES

Catalog No.	Item	Size	Material Threaded	We	ight
oatalog No.	Code	0120	Muterial Infoaucu	lbs	kg
R12DN1/2	05606	1/2" NPT	Steel & Stainless Steel	0.2	0.1
R12DN3/4	05608	3/4" NPT	Steel & Stainless Steel	0.2	0.1
R12DN1	05610	1" NPT	Steel & Stainless Steel	0.3	0.1
R12DN1 1/4	05612	1 1/4" NPT	Steel & Stainless Steel	0.3	0.1
R12DN1 1/2	05614	1 1/2" NPT	Steel & Stainless Steel	0.5	0.2
R12DN2	05616	2" NPT	Steel & Stainless Steel	0.5	0.2

THREADGUARD CUTTING OIL ON P. 56

R12DN1

WHY REED?

Reed offers high speed steel (HSS) dies for the price of competitor's alloy dies: a 10%+ cost savings. Reed R12+ series is made in USA. HSS dies last longer than alloy dies, especially if used with power drives.

Reed provides over 100+ years of quality diemaking expertise.



R12+ DROPHEADS

FEATURES

 R12+ Dropheads ship with longer lasting, high speed steel dies whereas competitor uses alloy dies.

R12+ Dropheads ship completely assembled and ready to use with HSS segmental dies already in place. R12+ Dropheads can be used manually with the R12RRHC ratchet ring and handle or with 700PD, 700APD and 701PD. R12+ dropheads are interchangeable with RIDGID® 12-R dropheads and can also be utilized in the RIDGID® 700 power drive.

Catalog No.	Item	Size	Material Threaded	Weig	jht
outulog Ho.	Code	3126	Wateriai Tilleaueu	lbs	kg
DHR12 1/2NPT	05626	1/2" NPT	Steel & Stainless Steel	3.6	1.6
DHR12 3/4NPT	05628	3/4" NPT	Steel & Stainless Steel	3.6	1.6
DHR12 1NPT	05630	1" NPT	Steel & Stainless Steel	4.2	1.9
DHR121 1/4NPT	05632	1 1/4" NPT	Steel & Stainless Steel	4.7	2.1
DHR121 1/2NPT	05634	1 1/2" NPT	Steel & Stainless Steel	5.1	2.3
DHR12 2NPT	05636	2" NPT	Steel & Stainless Steel	5.4	2.5





R12+ THREADER SETS

FEATURES

• Choose the number of dropheads needed for an NPT set.

R12+ Drophead Threader Sets include complete dropheads in sizes from ½" to 2" NPT threads. Each drophead threader set has a ratchet ring and handle. In addition, the Reed R12+ ratcheting ring R12RRHC accepts all RIDGID® 12-R dropheads. All drophead threader sets thread steel pipe. Only the "BOX" model includes a metal toolbox with pegs for the dropheads. Extra **R12BOX** boxes available separately.

Catalog No.	Item Size		Dropheads	Weight		
Catalog No.	Code	Size	Included	lbs	kg	
R12NPT-3	05712	1/2" to 1" NPT	3	16.4	7.5	
R12NPT-4	05714	1/2" to 1 1/4" NPT	4	21.1	9.6	
R12NPT-5	05716	1" to 2" NPT	4	24.4	11.1	
R12NPT-6	05720	1/2" to 2" NPT	6	31.6	14.4	
R12NPT-6-BOX	05721	1/2" to 2" NPT with R12BOX	6	52.6	23.9	

ACCESSORIES

Catalog	Item	Description	Wei	ight
No.	Code	2000.p.io	lbs	kg
R12B0X	05715	Box Only with 6 Drophead Slots	21.0	9.5
R12RRHC	05638	Ratchet Ring & Handle	5.0	2.3







Reed provides over 100+ years of quality diemaking expertise.

UHN1-2





Reed Universal Dies are made in the USA, lab tested and proven, then field tested and approved by threading specialist contractors and industrial users. Years of on-going lab and field tests have shown Reed Universal Dies give clean threads and long die life.

UNIVERSAL DIES

FEATURES

 Reed Universal Dies give clean threads and long die life as proven by years of field and lab testing.

Reed used its 100+ years of die-making experience to select the best materials, methods and CNC production for its Universal Dies. These dies fit Reed's 5301PD power drive, RIDGID® 300, 300 Compact, 535, 535 Automatic, 1215, 1822-I, 1224 plus the Reed R811 Universal Die Head.

Reed offers alloy, high speed steel (HSS) and HSS for stainless steel universal dies in NPT or BSPT geometries. All three provide excellent threads. Alloy dies are the most economical. HSS dies last longer than alloy dies because HSS universal dies withstand high temperature without losing hardness. This feature allows them to cut faster than the alloy at room temperature. HSS for stainless steel dies are designed specially for stainless steel pipe. Use with Reed Threadguard Cutting Oil for better and faster threads and longer die life.

Catalan Na	Item	Size	Die Standar		We	eight e	
Catalog No.	Code	3126	Material	Package	lbs	kg	
UAN1/2-3/4	05805	1/2 - 3/4" NPT	Alloy	4	1.5	0.7	
UAN1-2	05810	1 - 2" NPT	Alloy	4	1.3	0.6	
UHN1/2-3/4	05815	1/2 - 3/4" NPT	HSS	4	1.5	0.7	
UHN1-2	05820	1 - 2" NPT	HSS	4	1.3	0.6	
UHS1/2-3/4	05825	1/2 - 3/4" NPT	HSS for Stainless	4	1.5	0.7	
UHS1-2	05830	1 - 2" NPT	HSS for Stainless	4	1.3	0.6	
UHB1/2-3/4	05865	1/2 - 3/4" BSPT	HSS	4	1.4	0.6	
UHB1-2	05870	1 - 2" BSPT	HSS	4	1.3	0.6	

5301PD POWER DRIVE ON P. 52 THREADING MACHINES ON P. 53 THREADGUARD CUTTING OIL ON P. 56



UNIVERSAL DIE HEAD

FFATURES

- R811 die head holds any NPT or BSPT thread Reed Universal Dies.
- Works on machines with through head oiling capabilities.

R811 Universal Die Head uses universal dies from Reed, RIDGID®, Wheeler-Rex®, Berkley and some private brands. R811 fits Reed's 5301PD Power Drive and RIDGID® machine models 300, 535 and 1822. The R811 universal die head offers easy-to-adjust size selection with manual open/close operation, along with die lubrication slots. R811 does not include universal dies; order them separately.

Catalog No. Code		Capacity		Weight	
Catalog No.	Code	in-nom.	actual O.D. mm	lbs	kg
R811	05380	1/8 - 2	10.3 - 60.3	12.5	5.7

5301PD POWER DRIVE ON P. 52 THREADING MACHINES ON P. 53





ENCLOSED RATCHET THREADER SETS

FEATURES

- High quality dies and dropheads made on CNC machines.
- Dies are alloy steel; heads are malleable iron.
- Sets are the **lightest drophead sets** available, size for size.

For the Enclosed Ratchet Threader Sets, precise dies and dieheads are manufactured on CNC machines. Sets contain dropheads and handle in a compact, reinforced plastic carrying case. Dropheads are available from ¹/₄" to 2" NPT. Dropheads in these sets fit Reed's 601PD power drive. Dropheads up through 1 ¹/₄" are interchangeable with RIDGID® 11-R and R200, Super-Ego® 600, Virax® 1362, Rothenberger™ Super Cut hand ratchet threaders and Supertronic portable power threaders.

Catalog	Item Code			Weight		
No.	NPT	Inches	Included	lbs	kg	
DH82-5	05198	3/4 - 1 ¹ /4	3	10.9	5.0	
DH82-4	05200	¹ / ₂ - 1 ¹ / ₄	4	12.2	5.5	
DH82-3	05201	3/8 - 1 ¹ /4	5	13.4	6.1	
DH81-2	05202	¹ / ₄ - 1	5	12.7	5.8	
DH81-3	05203	³ /8 - 1	4	10.2	5.1	
DH81-4	05204	¹ / ₂ - 1	3	10.1	4.6	
DH84-4	05222	1/2 - 2	6	22.8	10.4	
DH84-5	05223	³ / ₄ - 2	5	21.5	9.8	
DH84-6	05224	1 - 2	4	20.0	9.1	
DH84-7	05225	1 ¹ / ₄ - 2	3	18.2	8.3	



ENCLOSED DROPHEADS

FEATURES

- Affordable, ready-to-use dropheads have the dies in-line every time making them quick to grab and use.
- Low-cost, disposable, compact, high-quality dies.

Enclosed Dropheads for NPT fit the Reed 601PD power drive and are interchangeable with RIDGID® 11-R and R200 (through 1 ¹/₄"), Super Ego® 600, Virax® 1362, Rothenberger™ Super Cut hand ratchet threaders and Supertronic portable power threaders. Separate replacement die segments are not available for these disposable, enclosed dropheads because of the low cost of a complete head. Use R11SC ratchet ring and handle with ¹/₄" - 1 ¹/₄" dropheads. R20SC ratchet ring and handle works with all R11 dropheads, including 1 ¹/₂" and 2", provided that the R20 ADAPTER is used with the smaller ¹/₄" - 1 ¹/₄" enclosed dropheads.

Catalog	Item	Description		ight
No.	Code	Description	lbs	kg
R11 1/4NPT	05210	1/4" NPT Drophead	1.2	0.5
R11 3/8NPT	05211	3/8" NPT Drophead	1.2	0.5
R11 1/2NPT	05212	¹ / ₂ " NPT Drophead	1.3	0.6
R11 3/4NPT	05213	3/4" NPT Drophead	1.4	0.6
R11 1NPT	05214	1" NPT Drophead	1.9	0.9
R11 1 1/4NPT	05215	1 ¹/₄" NPT Drophead	2.0	0.9
R15 1 1/2NPT	05226	1 ½" NPT Drophead	3.7	1.7
R20 2NPT	05227	2" NPT Drophead	3.4	1.5

ACCESSORIES

Catalog	Item	Description	We	ight		
No.	Code	Description	lbs	kg		
R11SC	05230	Ratchet Ring & Handle for R11 1/4" - 1 1/4" Dropheads	3.7	1.7		
R20SC	05231	Ratchet Ring & Handle for R11 1 1/2" - 2" Dropheads	5.4	2.5		
R20 ADAPTER	05234	Adapts R11 1/4" - 1 1/4" Dropheads to R20SC	0.6	0.3		
601PD POWER DRIVES ON P. 55						









ADJUSTABLE GUIDE THREADER SETS

FEATURES

• Economical and convenient because it's only necessary to have a die for each pipe size, not a die and a head.

The Reed adjustable guide system and solid block dies make these the most economical, most convenient and most versatile threader sets on the market. Because the adjustable guide system adjusts to different sizes of pipe, it is only necessary to have a die for each pipe size, not a die plus a head. Other threader sets which require a die and a head for each size take up considerably more room in the toolbox or truck. Further, with two pawls, handle swing is faster on the adjustable guide threader sets – half the time of one pawl competitive sets, and best for close quarter work. Adjustable Guide Threader Sets work well on coated pipe because the diehead can fit over the coating and then be tightened down into place. So, there is no need to peel back the coating before threading. This speeds up the job and permits maximum retention of the protective coating to extend pipe life. Adjustable Guide Threader Sets use Reed Block Dies for easy cutting and precise threading. Block dies may also be used as pipe thread chasers to clean-up the threads and remove debris.

SERIES SD81 USES OS (2" X 2") DIES

Catalog	Item	Range Inches	Dies Included	Weight		
No.	Code	3		lbs	kg	
SD81-4*	05105	1/2 - 1	3	6.8	3.1	

SERIES SD84 FULL RANGE 1/2" - 2" - USES 2S (4" X 4") DIES

SD84-4*	05151	1/2 - 2	6	29.1	13.2
SD84-5*	05149	3/4 - 2	5	26.1	11.9
SD84-6*	05147	1 - 2	4	23.2	10.6
SD84-7*	05145	1 ¹ / ₄ - 2	3	19.8	9.0
* FYCI IISIVE	'	•	•	'	'

*EXCLUSIV







The Reed block die is machined as a unit to ensure perfect threads and to eliminate the danger of inserting a chaser into the wrong slot.

BLOCK DIES

FEATURES

- Reed's block dies thread both carbon steel and stainless steel with **no die change required**.
- Produce the most precise thread of any die.
- Block dies are made from hardened and tempered tool steel for toughness and wearability.

Only Reed solid block dies have wide throats and extra-fine threads that actually pull the die onto the pipe, even if the burr is large. CNC-milled from solid tool steel, solid block dies are available in NPT threads. Chasers do not have to be individually set. Reed chasers are machined as a unit (not bolted in place) for perfect alignment. Lower cost and less weight are two more good reasons to use Reed solid block dies compared to systems requiring die changes. Use with Reed Threadguard Cutting Oil for better and faster threads and longer die life.

NPT - SOLID DIES FOR STEEL / STAINLESS STEEL

Catalog	Item	Size	Block	Stocks That		Wei	ight
No.	Code	3126	Size Inches	Dies Fit		lbs	kg
0SP1/8*	05400	1/8	2 X 2	S81, SD81, 81	71D	0.6	0.3
0SP1/4*	05402	1/4	2 X 2	S81, SD81, 81	71D	0.6	0.3
0SP3/8*	05404	3/8	2 X 2	S81, SD81, 81	71D	0.6	0.3
0SP1/2*	05406	1/2	2 X 2	S81, SD81, 81	71D	0.5	0.2
0SP3/4*	05408	3/4	2 X 2	S81, SD81, 81	71D	0.5	0.2
0SP1*	05410	1	2 X 2	S81, SD81, 81	71D	0.5	0.2
2SP1/2*	05524	1/2	4 X 4	S84, SD84, 84	-	3.0	1.4
2SP3/4*	05526	3/4	4 X 4	S84, SD84, 84	-	2.9	1.3
2SP1*	05528	1	4 X 4	S84, SD84, 84	-	3.4	1.5
2SP1 1/4*	05530	1 1/4	4 X 4	S84, SD84, 84	-	3.2	1.5
2SP1 1/2*	05532	1 1/2	4 X 4	S84, SD84, 84	-	3.0	1.4
2SP2*	05534	2	4 X 4	S84, SD84, 84	-	2.6	1.2

*EXCLUSIVE

THREADGUARD CUTTING OIL ON P. 56

VISES



Tripods Vises

Pipe Jacks

Chain Vises

Field Pipe Vise

Yoke Pipe Vises

Utility Workshop Vises

Mid-Line Vises

Combination Bench & Pipe Vise

Brass Vise Jaw Caps

Pipe Welding Vise

Designed for durability and stability, Reed's R450+ Tripod has a 6" pipe diameter capacity. Patented bowtie jaws provide extra value since they can be rotated before replacement.



VISES



TRIPOD VISES

FEATURES

- Patented, reversible double-sided bowtie jaws.
- Very sturdy due in part to the overlapping hinges on the lower tray and the adjustable tray clamp.

Reed Tripod Vises are among the strongest pipe vises available. They are manufactured with heavy gauge steel, overlapping hinges, and the best adjustable tray clamp, not a set screw, to keep the lower tray assembly and entire

portable workbench tight - even after many hours of use! The heavy-duty design permits use with pipe up to 6" diameter. Tripods fold into a compact shape, have a padded handle grip at the balance point, and boast the lightest weight for the easiest portability of all well-known tripods. **R470+** offers the same great features as Reed's **R450+**, but R470+ provides a 60 percent larger top tray and a 45° cranking handle. All Reed R450 and R470 series tripods offer double-sided, **patented** "bowtie jaws" for 15% extra value versus purchase of a second jaw set. Reverse the jaws for an extra face and save the cost of buving a replacement set as soon.

Exclusive double-faced jaws on the **R450P**, **R470P** and **R470PAL** offer one neoprene side for plastic pipe/soft metals and the other regular jaw for metal pipe. Neoprene jaws provide protection against damaging plastic pipe and soft metal pipe. Jaws are easily rotated from plastic pipe to metal pipe position to protect against damage and to maximize productivity.

R40+ yoke vise with 2 ½" pipe capacity is built on the same, sturdy tripod vise platform. Double-sided jaws allow for reversal before replacement.

	Catalog Item		Vise	Pipe C	Pipe Capacity		Folded Length		Weight	
	No.	Code	Style	in-nom.	actual O.D. mm	in	mm	lbs	kg	
	R450+	02306	Chain	1/8 - 6	10 - 178	44	1118	36.3	16.5	
	R470+	09402	Chain	¹ /8 - 6	10 - 178	44	1118	42.0	19.1	
	R450P	04457	Chain	¹ /8 - 6	10 - 178	44	1118	36.3	16.5	
	R450C*	04458	Chain	1/8 - 6	10 - 178	44	1118	37.4	17.0	
	R470P	04459	Chain	1/8 - 6	10 - 178	44	1118	42.0	19.1	
*	R450PAL*	04456	Chain	1/8 - 2	10 - 178 ic Pipe 10 - 51 Conduit	44	1118	27.4	12.5	
	R450FXPORT	02312	Chain	1/8 - 6	10 - 178	44	1118	36.3	16.5	
	R40+	02311	Yoke	1/8 - 2 1/2	10 - 75	51	1295	39.1	17.8	
4	R40EXPORT	02313	Yoke	1/8 - 2 1/2	10 - 75	51	1295	39.1	17.8	

* EXCLUSIVE

Ask for Reed/RIDGID® interchangeable parts list for RIDGID® 450 and 40.

CLEAN ROOM TRIPOD

The R450C Clean Room Tripod comes with reversible, stainless steel, bowtie jaws with regular jaw teeth on one side and rubber-coated jaws on the other side. The tripod has an anodized aluminum base for corrosion resistance, along with a clear polymer slip tube to inhibit marring the pipe. (The slip tube covers the chain, but is easily removed.) Chain lubricant is food grade, not petroleum based.





MORE ABOUT TRIPODS...

R450+: patented, double-sided, steel bowtie jaws (450J) for up to 6" metal pipe; chain vises are best for holding both standard and irregular shapes

R470+: patented, double-sided, steel bowtie jaws for up to 6" metal pipe; 60% larger top tray than R450+ and 45 degree crank handle

R450P & R470P: for plastic pipe up to 6"; one **patented**, neoprene jaw (450PJ) set for plastic/soft metal; one side of double-sided bowtie jaw for metal pipe

R450C: patented stainless steel jaws, with rubber on one side; anodized (not painted) aluminum base for corrosion protection; clear slip tube over chain; food grade lubricant; good for clean room use

R450PAL: easy carry at 27.4 lbs (12.5 kg) with aluminum legs for weight-critical field uses; up to 6" plastic pipe capacity; double-sided neoprene/steel jaws (450PJ)

R450EXPORT: unassembled R450+ designed for low cost international shipment

R40+: two-sided lower jaws for up to 2 1/2" metal pipe; best Tripod for high torque applications like hand or power drive threading

R40EXPORT: unassembled R40+ designed for low cost international shipment



PIPE JACKS

FEATURES

- 1" safety zone created by patented internal safety stop to protect against operator injuries.
- Three head options available.
- JFV folds for portability and storage.

Convenient adjusting screw and a hardened steel locking ring are two features that make these pipe jacks last for many years of use. Patented internal safety stop on the pipe jacks creates a 1" safety zone and prevents injuries to hands and fingers. JFV Folding Pipe Jack offers same great features plus legs fold for compact storage and easier portability. Roller head jack **JH2R** has extra wide bearing for great strength and tool life. Roller head jacks are preferred when circumstances call for the pipe to be turned for fabrication such as welding or roll grooving. Lower cost, v-head **JHV** is suitable for most ordinary pipe support needs. Adjusting screw gives proper working height. Outer surfaces are powder painted or zinc phosphate plated to resist corrosion. Ball transfer head JTA attaches to RIDGID® and Sumner® models while all Reed heads and bases interchange with Sumner® and Greenlee®.

	Catalog	Item		Heig	ght Adj.	Weight	Capacity	Pipe Ca	apacity	We	ight*
No.		Code	Description	in	mm	lbs	kg	in	mm	lbs	kg
	JHV	06350	V-Head High Jack	28 - 49	711-1245	2000	909	1/8 - 36	3 - 914	22.8	10.4
	JH2R	06352	Roller Head High Jack	28 - 49	711-1245	2000	909	1 1/4 - 24	32 - 610	25.0	11.4
	JFV	06370	Folding V-Head Pipe Jack	28 - 49	711-1245	2500	1135	1/8 - 24	3 - 610	25.0	11.4

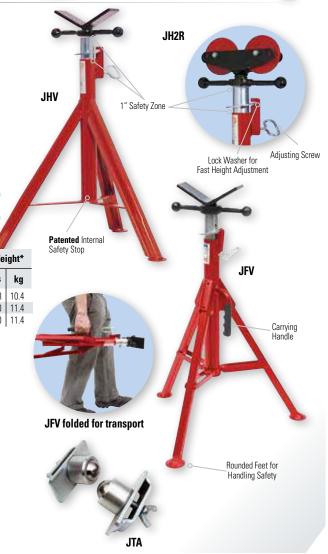
*6 or more pieces in any combination must ship by truck freight.

ALTERNATE HEADS

The 1,000 lb (454 kg) capacity ball transfer attachment (JTA) with replaceable ball casters bolts to either side of v-head models. Note that use of the JTA head decreases the overall weight capacity of the jack. V-HEAD and ROLLER HEAD options are interchangeable on any of the three pipe jacks Reed offers.

Catalog	Item	Description	Weight C	apacity	Pipe Ca	apacity	Wei	ight
No. Code		Description	lbs	kg	in	mm	lbs	kg
JTA	06351	Ball Transfer Head (pair)	1000	455	3/8 - 12	10 - 300	4.6	2.1
V-HEAD	96371	V-Head	2000 or Depends on		1/8 - 36	3 - 914	6.4	2.9
ROLLER HEAD	96372	Roller Head	2000 or Depends on		1/4 - 24	32 - 610	9.9	4.5









CHAIN VISES

FEATURES

- Three-sided jaws are standard on Reed chain vises, giving the user extra value.
- Truck or bench mount.

Chain Vises permit the holding of irregular shapes and provide an excellent cost-for-capacity value. Reed chain vises are the fastest to use: two turns to open or close. These chain vises are the strongest available and the hardened tool steel jaws are triple-faced. This permits two rotations before jaw replacement, providing extra value with three total jaw face sets.

Catalog	Item	Pipe Ca	pacity	Weight		
No. Code		in-nom.	actual O.D. mm	lbs	kg	
CV2	02510	1/8 - 2 1/2	10 - 75	9.3	4.2	
CV4	02520	1/8 - 4	10 - 114	14.6	6.6	
CV5	02530	1/8 - 5	10 - 141	15.5	7.0	
CV6	02540	1/4 - 6	14 - 168	28.4	12.9	
CV8	02550	1/2 - 8	21 - 219	46.3	21.0	
CV12*	02560	1 - 12	25 - 335	111.0	50.5	

*EXCLUSIVE SIZE



FIELD PIPE VISE

FEATURES

- Designed for heavy-duty, pre-trench or field work.
- Perfect for supporting work during cutting operations using Reed Hinged Cutters, Rotary™ Cutters and the Universal Pipe Cutter.

Field Pipe Vise holds pipe up to 20" (500 mm) pipe diameter. More pipe capacity than other vises and 2,000 lb (909 kg) vise capacity, yet weighs only 22 lbs (10 kg) without legs and backbone. Super choice for pre-trench work and above ground cuts. Excellent flexibility achieved in height and length of vise appropriate to application as customer may cut own pipe for legs and backbone. Alternatively, order **FPVBBLS** for user convenience.

Catalog	Item	Pipe C	apacity	We	eight
No.	Code	in-nom.	actual O.D. mm	lbs	kg
FPV20*	06027	2 - 20	50 - 500	22	10

LEGS & BACKBONE

Catalog	Item	Description	We	ight
No.	Code	Description	lbs	kg
FPVBBLS 96014		Legs (40" each) and Backbone (6 ft. long)	50.0	22.7

^{*}To create legs and backbone, use 1 1/2" nominal diameter Sch. 40 steel pipe.

YOKE PIPE VISES

FEATURES

- Best choice for all pipe work because there are **four points of contact** for the jaws to grip the pipe.
- Reed yoke vises are very solidly built, and provide the powerful grip required for demanding pipe fitting and threading operations.

Yoke Pipe Vises permit the strongest jaw-to-jaw gripping of pipe for high-torque applications like threading. Reed yoke vises are made of ductile or malleable iron and have hardened, high carbon steel jaws for toughness and long life. These yoke vises easily convert from right- to left-hand operation and back, making it simple to work around obstructions or to accommodate right- or left-hand user preference.

	Catalog	Item	Pipe Ca	pacity	Weight		
	No.	Code	in-nom.	actual O.D. mm	lbs	kg	
	R0	02420	1/8 - 2	10 - 60	6.7	3.0	
	R1	02430	1/8 - 2 1/2	10 - 75	9.8	4.5	
	R2	02440	1/8 - 3 1/2	10 - 102	16.3	7.4	
	R3	02450	1/8 - 4 1/2	10 - 127	25.0	11.4	
	64	02460	1/4 - 6	14 - 168	49.0	22.3	
•	65*	02470	1 - 8	32 - 219	80.0	36.4	
	66*	02480	1 ¹ / ₂ - 12	48 - 335	168.0	76.4	



*EXCLUSIVE



UTILITY WORKSHOP VISES

FEATURES

- Vise features a swivel base for flexibility.
- Good value, reliable model for the price.
- Rubber washers on the handle reduce finger pinching injuries.

Heavy-duty design strengthens this ideal utility workshop vise. Cast vises with pipe jaws, anvil and horn feature a swivel base with positive locking in addition to replaceable, hardened steel, serrated jaw facings for user convenience. **26B** is the strongest vise of the utility vise line; consider it for larger workloads. These quality vises are imported.

0.4.1		Throat	Throat Depth*		Width	Jaws Open ^c		Weig	jht**
Catalog No.	Item Code	in	mm	in	mm	in	mm	lbs	kg
24 1/2C	01522	2 1/2	64	4 1/2	115	4	102	18.0	8.2
25 1/2C	01532	3	76	5 ¹ / ₂	140	5	127	27.0	12.3
26 1/2C	01542	3 3/8	86	6 ¹ / ₂	165	6	152	41.0	18.6
26B	01545	4 3/16	120	6	150	6	152	60.0	27.3

^{*}See illustration

MID-LINE VISES

FEATURES

- Mid-level pricing for a well-made, durable vise.
- The vise screw and nut are enclosed to keep out dirt, and they are permanently lubricated.
- Rubber washers on the handle reduce finger pinching injuries.

Mid-line vises are of strength and price between the Combination Vise and Utility Vise. Design features a machined work surface. The main screw and nut are totally enclosed to keep out dirt and eliminate wear. Straight line pull through the bar and the body greatly reduces wear on main vise nut. Mid-line vises are imported and have replaceable, hardened steel jaw facings and replaceable pipe jaws which are serrated and heat-treated. The base swivels 360° and has two swivel base locking clamps with toothed engagement.

	Catalog	Item	Throat	Depth*	Jaw \	Width	Jaws	Open ^Ω	Pipe Capacity	Wei	ight
	No.	Code	in	mm	in	mm	in	mm	in-nom.	lbs	kg
	704**	01385	3.45	88	4	102	4.5	114	1/2 - 2	36.0	16.4
	705**	01387	3.75	95	5	127	5.5	140	1/4 - 2 1/2	47.0	21.4
	706**	01389	4.10	104	6	152	5.7	146	1/4 - 3 1/2	61.0	27.7
H	708**	01390	4.75	120.7	8	203	8.25	209.6	1/4 - 3 1/2	91.5	41.6



*See illustration

COMBINATION BENCH & PIPE VISE

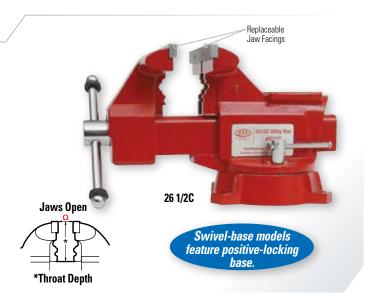
FEATURES

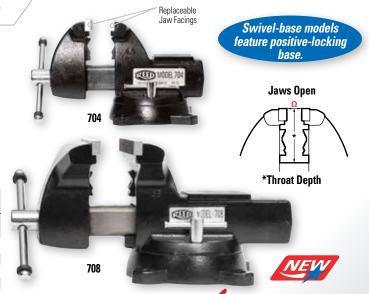
- Top-of-the line vise for maximum durability.
- Deepest throat of all Reed bench vises.

Designed to provide decades of service, these cast Combination Bench & Pipe Vises carry Reed's lifetime warranty. Steel pipe jaws made of heat-treated, hardened steel are double-sided to reverse jaws once before replacement. Jaw facings are replaceable, too. This yields long jaw life. Combination vises are designed with maximum throat depth for greater clamping action to hold large parts. Forged steel, geared clamp bolt on swivel base maintains positive lock to avoid slippage under heavy pressure.

Catalog No.	Item Code	Thr Dep			ıw dth		ws en ^Ω	Pipe Capacity	Wei	ight
NO.	Coue	in	mm	in	mm	in	mm	in-nom.	lbs	kg
2CA	01360	5 ³ / ₈	137	4 1/2	114	5	127	1/8 - 3 1/2	60.0	27.3



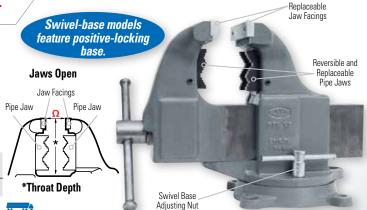




WHY REED?

Vises have enclosed screw assembly

for all-weather protection.





Only Reed has backed up its bench vises with a Lifetime Warranty for over 100+ years.



ΩSee illustration

^{**3} or more pieces in any combination must ship by truck freight.

ΩSee illustration

^{**3} or more pieces in any combination must ship by truck freight.





BRASS VISE JAW CAPS

FEATURES

• Universal jaw facings fit simply by bending back the "ears."

Protect fine work in vises with universal serrated jaw facings by using Brass Vise Jaw Caps. Convert any Reed vise jaw facing to a smooth surface with proper size brass caps. Caps available for 4"-6" jaw width. As universal caps, these also fit vises by Wilton®, among others.

Catalog	Item	Jaw V	Vidth	Weigl	nt
No.	Code	in	mm	lbs	kg
VC4	01570	4"	102	1.0	0.5
VC5	01580	5"	127	1.8	0.8
VC6	01590	6"	152	2.7	1.2



PIPE WELDING VISE

FEATURES

• Portable vise for welding projects.

Reed Pipe Welding Vise offers positive alignment for the most common pipe welding needs. Ductile iron **PWV461R** vise has machined surfaces that ensure correct meeting of straight pipe. Screws and chains allow easy, firm clamping.

Catalog	Item	Cap	acity	Lei	ıgth	We	ight
No.	Code	in-nom.	actual O.D. mm	in	mm	lbs	kg
PWV461R	02491	1/2 - 8	21 - 225	15	381	16.4	7.5

AROUND THE JOBSITE & AROUND THE WORLD

Serving the world of hard-working tradesmen and women from our Erie, Pennsylvania location since 1896, Reed Manufacturing is still family-owned and operated, producing quality pipe tools and vises. Sold worldwide exclusively through local distributors, Reed tools are the first choice of professionals everywhere.

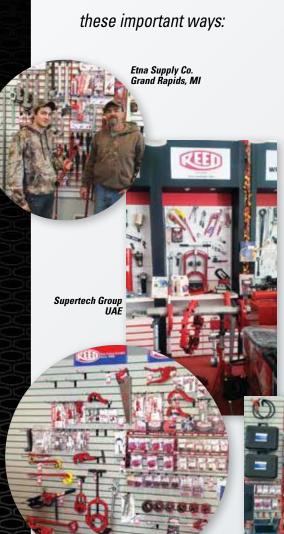




PIPE TOOLS & VISES **SINCE 1896**

DISTRIBUTION

Reed sells only through traditional distributors, and for very good reasons. Good distributors add value for users of Reed tools in



Jobsite Supply

San Diego, CA



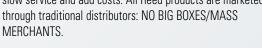
Northwest Supply Co., Northport, AL

Fort Worth **Bolt & Tool** Fort Worth, TX

LOCAL STOCK

Local distributors, both in the U.S. and worldwide, provide readily available stock for Reed tool users. Local distributors help to avoid costly delays when tools are needed immediately to get the job done right!

WHY REED? Reed ships over 95% of its orders complete within three working days, with same-day expediting if necessary; very low prepaid freight requirements, with no minimum orders, standard packs or drop ship penalties that slow service and add costs. All Reed products are marketed through traditional distributors: NO BIG BOXES/MASS



PRODUCT INFORMATION

Local distributors provide information and arrange demonstrations on both existing and new, quality tools.

WHY REED? Reed has developed new, problem-solving products each and every year for over 120 years.



RIDE Colombia Bogotá, Colombia

PROBLEM SOLVING

Local distributors provide problem-solving efforts like product recommendations, order expediting, and replacement part identification on Reed tools. Distributors also can arrange visits by factory representatives.

WHY REED? Reed factory and field service personnel are by far the most responsive in the industry to distributor and tool user requests. Reed people do not feel that a sale is successfully concluded unless the transaction is smooth and error-free, and the final customer is completely satisfied.



Dixie Construction Atlanta, GA

NEXT Supply Mississauga, ON





WRENCHES

SECTION

Pipe Wrenches

Aluminum Pipe Wrenches

Chain Tongs

Chain Wrenches

Strap Wrenches VEW

Adjustable Wrenches

Comfort Grip - Adjustable Wrenches

Torque Wrenches for Cast Iron Soil Pipe

Thru-Bolt™ Ratchet Wrenches & Sockets

Thru-Bolt™ Larger Ratchet Wrench & Sockets

Square Drive Ratchet Wrenches

Extended Sockets NEW

Thru-Bolt™ Ratchet Wrenches

Basin Wrench

One Hand Meter Wrenches

Comfort Grip - One Hand Meter Wrench

Operator's Wrench

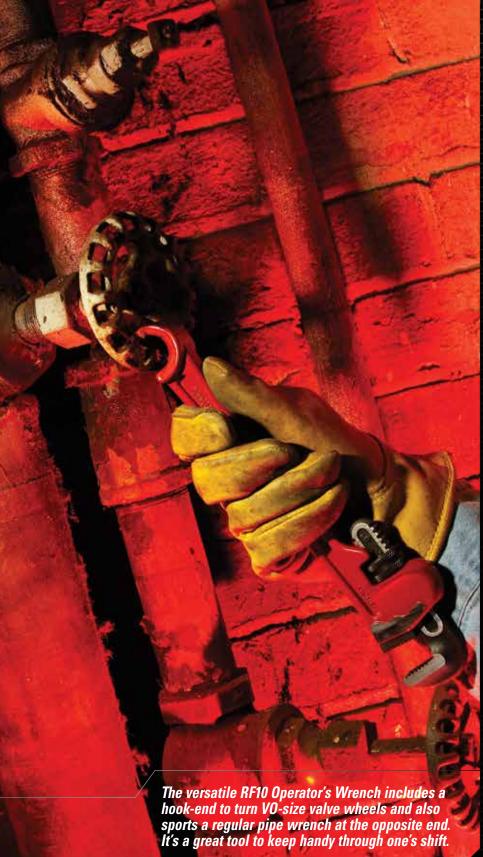
Valve Packing Wrenches

Valve Wheel Wrenches

Smooth Jaw Wrenches

Hydrant Wrenches

Ratcheting Hydrant Wrench







PIPE WRENCHES HEAVY-DUTY

FEATURES

- Designed to withstand the heaviest demands.
- Solid steel pin in the heel jaw strengthens Reed's wrenches.

Reed Pipe Wrenches are the most popular pipe wrench style. High-tensile ductile iron handle and hardened, forged alloy steel parts are designed to withstand the heaviest demands. Offset pipe wrenches have similar construction and provide longer swing and better access to hard-to-reach places.

STRAIGHT

Catalog	Item	Pipe C	apacity	Le	ngth	We	ight
No.	Code	in-nom.	actual O.D. mm	in	mm	lbs	kg
RW8	02120	1/8 - 1	10 - 35	8	203	1.0	0.4
RW10	02130	1/8 - 1 1/2	10 - 49	10	254	1.9	0.8
RW12	02140	1/8 - 2	10 - 61	12	305	2.9	1.3
RW14*	02150	1/4 - 2	14 - 61	14	356	3.6	1.6
RW18	02160	1/4 - 2 1/2	14 - 77	18	457	6.1	2.8
RW24	02170	1/4 - 3	14 - 90	24	610	9.6	4.4
RW36	02180	1/4 - 5	14 - 141	36	914	15.6	7.1
RW48	02190	1 1/2 - 6	48 - 167	48	1219	32.7	14.9

45° OFFSET

RW010	02220	1/8 - 1 1/2	10 - 49	10	254	1.7	0.8
RW014	02230	1/4 - 2	14 - 61	14	356	3.5	1.6

^{*}AWWA Approved for Tapping Contest.



Reed pipe wrench parts are interchangeable with most major, heavy-duty U.S. brands (including RIDGID®) of straight, 45° offset and end wrenches from 18" - 48". Parts available include hook jaw, heel jaw and pin, coil and flat spring, and nut.

60" PIPE WRENCH PARTS

FEATURES

- Alloy steel replacement parts meet the most demanding applications.
- Direct replacement parts for the RIDGID® 60" iron pipe wrench.
- · Heel jaw fits both hook and handle.
- Forged alloy steel hook jaws are hardened and tempered for toughness and wearability.

Catalog	Item	Description	Replaces	We	ight
No.	Code	Description	RIDGIĎ® Part No.	lbs	kg
RW60B	92169	Hook Jaw Assembly	31770	12.5	5.7
RW60C	92179	Heel Jaw & Pin	31775	1.2	0.5

RW60C

ALUMINUM PIPE WRENCHES HEAVY-DUTY

FEATURES

- · Light and strong.
- **Titanium-aluminum** alloy handle is heat-treated for maximum strength.
- Offset wrenches provide longer swing and better access to hard-to-reach places.

Reed aluminum pipe wrenches offer tighter tolerances for a snugger wrench, "beefier" housing for a stronger wrench, and textured paint for a better grip. Offset aluminum wrenches have similar construction to RW series wrenches with forged, alloy steel hook jaw and heel jaw, along with longer swing for hard-to-reach places.

STRAIGHT

Catalog	Item	Pipe (Capacity	Lei	ngth	We	ight
No.	Code	in-nom.	actual O.D. mm	in	mm	lbs	kg
ARW10	02093	1/8 - 1 1/2	10 - 49	10	254	1.1	0.5
ARW14	02095	1/4 - 2	14 - 61	14	356	2.1	1.0
ARW18	02097	1/4 - 2 1/2	14 - 77	18	457	3.5	1.6
ARW24	02099	1/4 - 3	14 - 90	24	610	5.6	2.6
ARW36	02101	1/4 - 5	14 - 141	36	914	10.9	5.0
ΔR\N/48	02102	1 1/2 - 6	48 - 167	48	1200	18.5	8.4

90° OFFSET

ARW014	02202	1/4 - 2	14 - 61	14	350	1.9	0.9
ARW018	02204	1/4 - 2 1/2	14 - 77	18	450	3.2	1.5

Reed aluminum pipe wrench parts are interchangeable with most major U.S. brands (including RIDGID®) of straight, 90° offset and end wrenches from 18" - 48". Parts available include hook jaw, heel jaw and pin, coil and flat spring, and nut.

STRAIGHT





CHAIN TONGS HEAVY-DUTY

FEATURES

• Long-lasting chain tongs for all types of pipe fitting jobs from oil field to general work.

Durable Chain Tongs consist of solid, full-length handles of forged steel and strong, flat link chains. Hardened steel jaws are replaceable and interchangeable with major brands, including RIDGID®. As with Reed and other brands, single- and double-end chain tongs require different chains, jaws and bolts.

DOUBLE-END

Catalog	Item	Pipe (Capacity	Le	ngth	Chain	Length	Breaking	We	eight
No.	Code	in-nom.	actual	in	mm	in	mm	Strain	lbs	ka
			O.D. mm					lbs		9
R231	06331	3/4 - 4	27 - 114	37	940	23	572	17,600	19	8.6
R233	06333	1 - 6	33 - 168	44	1118	32	813	20,000	29	13.2
R235	06335	1 ¹ / ₂ - 8	48 - 219	51	1283	41	1029	22,000	34	15.5
R237	06337	2 - 12	60 - 324	65	1638	56	1410	31,000	59	26.8

SINGLE-END

R2	5 06315	4 - 18	114 - 457	88	2235	75	1892	56.000	149	67.7
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CHAIN WRENCHES HEAVY-DUTY

FEATURES

- Useful for all types of pipe fitting, from waterworks to industrial to oil and gas.
- Chain wrenches provide safe, reliable and high torque.
- Reed offers **more sizes** than any competitor with chain wrenches to fit from ¹/₈" all the way up to 18" diameters.

Use a chain wrench to turn any shape in close quarters. Dual reversible (and therefore more economical) jaws permit ratchet action in either direction without removing the chain wrench from the pipe. Reed's unique in-line handle and jaw design allows the user to rest the wrench on the pipe while placing the chain in the chain slots.

Catalog	Item	Pipe C	apacity	Handl	e Length	Max	. O.D.	Chain Tensile	Weight	
No.	Code	in-nom.	actual O.D. mm	in	mm	in	mm	Strength lbs	lbs	kg
WA14	02040	1/8 - 2	10 - 60	14	362	4.6	117	5,500	3.2	1.5
WA18	02050	1/4 - 2 1/2	14 - 75	18	445	5	127	9,150	6.0	2.7
WA24	02060	1/4 - 3	14 - 90	24	610	5.8	147	9,150	8.4	3.8
WA36	02070	1/2 - 4 1/2	21 - 127	33	832	7.1	180	14,350	16.4	7.5
WA48*	02080	1 - 6	33 - 168	44	1118	8.5	216	20,500	29.4	13.4
WA60*	02090	1 1/2 - 8	48 - 225	46	1175	11	279	23,700	47.0	21.4
WA72*	02092	2 1/2 - 12	73 - 324	46	1175	13	330	29,150	80.0	36.4
WA84*	02094	2 1/2 - 18	73 - 457	46	1175	18	457	29,150	90.0	40.9

*EXCLUSIVE SIZE

SW12A30

NEW Strap Wrenches on

P. 7a.

SW24A

STRAP WRENCHES

FFATURES

- **Gripping power** without scratching or deforming plastic or polished metal pipe.
- Ductile iron handle and **extremely strong polyester strap** yield a durable wrench.

Use strap wrenches on plastic pipe, filters, or any slick or smooth surface. Strap wrenches work well on irregular shapes, too. Reed's extra-strong, coated-polyester strap provides slip resistance and durability along with protecting plastic or polished metal pipe from scratches or deformities. **SW12A30**, **SW18A48** and **SW24A72** have extra-long straps for increased leverage on large diameters.

	Catalog	Item	Pipe Capacity		Tube Capacity		Handle Length		Weight	
	No.	Code	in-nom.	actual O.D. mm	actual O.D. in	actual O.D. mm	in	mm	lbs	kg
	SW12A	02248	1/8 - 2	10 - 63	3 1/2	90	12	305	1.6	0.7
	SW12A30	02247	1/8 - 5	10 - 127	7 1/2	190	12	305	1.7	0.8
	SW18A	02249	1 - 5	33 - 127	6	150	18	458	2.6	1.2
	SW24A	02250	2 - 12	60 - 324	14	350	24	610	5.1	2.3
	SW18A48	02255	1 - 12	33 - 305	12	300	18	458	2.9	1.3
۲	SW24A72	02236	2 - 18	60 - 457	20	508	24	610	5.1	2.3



SW18A



SW12A



WRENCHES

ADJUSTABLE WRENCHES

FEATURES

- Triple-coated nickel-chrome exterior finish to resist rust.
- Precision-ground jaw slides make for the **smoothest action**.

With hardened and tempered, forged alloy steel handles, phosphorous bronze springs and a triple-coated nickel-chrome exterior finish, Reed Adjustable Wrenches are constructed of the finest materials available. Precise, parallel jaw surfaces ensure good grip of nuts. 22° 30' angle allows for closest quarter work on hex nuts. Slip-resistant handle, lower cost, blackened adjustable wrenches of the same construction are also available.

CHROME

Catalog	Item	Сар	Le	ngth	Weight		
No.	Code	in-nom.	actual O.D. mm	in	mm	lbs	kg
CW4	02199	7/16	13	4	114	0.1	0.05
CW6	02201	3/4	20	6	152	0.3	0.1
CW8	02203	7/8	25	8	203	0.5	0.2
CW10	02205	1 ¹ / ₈	30	10	254	0.8	0.4
CW12*	02207	1 5/16	35	12	305	1.4	0.6
CW15	02209	1 11/16	40	15	381	2.7	1.2
CW18	02211	2 1/16	50	18	457	4.7	2.1
CW24	02218	2 1/2	63	24	610	7.9	3.6
		D/	AOVENED				

BLACKENED

CWB6	02212	3/4	20	6	152	0.3	0.1
CWB8	02213	7/8	25	8	203	0.5	0.2
CWB10	02214	1 ¹ / ₈	30	10	254	0.8	0.4
CWB12	02215	1 ⁵ / ₁₆	35	12	305	1.4	0.6
CWB15	02216	1 11/16	40	15	381	2.7	1.2
CWB18	02217	2 1/16	50	18	457	4.7	2.1

^{*}AWWA Approved for Tapping Contest.



COMFORT GRIP - ADJUSTABLE WRENCHES

FEATURES

- Same precision as Reed's adjustable wrenches with an added grip for more secure handhold.
- To increase ergonomics, Reed comfort grips are thicker and harder than most.

Use the best adjustable wrenches in new ways: a plastic dip coating gives ergonomic advantages of greater comfort and less hand fatigue. The plastic grip is also stickier than the steel handle, which combines with the larger diameter to make these wrenches easier to grip while working. Parallel jaw surfaces ensure good grip of nut. 22° 30' angle allows for closest quarter work on hex nuts.

Catalog No.	Item	Ca _l	Lei	ıgth	Weight		
Galaiby IND.	Code	in-nom.	actual O.D. mm	in	mm	lbs	kg
CW6GRIP	02906	3/4	20	6	152	0.3	0.1
CW8GRIP	02908	7/8	25	8	203	0.5	0.2
CW10GRIP	02910	1 ¹ / ₈	30	10	254	1.0	0.5
CW12GRIP	02912	1 5/16	35	12	305	1.5	0.7

NOTE: These are comfort grips only, they are not made for electrical insulation.



TORQUE WRENCHES FOR CAST IRON SOIL PIPE

- Ratcheting action is fast and maximum torque is preset.
- Guaranteed accurate to ±10%.

Torque Wrenches for Cast Iron Soil Pipe are engineered to provide recommended torque on No-Hub® soil pipe connections/fitting clamps. Torque wrenches can also loosen clamp screws and are designed for hand comfort. Ratcheting action is fast and maximum torque is preset. It releases with a click when reached for secure, leak free joints.

Catalog	Item	Hex	Tor	que	Len	igth	We	ight
No.	Code	Size	inch pounds	Newton meter	in	mm	lbs	kg
TW516	02298	5/16"	60	6.8	6	152	0.9	0.4
TW38	02300	3/8"	80	9.0	5.8	148	0.9	0.4

SOIL PIPE CUTTERS ON P. 14





WRENCHES



THRU-BOLT™ RATCHET WRENCHES & SOCKETS - STANDARD⁄INCH SIZES

FEATURES

• Reed offers individual sockets, handles and complete sets.

Reed Thru-Bolt™ Ratchet Wrenches work faster than pipe wrenches or adjustable wrenches for tightening or loosening nuts on long, threaded bolts of service saddles, repair clamps, flanges, mechanical couplings, etc. Individual ratchet wrench handles are available, made with traditional malleable iron or lower cost steel stampings. Individual sockets made of strong, cast ductile iron are available, as well as whole sets, and fit all ratchet wrench handles listed mid-page.

DUAL SOCKET RATCHET WRENCHES ON P. 74 LARGER RATCHET WRENCH & SOCKETS ON P. 73

THRU-BOLT™ UTILITY SETS*

Catalog Item Handle Sockets		Contrate	Wei	ight	
No.	Code	напоте	Sockets	lbs	kg
L511	02284	L500	$^{7}/_{8}$ ", $^{15}/_{16}$ ", 1 $^{1}/_{8}$ ", 1 $^{1}/_{4}$ " and corp.	6.8	3.1
L514	02286	L564	³ /4" , ⁷ /8" , ¹⁵ /16" , 1 ¹ /16" , 1 ¹ /8" , 1 ¹ /4" with adjustable angle handle	9.5	4.3
L515	02285	L500	$^{3}/_{4}$ ", $^{7}/_{8}$ ", $^{15}/_{16}$ ", 1 $^{1}/_{16}$ ", 1 $^{1}/_{8}$ ", 1 $^{1}/_{4}$ " and corp.	8.9	4.0

^{*}Sets include steel storage case

INDIVIDUAL HEX SOCKETS-INCHES

Catalog No.	L10	L12	L14	L15	L16	L17	L18	L20	L25
Item Code	02264	02265	02266	02267	02268	02269	02270	02271	02272
Hex Size	5/8" *	3/4"	7/8"	15/16"	1"	1 1/16"	1 ¹/8"	1 1/4"	Corp.

^{*}MegaLug® coupling bolts









The Reed Thru-Bolt™ ratchet handles and sockets substantially reduce the time required to tighten or remove nuts so assembly time and cost are cut considerably.

RATCHET WRENCH HANDLES (FOR BOTH STANDARD & METRIC)

FEATURES

- Choose from malleable iron cast handles or lower cost, steel stamped handles.
- "Quick release" socket retention permit fast socket changes.
- L564 features an adjustable handle for hard-to-reach spots.

Catalog	Item		Туре			We	ight
No.	No. Code Han		Socket Retention	in	mm	lbs	kg
L50	02258	Cast	Retaining Ring	11	280	1.5	0.7
L51	02259	Cast	Retaining Ring	13	330	1.7	0.8
L500	02260	Cast	Quick Release	13	330	1.7	0.8
L150	02261	Stamped	Retaining Ring	11	280	1.4	0.6
L151	02262	Stamped	Retaining Ring	13	330	1.7	0.8
L564	02263	Cast Adjustable	Quick Release	16	420	3.5	1.6

THRU-BOLT™ RATCHET WRENCHES & SOCKETS - METRIC SIZES

FEATURES

• Individual metric sockets, handles and complete sets are available.

Reed Thru-Bolt™ Ratchet Wrenches work faster than pipe wrenches or adjustable wrenches for tightening or loosening nuts on long, threaded bolts of service saddles, repair clamps, flanges, mechanical couplings, etc. Individual ratchet wrench handles are available, made with traditional malleable iron or lower cost steel stampings. In addition to whole sets, individual sockets made of strong, cast ductile iron are available and the sockets fit all Ratchet Wrench Handles listed mid-page.

THRU-BOLT™ METRIC UTILITY SETS*

Catalog	Item	Handle	Sockets	Weight		
No.	Code	панине	Suckers	lbs	kg	
L511M	02243	L500	22 mm, 24 mm, 27 mm, 30 mm, 32 mm	6.8	3.1	
L514M	02245	L564	19 mm, 22 mm, 24 mm, 27 mm, 30 mm, 32 mm	9.5	4.3	
			with adjustable angle handle			
L515M	02246	L500	17 mm, 19 mm, 22 mm, 24 mm, 27 mm, 30 mm, 32 mm	8.9	4.0	

^{*}Sets include steel storage case

INDIVIDUAL HEX SOCKETS-METRIC

Catalog No.	M17	M19	M22	M24	M27	M30	M32
Item Code	02274	02275	02276	02277	02278	02279	02280
Hex Size	17 mm	19 mm	22 mm	24 mm	27 mm	30 mm	32 mm







SINCE 1896

THRU-BOLT™ LARGER RATCHET WRENCH & SOCKETS

FEATURES

- Sizes from 1 $^{7}/_{16}$ " up to 1 $^{5}/_{8}$ ".
- L152 ratchet wrench handles the largest sockets.

For larger hardware found on 30" - 36" diameter pipe, the **L152** is the Thru-Bolt™ ratchet wrench suited to the job. **L26** fits mechanical joints with 1.5/8" hex bolts. **L23** and **L24** sockets fit bolts used on repair clamps, tapping sleeves and other bolt-on pipe apparatus for 30" - 36" diameter pipe.

HANDLE

Catalog	Item		Handle	Length	Weight		
No.	Code	Handle	Socket Retention	in	mm	lbs	kg
L152	02670	Stamped	Retaining Ring	17	432	2.5	1.1

INDIVIDUAL HEX SOCKETS-INCHES

Catalog			Wei	ght
No.	Code	HEX BOIL 0120	lbs	kg
L23	02680	1 7/16"	1.0	0.4
L24	02682	1 ¹/2"	1.1	0.5
L26	02684	1 ⁵ /8"	1.1	0.5

SOUARE DRIVE RATCHET WRENCHES

FEATURES

- Made to fit only one size of square part/bolt.
- Ratchet wrench reverses by use of the directional pawl or lever.

Square drive (female) ratchet wrenches are great for ratcheting line-up clamps for welding steel pipe and for other process piping needs. The ratchet and reverse features speed up jobs. Both heavy-duty cast handles and value stamped handles available.

HEAVY-DUTY LINE

Catalog	Item Code	Туре	Handle I	Length	Weight					
No.		Handle	Square Size	in	mm	lbs	kg			
L16-7/8	02292	Cast	7/8"	16.4	420	4.3	2.0			
L16-1	02291	Cast	1"	16.4	420	4.4	2.0			
RWR13/16	40383	Cast	13/16"	19.5	495	5.2	2.4			
VALUE LINE										
L104-7/8	02671	Stamped	7/8"	16.4	420	2.5	2.0			

420 Stamped

EXTENDED SOCKETS

FEATURES

L104-1

02672

- Extended length (6" and 6 ½") impact grade sockets.
- Kits include a range of sockets in a heavy-duty case.

For hard-to-reach deep well bolts, Reed offers Extended Sockets that are made of tool steel and are impact grade. Use extended sockets to tighten hex nuts on repair clamps, mechanical joint fittings and saddles. Drive them with a $^{1}/_{2}$ " square drive power impact wrench or hand tighten. Zinc and black chromate finish on sockets provides corrosion-resistance.

	0			· ·		
	Catalog	Item	Hex Size	Length	We	ight
	No.	Code	nex size	Lengui	lbs	kg
	EDS12	02622	3/4"	6 ¹ /2"	1.5	0.7
	EDS14	02624	7/8"	6 ¹ / ₂ "	1.6	0.7
*	EDS15	02625	¹⁵ / ₁₆ "	6 ¹ / ₂ "	1.6	0.7
	EDS17	02626	1 ¹ / ₁₆ "	6"	1.5	0.7
	EDS18	02628	1 ¹ /8"	6"	1.5	0.7
	EDS20	02630	1 1/4"	6"	1.5	0.7
	Catalog	Item	Dogg	ription	We	ight
	No.	Code	Desci	прион	lbs	kg
	EDSK5	02640	Kit with 3/4", 7/8", 1	¹ / ₁₆ ", 1 ¹ / ₈ " & 1 ¹ / ₄ "	7.8	3.5
			extended sockets in	a hard plastic case		
*	EDSK6	02645	Kit with 3/4", 7/8", 15/16" extended sockets in		9.7	4.4



ACCESSORY

Catalog	Item	Description	Overall	Lengt	Handle	e Length	Weight	
No.	Code	Description	in	mm	in	mm	lbs	kg
SCFR	40208	1/2" Male Square Drive Ratchet Wrench	15	381	13	330	1.9	0.9







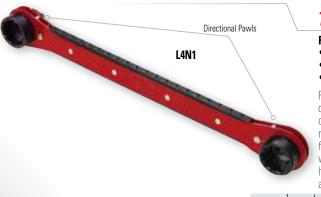
Handle Length | Weight

1**bs kg** 2.5 1.1

mm

432





THRU-BOLT™ 4-IN-1 RATCHET WRENCH

FEATURES

- Carry one wrench for all your jobs.
- Sockets are designed to stay on the handle, meaning no loose sockets.
- Rugged yet smooth grip handle construction.

Reed's L4N1 Thru-Bolt™ ratchet wrench features four sockets on one wrench in a popular dog bone configuration. The sockets stay on the handle, meaning no loose sockets. L4N1 offers rugged construction of its smooth grip handle with a forward/reverse pawl. Use just one tool to work on mechanical joints and restraints, repair clamps, service saddles, gas/water couplings, flange bolts, friction clamps, hydrant break flanges and some bonnet bolts. Additionally, tightening nuts on long bolts or all-thread rod is never a problem with Reed's Thru-Bolt™ sockets which work by letting the bolt pass completely through the socket and arm head so nuts can be worked on any threaded length. Thru-bolt sockets replace the need for separate regular and deep sockets. The L4N1 wrench is made in USA.

Application

Mechanical joints and restraints, repair clamps, service saddles

Gas and water industry couplings, repair clamps, service saddles, flange bolts

1 1/16" & 15/16" Flange bolts, friction clamps, hydrant break flange and some bonnet bolts

	Catalog No.	Item Code
	L4N1	02690
		\
Y	RA	\
L2017	ALÚE	
	2	
LHM2275 LDSSET		
METRIG SIZES!		
WHY REED?		
One wrench with two sockets means no lost sockets.		
	-	
86.		

THRU-BOLT™ DUAL SOCKET RATCHET WRENCHES HIEAWY-DUTTY

FATURES

Sockets

1 1/4" & 1 1/16"

1/8" & 1 1/16"

- · Combines two popular socket sizes into one tool.
- Rugged construction of handle and ratchet mechanism.
- Thru-bolt[™] design works on nuts on any threaded length.

Dual Socket Ratchet Wrenches fit the most popular water works fasteners for mechanical joints, flange bolts, repair clamps, service saddles and sleeves. Each wrench also offers a handy switch on the head for safe action reversal. Ratchet wrenches are faster to use than pipe wrenches or adjustable wrenches. Thru-bolt sockets work by letting the bolt pass completely through the socket and arm head. Thru-bolt sockets replace the need for separate deep sockets. **LDSSET** features three popular dual socket ratchet wrenches in a convenient storage case. **LHM2275** has red sockets to identify this tool as suitable for Hymax™ reducer couplings. **L2017ERG** features an ergonomic handle grip.

Catalog			Auulinesinu	Handle	Length	Weight	
No.	Code	Suckets	Application	in	mm	lbs	kg
LDSSET	02222	LHM2275, L2017 & L1815	see individual wrenches	-	-	9.0	4.1
LHM2275	02225	³ / ₄ " & ⁷ / ₈ " 19 mm + 22 mm	Hymax™ Reducer Couplings	13	330	2.2	1.0
L2017	02251	1 1/4" & 1 1/16"	Mechanical Joints & Restraints, Repair Clamps Service Saddles	13	330	2.4	1.1
L1817	02252	1 1/8" & 1 1/16"	Gas & Water Industry Couplings, Repair Clamps, Service Saddles, Flange Bolts	13	330	2.4	1.1
L1815	02253	1 1/8" & 15/16"	Flange Bolts, Friction Clamps, Hydrant Break Flange & Some Bonnet Bolts	13	330	2.3	1.0
L2017ERG	02665	1 1/4" & 1 1/16"	Mechanical Joints & Restraints, Repair Clamps, Service Saddles	13	330	2.6	1.2



FATURES

- Economical wrenches combine two popular socket sizes into one tool.
- Colored-coded handles for quick recognition.

Reed's value line of Dual Socket Ratchet Wrenches fit the most popular water works fasteners for mechanical joints, flange bolts, repair clamps, service saddles and sleeves. Each wrench also offers a handy switch on the head for safe action reversal. Ratchet wrenches are faster to use than pipe wrenches or adjustable wrenches. Thru-bolt sockets work by letting the bolt pass completely through the socket and arm head so nuts can be worked on any threaded length. Thru-bolt sockets replace the need for separate deep sockets.

Catalog	Item			Handle	Length	Weight	
No.	Code	Suckets	Application	in	mm	lbs	kg
LVDSSET	02930	LV1815, LV2017 & LVHM2275	Kit contains one of each: LV1815, LV2017 & LVHM2275	-	-	8.9	4.0
LV2017	02950	1 1/4" & 1 1/16"	Mechanical joints and restraints, repair clamps, service saddles - BLUE handle	13	330	2.4	1.1
LV1815	02952	1 1/8" & 15/16"	Flange bolts, friction clamps, hydrant break flange and some bonnet bolts - GREEN handle	13	330	2.5	1.1
LVHM2275	02954	³ / ₄ " & ⁷ / ₈ " and 19 mm & 22 mm	Hymax™ Reducer Couplings - YELLOW handle	13	330	2.3	1.0



L2017ERG





FEATURES

- Reversible, adjustable head with easy-to-use wing nut for positioning.
- Two socket sizes back-to-back give double use to the wrench.
- Head pivots and locks in 30 degree intervals.
- Adjustable head allows easy access to MJ bolts on the bottom of the pipe.

With its reversible, adjustable head, **L2N1ADJ** lets workers access nuts in tight quarters. The two sockets grip and hold for pipeline and construction work. Flip the socket head to use either socket opening without interference. The stamped steel handle is 17" long and has an ergonomic design. Ratchet engagement is designed for smooth operation and quick reversal movements. A robust, double pawl secures the tool in forward or reverse. Torque rating is 200 foot pounds.

Catalog No.	Item Code	Sockets	Application		Sockets Application		Handle Length		ight
140.	Couc				mm	lbs	kg		
L2N1ADJ	02695	1 ¼" & 1 ⅓6"	Mechanical joints and restraints, repair clamps, service saddles	17	432	2.3	1.1		



BASIN WRENCH

FEATURES

- Forged jaws are spring-loaded for one-hand ratcheting.
- Telescopes for extra reach.

Basin Wrenches are designed for use under sinks and in other tight quarters. They feature long-lasting, hardened, forged jaws which are spring-loaded for one-hand ratcheting. Heads move to hold up to 90° angle. For easier reach, popular **BW125** basin wrench telescopes from 10" - 17". This quality tool is imported.

Catalog	Item	Capac	ity	Le	Weight		
No.	Code	in-nom.	actual O.D. mm	in	mm	lbs	kg
BW125	11601	3/8 - 1 1/4	10 - 30	10 - 17	250 - 425	1.8	0.8



ONE HAND METER WRENCHES

FEATURES

- The original and still the best for working in tight places.
- Use one hand to place and seat the wrench on meter nuts.
- Spring-loaded jaws quickly grip many shapes and hold the work securely.

One Hand Wrenches are a Reed invention and feature a strong, forged steel, one-piece handle. Jaws grip any shape: meter nuts, round pipe or parts of fittings, without adjustment. One Hand Wrenches work like a pipe wrench and provide better grip than pliers due to the spring-loaded jaws. Securely and immediately tighten and loosen without removing wrench from pipe. Saves time loosening nut due to ratchet action jaws, unlike a pipe wrench which cannot ratchet on a hex or octagon fitting.

Catalog	Item	Capacity	apacity-Fittings Pipe Capacity		Len	gth	Weight		
No.	Code	in	mm	in- nom.	actual O.D. mm	in	mm	lbs	kg
MW 3/4*	02289	1/8 - 3/4	17 - 33	³ / ₈ - 1	17 - 33	11	267	1.2	0.5
MW1 1/4*	02281	3/8 - 1 1/4	27 - 48	3/4 - 1 1/2	27 - 48	16	394	3.1	1.4
* EVCLUENT	E CITEC								

EXCLUSIVE SIZES

COMFORT GRIP – ONE HAND METER WRENCH

FEATURES

• Special hand grip provides ergonomic advantages of comfort and less hand fatigue.

Comfort Grip model has the same great attributes as the One Hand Meter Wrenches, but with a comfort hand grip for ergonomic advantage. Reed One Hand Meter Wrenches (with or without a comfort grip) are the best for working in tight places, including meter pits.

Catalog	Item	Capacit	y-Fittings	Pipe C	apacity	Len	gth	Wei	ight
Catalog No.	Code	in	mm	in- nom.	actual O.D. mm	in	mm	lbs	kg
MW1 1/4GRIP*	ı	³ / ₈ - 1 ¹ / ₄	27 - 48	³ / ₄ - 1 ¹ / ₂	27 - 48	16	394	3.3	1.5

NOTE: These are comfort grips only. These grips are not made for electrical insulation.









OPERATOR'S WRENCH

FEATURES

- Two tools in one; serves as a pipe wrench and a valve wheel wrench.
- Lightest operator's wrench available carry it all day long.
- Smooth valve wheel wrench openings protect hands from sharp burrs.

Double-ended **RF10** Operator's Wrench has forged alloy steel pipe wrench jaws on one end and a 0 size valve wheel wrench hook on the opposite end. Cast alloy steel RF10 is designed for gripping pipe, test plugs or bull plugs. Hook end assists in opening and closing valves while length of operator's wrench provides for needed leverage. The hook end fits hand valve wheels (up to 5/8" rims) without gouging the wheel. OSHA inspectors can assess penalties for using a pipe wrench on a valve wheel rim as wrench teeth can leave sharp burrs on the wheel rim, which result in hand injuries. Use of the RF10 operator's wrench prevents these problems. Handle is painted with chemical-resistant powder coating.

Catalog	Item Code	Pipe C	apacity	Len	gth	Weight	
No.		in-nom.	actual O.D. mm	in	mm	lbs	kg
RF10	02121	1/8 - 1	10 - 33	10	254	1.2	0.5



VALVE PACKING WRENCHES

FFATURE:

- Adjustable wrench end for hex/packing nuts with the other end for O-style valve wheels.
- Combines two tools needed for regular maintenance and valve operation.

Valve Packing Wrenches are combination tools that help maintain valves without stripping the nuts or gouging the wheel rims. One end is an adjustable wrench while the other end provides leverage to turn valve wheels with up to 5/8" thick rims. They fit 0 size valve wheels. The adjustable wrench end is great for hex nuts including packing nuts on valve stems. Slides and jaws are precisely machined. Valve packing wrenches are lightweight for easy portability.

Catalog	Item	Pipe Capacity		Len	gth	Weight		
No.	Code	in-nom.	actual O.D. mm		mm	lbs	kg	
A8V0*	02808	15/16"	23.8	8.4	213	0.6	0.3	
A10V0*	02810	1 ¹ /8"	28.5	11	267	0.9	0.4	
A12V0*	02812	1 7/16"	36.5	12.4	315	1.5	0.7	
* EVOLUE	n/E							

*EXCLUSIVE

VALVE WHEEL WRENCHES

FEATURES

- Protect valve wheels from damage and burrs by leveraging force on the outer rim.
- VWALP1 and VWALP2 are made of aluminum for low spark potential.
- Reed designs are safer because handle bending gives warning of excess load.
- VW0 and VW10 are plated to resist corrosion.

Valve Wheel Wrenches grip the rims of hand valve wheels securely and provide leverage for opening and closing. These wrenches are the solution for handling hard-to-open valves. Choose a wrench based on the hook opening. The hooks work without gouging the wheel rim. OSHA inspectors can assess penalties for using a pipe wrench on a valve wheel rim as wrench teeth can leave sharp burrs on the wheel rim, which result in hand injuries. **VWALP1** and **VWALP2** valve wheel wrenches have low spark potential due to aluminum-magnesium alloy construction. Design and construction of Reed's valve wheel wrenches permit the wrench to bend before breaking, thus warning users of valve turning overload.

Catalog No.	Item Code	Style	Material	Hook O	Length		Weight				
INO.	Code	,		in	mm	in	mm	lbs	kg		
VW0	02830	Double-end	Forged Steel	1/2 & ²¹ /32	13 & 17	8	203	1.0	0.5		
VW1	02831	Single-end	Forged Steel	1	25	15	381	2.4	1.1		
VW2	02832	Single-end	Forged Steel	1 ⁵ /16	33	22	559	4.8	2.2		
VW3	02833	Single-end	Forged Steel	2	51	27	686	11.4	5.2		
VW10	02834	Double-end	Forged Steel	¹¹ / ₁₆ & 1	18 & 25	10	254	1.6	0.7		
VWALP1	02851	Single-end	Aluminum	13/8	35	14	356	2.2	1.0		
VWALP2	02852	Single-end	Aluminum	1 ³ / ₄	44	18	457	4.0	1.8		





SMOOTH JAW WRENCHES

FEATURES

- Large capacity wrenches that will not mar chrome, brass or other fittings.
- The smooth jaws are gentle on finished and visible surfaces.
- RCORP is strong with all forged steel construction.

Reed offers large capacity Smooth Jaw Wrenches for geometric and delicate work. The **R110HEX** hex wrench works for hex-shaped fittings on meters, drains, spuds and chrome valves, without damage from teeth. The RSPUD smooth jaw wrench is for square, hex or octagonal shapes where toothed pipe wrenches are not a good option. Both are heavy-duty, made from ductile iron with forged steel hook jaws and offer larger capacity than adjustable wrenches. Reed's **RCORP** smooth jaw wrench fits up to 2" corp stops and opens to a generous maximum of 4 1/2". A coarse adjustment thread and a large thumbscrew provide guick, easy adjustments for the numerous size changes encountered during jobs. Ford Meter Box® and A.Y. McDonald®, along with other brass fittings manufacturers, recommend a smooth jaw wrench when tightening corp stops, either into the pipe or tapping saddle, or for tightening the service line connection on any waterworks brass valve or fitting.

Catalog No.	Item	Maximum A	Ler	ngth	Weight		
Catalog No.	Code	in	mm	in	mm	lbs	kg
R110HEX	02111	2 5/8	67	10	254	1.6	0.7
RSPUD	02112	2 ⁵ /8	67	11	279	2.6	1.2
RCORP	02114	4 1/2	114	18	457	4.4	2.0



HYDRANT WRENCHES

FEATURES

· Suitable for pentagon nuts and square hydrant nuts.

The \boldsymbol{HW} forged steel and economical \boldsymbol{HWB} cast ductile iron hydrant wrenches have spanners for either pin or lug style hose couplings. Hydrant wrenches are zinc-chromate plated for corrosion-resistance. The **HWS45** is a Storz® style wrench for hydrants and 4" and 5" Storz® fittings. HWS45 has a ductile iron head and a steel handle. The head and threaded handle adjust to fit standard sizes of pentagon and square hydrant nuts. A spanner hook is part of the head casting, which loops out to grab lugs on the Storz® style fittings, allowing the whole hydrant wrench to turn these fittings for maximum leverage.

Catalog	Item	Pentagon		Square		Length		Weight	
No.		in- nom.	actual O.D. mm	in- nom.	actual O.D. mm	in	mm	lbs	kg
HWB	02283	1 3/4	45	1 1/4	31	20.0	500	4.5	2.0
HW	02295	1 3/4	45	1 1/4	31	20.0	500	4.0	1.8
HWS45	02390	1 3/4	45	1 1/4	31	20.5	517	4.9	2.2



RATCHETING HYDRANT WRENCH

• Save valuable time with wrench's ratchet action and quick-adjusting socket.

Stubborn hydrant nuts beware, Reed's Ratcheting Hydrant Wrench features a long-handle and an adjustable, snug-fitting socket for tackling pentagon or square nuts. Make loosening or tightening easier with the good leverage provided by the long handle. Socket adjusts quickly with the thumb screw feature. Ratchet action makes this wrench faster to operate than non-ratchet models during emergencies or for general maintenance like flushing. HWFR fits pentagon nuts or square nuts. Reduce valuable time on hydrant work by using a Ratcheting Hydrant Wrench.

	Pentagon		Square		Overall Length		Handle Length		Weight		
Catalog No.	Item Code	in- nom.	actual O.D. mm	in- nom.	actual O.D. mm	in	mm	in	mm	lbs	kg
HWFR	02397	1 3/4	42	1 1/4	32	18	457	13	330	4.4	2.0



GENERAL PIPE WORKING TOOLS

SECTION

Mechanical Hot Tapping Machines

Tubing Benders

Stud Punch

Multi-Purpose Pipe Joiner

Torpedo Level

Hack Saw & Blades

Water Pump Pliers

Positive Grip Pliers

Threaded Rod Cutters

DM3MECH Mechanical Hot Tapping Machine hot taps steel pipe using a Reed bi-metal hole saw.





MECHANICAL HOT TAPPING MACHINES

FEATURES

- Hot tap up to 4" valves on steel, copper or plastic pipe.
- Pressure rated 300 psi for ambient temperatures or 125 psi for steam systems.

Hot tap using the **DM3MECH** Mechanical Hot Tapping Machine. With the right hole saw, drill and cut into steel, copper or plastic pipe for up to 4" valves. DM3MECH contains the base machine, along with $^7/_{16}$ " Hex Arbor, $^1/_4$ " Drill Bit, Hole Saws $^5/_8$ ", $^7/_8$ ", 1 $^1/_8$ ", 1 $^3/_8$ ", 1 ³/₄", 2 ¹/₄", 3 ¹/₄", Allen wrenches and toolbox. **DM3MECHB** is the base machine in a toolbox only, without hole saws or arbor. Mechanical Hot Tapping Machines require a 1/2" drill motor, valves and fittings (not included). Versatile DM3MECH tapping machine is conveniently housed in a heavy plastic toolbox.

Catalog	Item	Valve	Weight		
No.	Code	Size	lbs	kg	
DM3MECH	08350	3/4" - 4"	12.0	5.5	
DM3MECHB	08351	3/4" - 4"	10.0	4.5	

NOTE: User adds fittings and valves according to the application.

oser audis nating and valves according to the application.
Pressure Rating for ambient (room) temperature liquid systems: 300 psi.
Pressure Rating for steam systems: 125 psi.
NOT RECOMMENDED for ammonia or other caustic systems. The seals do not support it.

ACCESSORIES

LICDD	0.4501	1/ " Dilet Deill Dit 4 3/ " Jane
HSPD	04561	1/4" Pilot Drill Bit, 4 3/8" long
CRPD25	99129	1/4" Carbide-tipped Coupon Retaining Pilot Drill Bit, 4 1/2" long

HOLE SAWS

Catalog No.	Item Code	Description
BMHS10	43500	5/8" diameter, 1 1/2" cut depth
BMHS14	43501	⁷ /8" diameter, 1 ¹ /2" cut depth
BMHS18	43502	1 1/8", diameter, 1 1/2" cut depth
BMHS22	43503	1 3/8", diameter, 1 1/2" cut depth
BMHS28	43504	1 3/4", diameter, 1 1/2" cut depth
BMHS36	43505	2 1/4", diameter, 1 1/2" cut depth
BMHS52	43506	3 1/4", diameter, 1 1/2" cut depth



TUBING BENDERS

FEATURES

- Used for bending steel, stainless steel, copper, aluminum and other metal tubing of bending temper.
- TB3456 covers four sizes with one tool.

Reed Tubing Benders, in popular sizes, are ideal for bending soft metal tubes of copper, steel, stainless steel and aluminum. The tubing benders should not, however, be used on extremely thin or hard-tempered material. All metal parts are chrome plated for corrosion resistance. Starting at a 90° angle, ergonomic round offset handles allow bends up to 180°. Calibrated angle markings appear every 15°, with separate gauge marks for right (R), left (L), and normal (O). TB3456 Quad Bender is ideal for plumbing and HVAC applications because there are four sizes in one tool.

Catalog Item		Tube C	apacity	Bend	Weight		
No.	Code	actual O.D. in*	mm	Radius	lbs	kg	
TB04	02745	1/4	-	9/16	1.0	0.5	
TB06	02746	3/8	-	¹⁵ / ₁₆	2.0	0.9	
TB08	02747	1/2	-	1 ¹ / ₂	3.5	1.6	
TB12	02749	3/4	-	3	7.0	3.2	
TB3456**	02742	3/16, 1/4, 5/16, 3/8	5, 6.5, 7.9, 9.5	¹⁵ / ₁₆	1.9	0.9	

*1/4" = 1/8" nominal 3/8" = 1/4" nominal 1/2" = 3/8" nominal

** For annealed tubing







STUD PUNCH

FEATURES

- Aluminum head makes for lightweight tool.
- Handle design allows maximum leverage.

Reed offers the most common size of stud punch for metal studs found in plumbing and electrical work. Give fast punches for running wires or lines through metal studs without pre-drilling. Punches 20 gauge steel and thinner steel. **STP710** features two cutting edges. For punches made with the STP710 and other 1 ¹¹/₃₂" holes, use **GR1.3** plastic grommets to protect pipe and wire from the metal edges.

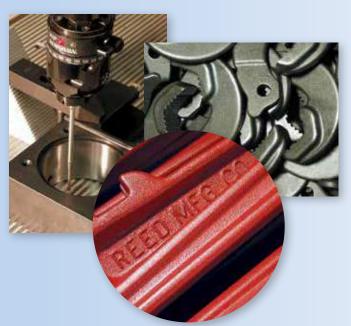
Catalog No.	Item	Punch	Ler	igth	Weight		
	Code	actual in	mm	in	mm	lbs	kg
STP710	06465	1 11/32	34.1	21.0	533.4	6.6	3.0

PLASTIC GROMMETS

Catalog No.	Item Code	Punc	Le	ngth	Weight*		
		actual in	mm	in	mm	lbs	kg
GR1.3	06475	1 11/32	34.1	1.8	44	0.9	0.4

*100 Count

LIFETIME WARRANTY





Reed Hand Tools are for the professional trade and are warranted against all failure due to defects in workmanship and materials for the **normal life of the tool**.

FAILURES DUE TO MISUSE, ABUSE, OR NORMAL WEAR AND TEAR ARE NOT COVERED BY THIS WARRANTY.

Power units for Universal Pipe Cutters, Saw It® pneumatic saw, hydrostatic test pumps, cordless power pipe bevelers, and threading power drives are warranted for a period of one year from date of purchase. Hydraulic pumps for PE Squeeze-Off tools have a one year warranty from date of purchase.

NO PARTY IS AUTHORIZED TO EXTEND ANY OTHER WARRANTY. NO WARRANTY FOR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY.

No warranty claims will be allowed unless the product in question is received freight prepaid at the Reed factory. All warranty claims are limited to repair or replacement, at the option of the company, at no charge to the customer. REED IS NOT LIABLE FOR ANY DAMAGE OF ANY SORT, INCLUDING INCIDENTAL AND CONSEQUENTIAL DAMAGES. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion may not apply.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.





MULTI-PURPOSE PIPE JOINER

FEATURES

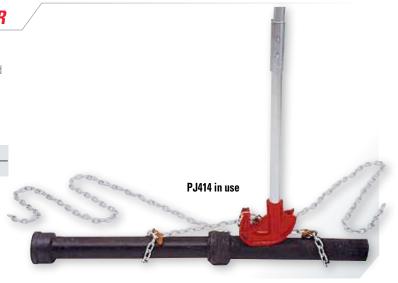
• Join gasketed pipe up to 14" nominal diameter.

The **PJ414** utilizes a basic lever-and-chain approach to join medium and large gasketed pipe and fittings up to 14" size. It works for PVC, ductile iron, clay tile, cast iron soil pipe and concrete pipe. Use two PJ414's for heavier pipe. Uses 1/4" proof coil chain rated at 1600 lbs (727 kg). PJ414 comes complete with two 12' (3.7 m) lengths of chain, two grab hooks, plus a 2-piece extendable handle of over 4 feet that allows for a variety of applications.

Catalog	Item	Capa	Capacity			
No.	Code	in-nom. actual O.D. mm		lbs	kg	
PJ414	08080	4 - 14	102 - 355	34.0	15.5	

NOTES: Not for use with solvent cement joining of plastic pipe. Double wrap chain around PVC for best grip.

PLASTIC PIPE JOINERS ON P. 36



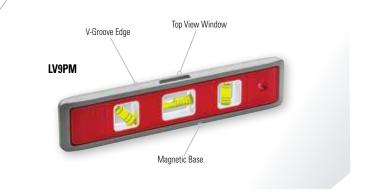
TORPEDO LEVEL

FEATURES

- 9-inch level with pitch measurements.
- Magnetic base to sit flat and secure during levelling work.

Sturdy plastic, frame with magnetic base and working edges precision ground flat to sit flat. V-groove edge allows level to sit on pipe. Easy-to-read as white frames surround the yellow vials for contrast. Top view window for convenience. Vials read level, plumb and 45°. Vial indicates pitch at 1/8", 1/4" or 3/8" per foot without adjustments.

Catalog	Item	Matarial	Cina Inakaa	Weight	
No.	Code	Material	Size-Inches	lbs	kg
LV9PM	06212	Plastic	5/8 X 1 1/4 X 9	0.3	0.1



HACK SAW & BLADES

FEATURES

- Bi-metal blades provide best performance on steel pipe.
- Tensioning knob for adjustments and quick blade changes.
- Four permanent mounting pins permit both straight cutting and 45° angle for flush cutting.
- Room to store spares blades in frame.
- HK1228 ships with BH18 blade.

This versatile, high end hack saw and its replacement blades are adaptable to cut a wide variety of materials including steel, copper and plastic pipe. **HK1228** is a high-tension style hack saw. Bi-metal blades have a high speed steel cutting edge and are electron-beam welded to alloy steel back, with wavy set. When used with high-tension frames, bi-metal blades provide best performance. Blades and hack saw frames are interchangeable with Stanley®, Lenox®, Starrett®, M.K. Morse® and RIDGID®, among others.

HACK SAW

Catalog	Item	Description	Blade	Throat Depth	Weight	
No.	Code	2000		Inches	lbs	kg
HK1228	04489	High Tension Hack Saw	Bi-Metal Blade	3 3/4	1.2	0.5

BI-METAL BLADES

Catalog	Item	Teeth	Length/Width/Thickness		Std.	Wei	ight
No.	Code	per Inch	in-nom.	mm	Pkg.	lbs	kg
BH18	04491	18	12 x ¹ / ₂ x .025	300 x 13 x 0.6	10	0.5	0.2
BH24	04492	24	12 x ¹ / ₂ x .025	300 x 13 x 0.6	10	0.5	0.2
BH32	04493	32	12 x ¹ / ₂ x .025	300 x 13 x 0.6	10	0.5	0.2

NOTE: Coarse teeth (less teeth per inch) are to be used for softer materials like aluminum, brass or low carbon steels. The larger spaces between teeth keep them from clogging with metal fragments. Finer teeth are to be used on tougher or slightly harder materials like alloy, tool steels and some stainless steels.









• Designed for one-hand operation.

WATER PUMP PLIERS

• Built-in stop prevents hand injuries.

Water Pump Pliers have a forged, slip joint design for one-hand operation. Pipe-wrench-style milled teeth, traditional 32° angle nose and zinc plating which inhibits corrosion. Water pump pliers are large enough to handle $1^{1}/2^{\circ}$ slip nuts on traps and have maximum capacity of 2° nominal. Handles are always parallel, even with jaws fully extended.

Catalog No.	Item	Pipe Capacity		Length		Weight	
	Code	in-nom.	actual O.D. mm	in	mm	lbs	kg
WPP10	02650	2" pipe 1 ½" slip nuts	63	10	254	0.9	0.4



POSITIVE GRIP PLIERS

FFATIIRFS

- Offset head design reaches into tight areas and allows for better leverage.
- Top and bottom jaw "v" shape permits pliers to grip a wide variety of shapes.
- Superior fastener surpasses traditional nut and bolt tightness issues.

Positive Grip Pliers offer a combination of jaw design, offset head, handle and tongue-and-groove design. They only require downward pressure on the handle, no squeezing, once pliers are engaged. Smooth tongue-and-groove action makes these the most effective pliers on the market for one-hand operation. **Patented** rib prevents finger pinching. Positive grip pliers are forged from high quality, high carbon steel and fully heat-treated for long life.

Catalog No.	Item	Pipe Capacity		Length		Weight	
	Code	in-nom.	actual O.D. mm	in	mm	lbs	kg
PGP10	02655	1	35	9.5	245	0.7	0.3
PGP12	02656	2	63	12	305	1.5	0.7

THREADED ROD CUTTERS

FEATURES

- Mounting hole in lower handle for a permanent mounting option.
- Heat-treated dies for durability.
- Comfort grip on upper handle.

Threaded Rod Cutters give a fast, clean cut on soft steel threaded rod and eliminate the need for grinding or filing. Threaded rod is commonly used on construction sites to secure pipe, conduit, duct work and other construction elements. Head is made of forged alloy steel while cutting dies are heat-treated for strength. Powder-coated, painted handle features a drilled hole on the lower handle for permanent mounting to a benchtop or other surface. Tools feature a comfort handle grip on the upper handle. **TRC2D** features two cutting spots for 1/2" or 3/8" and long handle for greater leverage. The **TRC1S**, with a single cutting space, ships with 3/8" dies and can be outfitted with optional dies for 1/4" and 5/18" rod.

	Item	Description	Weight		
No.	No. Code Description	Description	lbs	kg	
TRC1S	04760	Ships with 3/8" dies	9	4.1	
TRC2D	04761	Ships with dies for 1/2" and 3/8" threaded rod	16	7.3	

DIES FOR THREADED ROD CUTTERS

Catalog Item		Danawinsian.	Weight		
No.	Code	Description		kg	
TRCD1/4	04765	1/4" die set	0.2	0.1	
TRCD5/16	04766	5/16" die set	0.2	0.1	
TRCD3/8	04767	³/8" die set	0.2	0.1	
TRCD1/2*	04768	¹/₂" die set	0.3	0.1	

^{*1/2&}quot; dies only fit TRC2D.





PIPE TOOLS & VISES SINCE 1896



- Online video training
- Site visits for live demonstrations
- Devoted, in-person, local sales support
- Daily support by phone/email from knowledgeable inside sales associates
- Annual factory training

www.reedmfgco.com

Goes Above & Beyond

Reed Manufacturing believes in the importance of continuing education and training. Reed offers in-depth, on-site training to end-users and distributor sales teams. Live demonstrations ensure that tool users obtain the comfort level needed to be efficient with Reed tools. Demonstrations also give tool users a chance to provide valuable feedback to Reed for product needs and improvement ideas.

To provide our customers with the best service and freshest knowledge, Reed Regional Managers, Manufacturer's Representatives, and Reed Associates receive annual factory training, along with bimonthly enews updates. The Product Development department engineers, senior Regional Managers, and Reed management give hands-on tool training and marketing sessions annually to keep the whole Reed team up-to-date on established and new products. New Regional Managers are formally trained one-on-one, in-house over a 4-5 week period, to learn the tools thoroughly.

Reed people know the products inside and out. They assemble and disassemble tools in addition to working with the tools in simulated and field situations. The Reed sales team understands tool applications and takes their knowledge to tool users and recommends how to achieve the best results with Reed pipe tools and vises. Reed's trained salespeople, located across the world, along with our website including online training videos and instruction manuals, extend the training beyond Reed's Erie, Pennsylvania headquarters.

To request a tool demonstration or consultation, check SALES CONTACTS online, email reedsales@reedmfgco.com or call 800.666.3691 (US/Canada) or 814.452.3691 (International).

TRADITIONAL VALUES & CUTTING EDGE SOLUTIONS



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